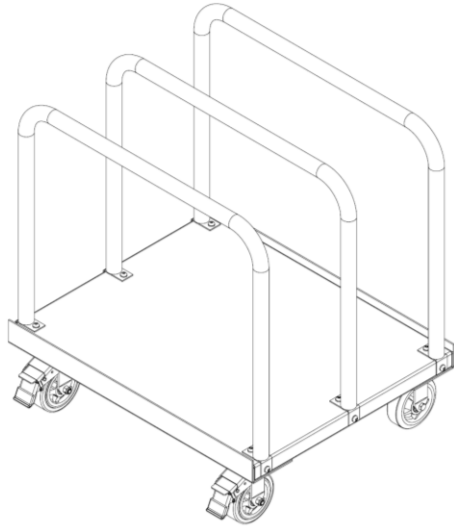
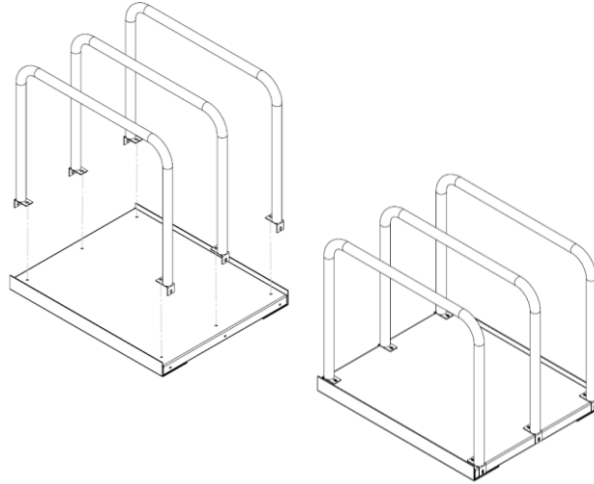
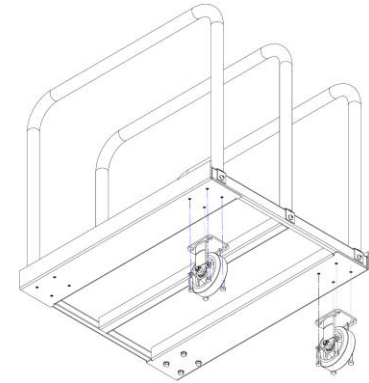




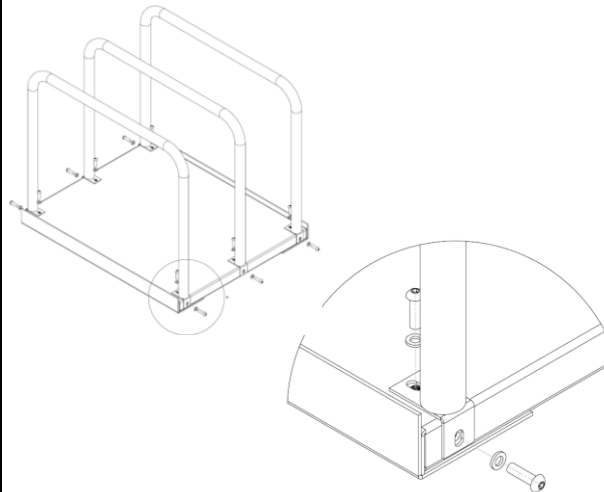
**STEP1:**  
INSERT THE C-FRAME AS SHOWN IN THE IMAGE.



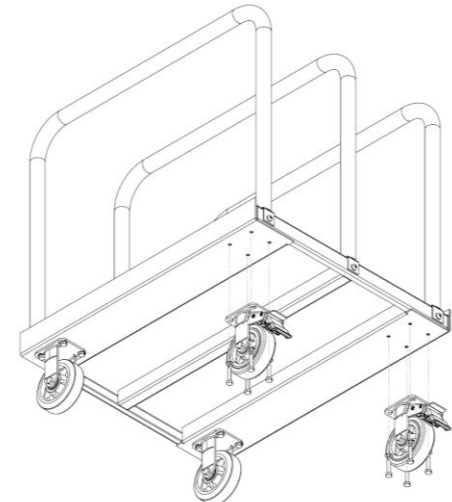
**STEP3:**  
INSTALL THE RIGID CASTORS USING M10 HEX HEAD BOLTS, WASHERS, AND NUTS.



**STEP2:**  
INSERT ROUND HEAD BOLTS AND WASHER TO FIX THE C FRAME ON THE BASE FRAME



**STEP4:**  
INSTALL THE CASTORS WITH BREAK USING M10 HEX HEAD BOLTS, WASHERS, AND NUTS.



## PART LIST CHECK:

