



ROLLING SOLUTIONS

# WHEEL & CASTOR PRODUCT GUIDE

Richmond is an Australian family owned company that has been designing, manufacturing, and supplying rolling solutions for over 60 years.



Australia:
New Zealand:

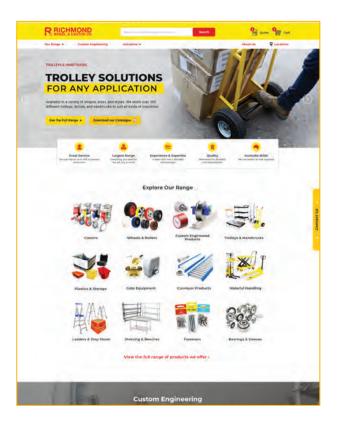
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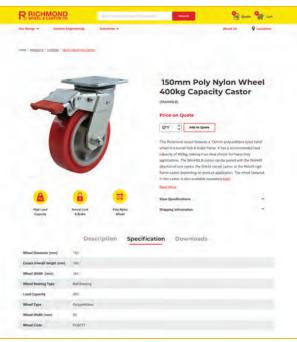


# **Visit Us Online**

Our range is always expanding and adapting to meet the the demands our customers and new industries. Visit our website for the latest information, product updates, promotions, and more!

Australia: richmondau.com
New Zealand: richmondnz.co.nz





#### **Product Catalogue**

The entire range of Richmond Rolling Solutions products are available to view online. All of our products can be searched by product category to find the item that you're looking for. Products can also be searched for by description or part number.

#### **New Products**

Keep up to date with the latest products added to our range. We're dedicated to bringing only the best products to life.

#### **Get Technical Resources**

Download printable flyers, data sheets, drawings, CAD models, instruction manuals, and more for products and categories within our range.

# Want The Latest News And Updates?

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# Want A Digital Copy Of This Catalogue?

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# **Our Products**

Wheels & castors, materials handling, trolleys & handtrucks, plastics & storage, gate hardware, conveyors, safety equipment, adjustable feet & inserts, bearings & sleeves, fasteners, hospitaliy equipment, and more.









Castors

Wheels

**Trolleys & Handtrucks** 

**Materials Handling** 







Conveyors & Rollers



**Plastics & Storage** 



**Hospitality Equipment** 



**Gate Hardware** 



Adjustable Feet & Inserts



WheelMakers for Industry

For more information on the full range of products we stock, contact our staff or visit our website.



# **About Us**

Richmond is an Australian family owned company that has been designing, manufacturing and supplying rolling solutions for over 60 years.

Wheels & castors are the heart and soul of what we do. We are the leading supplier of these products in ANZ and as a result the knowledge we have accumulated is world class.

Over the decades we have added other rolling divisions to our business, spanning categories such as conveyors, trolleys, gate automation and materials handling. We have over 8000 solutions for you to choose from – and if you can't find what you're looking for, we'll custom design and manufacture it for you.

This ability to design and manufacture the rolling products our customers need has always been at the core of Richmond and remains so today.

Our products are widely used by OEMs, factories, farms, mines, defence, infrastructure, schools and homes across Australia and New Zealand. If it rolls, think Richmond.

We are capable, we are curious and we love what we do.

Contact our team today for a solution for your business.



## If it rolls, think Richmond.

Richmond is an Australian family-owned company that has been designing, manufacturing and supplying rolling solutions for over 60 years.

# **Our History**

Three generations of Australian innovation.

#### Founded in 1958

Over 63 years of service across Australia and New Zealand.

#### 100% Australian Family-Owned and Run

Three generations and counting. Our family values shine through everything we do.

#### **Over 300 Collective Years of Staff Expertise**

Our key players have been living and breathing rolling solutions for decades. It's what we know best.

#### **Thriving Through Global Downturns**

Many companies have been swept away by history while we have grown due to our ability to adapt and innovate.



### **Now & Into the Future**

'Always keep growing' - that's our motto. You'll never see us sitting idle. Richmond is dedicated to investing in a bigger, brighter and more sustainable future for our customers.

#### **Over 8000 Standard Products**

If we don't have what you're looking for, we can design, manufacture and supply it for you.

#### **Branch Network**

We have locations in every state across Australia and in Auckland, New Zealand. Our nationwide servicing capacity is unparalleled.

#### In-House Engineers & Fabrication Facility

We aren't just suppliers - we're creators. Our team have the knowledge and the tools to take every project to the next-level.

#### **Growing Through COVID-19**

When the world came to a halt, Richmond kept going. As a provider to essential services, we always stay open.

#### **Expanding Our National Footprint**

We continue to expand our operations by opening new branches across Australia. Recent additions include an additional facility in North West Melbourne and another on The Gold Coast.

#### **Investments In Automation**

We see the future of manufacturing is in automation. We are increasingly utilising cobots to increase production and efficiency within our warehouses and manufacturing facility.



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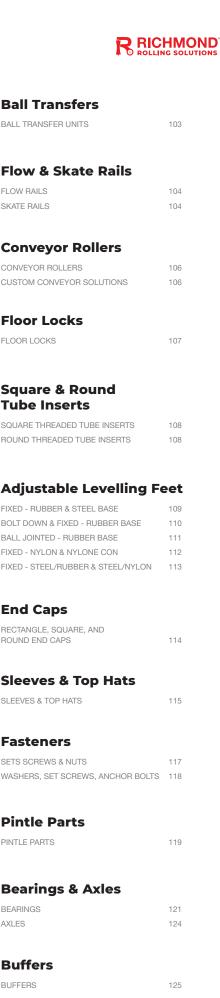
### Pneumatic & Puncture Proof Wheels

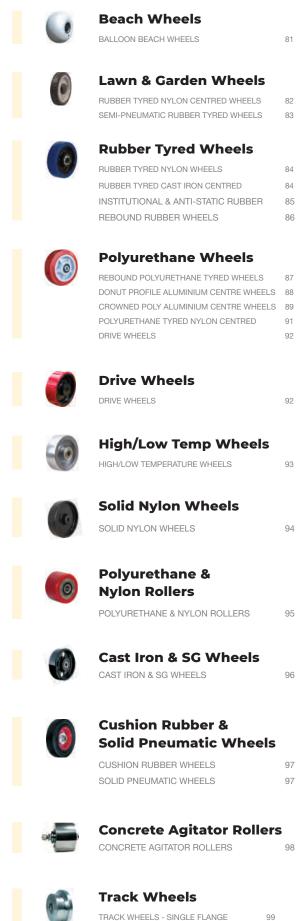
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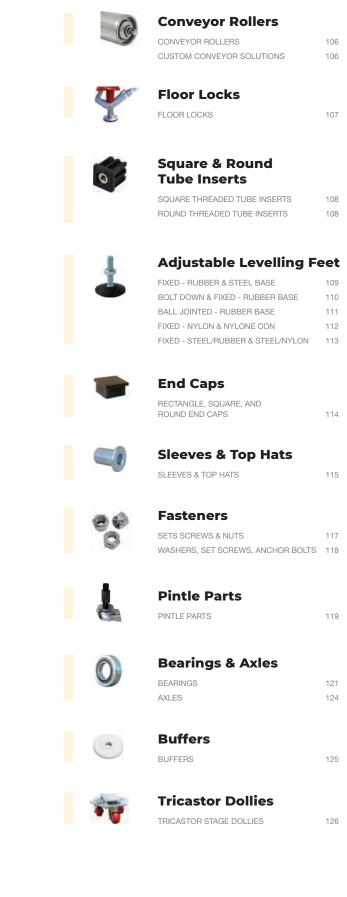
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FLOW BAILS

SKATE RAILS



# Selecting The Right Wheel Or Castor For Your Application

5 Variables to consider when choosing your castor

#### 1. LOAD CAPACITY

Heavier loads will require larger capacity castors with wheels made from higher density materials.

Sudden impacts that the wheel or castor may encounter during transport should also be considered. These sudden loads will add to the amount of force that is applied to the castor during transport.

To calculate the minimum load capacity, divide the typical weight by the number of castors to be used on the item. This number will give you the capacity for an evenly distributed load.



#### CALCULATE THE THE CAPACITY YOUR CASTORS NEED TO BE

**EQUIPMENT WEIGHT + LOAD WEIGHT** 

NO. CASTORS - 1

E.G. Total weight of trolley and load = 400kg

If you divide this by 4 (one castor each corner), then each castor would need to be at least 100kg capacity (In this case the castors would running at their max limit)

If you divide by 3 instead, this will provide a safety margin for the application.

#### 2. FLOOR TYPE

Wheels and castors perform differently depending on the floor surface.



#### CARPET

Nylon wheels are the best option due to the decreased rolling resistance.



#### **CONCRETE OR TILES:**

Polyurethane, rebound rubber or other compound rubber wheels are the best option.



#### **UNEVEN SURFACE:**

May lead to irregular weight distribution and temporarily increase the load on the castors.



#### WOOD, VINYL, CORK & EPOXY FLOORS:

Non-marking wheels such as grey rubber, rebound rubber and polyurethane are best suited for these surfaces.



#### **EASILY MARKED SURFACES:**

To prevent marking of the floor, polyurethane, rebound polyurethane, grey rubber, donut profile, or rebound rubber wheels are the best options.

Richmond has a wheel type to suit all floor surfaces

# 4. CLIMATE & ENVIRONMENT

Several requirements should be considered when choosing the right wheel or castor for your environment:

- Temperature to which the castor will be exposed, extreme heat or cold (Cool rooms, freezers, ovens)
- Will the wheel or castor be used in wet/wash down areas?
- Harshness of the environment (Sea water, dirt, sand, chemicals, clean room etc.)

Richmond's high/low temperature wheels can perform in extreme temperatures from -30°C to 300°C

#### 3. EASE OF ROLLING

The major factors that contribute to rolling resistance are:

- Load
- Wheel Diameter
- Wheel Hardness
- Floor Surface

The worse the floor, the bigger and softer the wheel needs to be

Rolling resistance can be improved by selecting the largest suitable wheel diameter for your application.

**When unsure,** speak with the knowledgeable store staff to advise you on the most suitable castor for your application.

#### 5. APPLICATION

Are there any specific requirements or industry standards that your wheel/castor needs to meet? Below are some important things to consider when making a selection:



- Do the castors require brakes and/or directional locks?
- Is the load being towed, and if so at what speed?
- Wheel noise dampening
- Shock loads
   Will the load be subject to sudden shocks whilst moving?
- Frequency of use
- Height/clearance restrictions
- Mounting requirements
   Plate or bolt mount? Rigid, swivel, or brake frame?

### **Wheels And Castors For All Applications**







CATEGORY	LIGHT DUTY / GENERAL USE	MEDIUM DUTY	HEAVY DUTY / HIGH CAPACITY
LOADS	40 - 100kg	100 - 250kg	250kg +
DIAMETER	50 - 100mm	50 - 150mm	100 - 450mm
FRAMES	Single bolt mount in swivel, plate mount in swivel, rigid & brake varieties.	Mild or stainless steel. Single bolt mount in swivel, plate mount in swivel, rigid & brake varieties.	Mild or stainless steel. Plate mount in swivel, rigid, brake, and swivel lock & brake varieties.
WHEEL TYPE	Single & twin wheel castors.	Rebound rubber, nylon, polyurethane, high temp polymer and more.	Rebound rubber, nylon, polyurethane, high temp polymer, cast iron & SG iron and more.
APPLICATIONS	Household furniture, light duty cabinets, shop fitting, display equipment.	Medical & lab equipment, kitchens, cool rooms, bakeries, general industry and more.	Logistics, manufacturing, rapid moving production lines, steel manufacture, exhibition services, waste bins and more.



#### **INSTITUTIONAL RUBBER**

Designed for hospitals, nursing homes, offices, schools and any other light duty indoor applications these institutional rubber wheels feature non-marking tyres, sealed bearings and a matching grey thread guard.



#### REBOUND RUBBER

Non-marking, quiet and shock absorbing with a low rolling resistance compared to institutional rubber that ensures they move over small obstructions easily.



#### **HIGH/LOW TEMPERATURE**

Our wheels handle temperatures ranging from -30°C to 300°C. Cast iron, SG iron, glass filled nylon, aluminium, and high temperature polymer wheels are available.



#### **PUNCTURE PROOF WHEELS**

Eliminates the need to repair punctures.
Suited to hand trucks, nursery and industrial equipment, these wheels combine the strength and stability of solid rubber wheel with the cushioned ride of a pneumatic.





#### **POLY TYRED NYLON CENTRED**

Features an injection moulded polyurethane tyre around a nylon hub, these wheels are hard wearing, non-marking and long lasting with high load capacities.



### POLY TYRED CAST IRON CENTRED

Available with a polyurethane hardness ranging from 60A to 75D on the shore scale, with a cast iron centre. FRAS (Fire Resistant Anti Static wheels are available to order)



#### PNEUMATIC WHEELS

Available with plastic or steel centre.
Our pneumatic wheels offer an easy rolling solution ideal for use on agricultural equipment, hand trolleys, wheelbarrows and lots more.



#### **SOLID NYLON**

Highly durable wheel that has a low rolling resistance. Ideal for hard, smooth surfaces and outdoor/wet environments.



#### **CAST IRON & SG IRON**

Ensures a high capacity with low rolling resistance. They are hard wearing as well as abrasive and heat resistant



## WHAT IS THE DIFFERENCE BETWEEN A WHEEL AND A CASTOR?



A wheel is a round object, usually with a centre hole for a spindle or axle.



A castor is a wheel contained in a rotating mount or frame. Allowing the wheel to be mounted to equipment.

#### **HOW WILL THE CASTOR BE MOUNTED?**



#### **Plate Fixing**

Best supported fitting. Either bolt or weld the castor frame to the product.



#### **Bolt Fixing**

Ideal for fixing into tube. Suited for trolleys, racking, and display equipment.

Make sure you check the baseplate dimensions or bolt size of the castor frame to ensure they meet your requirements.

#### **CASTORS**

#### **Rigid Castor:**

Non-swivelling castor

#### **Swivel Castor:**

Swivel rotates without restriction

#### **BRAKE TYPES**

#### Wheel Brake:

Prevents the wheel from rotating.

#### **Directional Lock:**

Locks the swivel in any direction.

#### Swivel Lock & Brake:

Simultaneously brakes the wheel and locks the swivel in any direction.

#### **BEARING TYPES**



#### **PLAIN BORE WHEELS**

are normally polypropylene, nylon or cast iron and are suitable for lighter loads where rolling resistance is not as important. They are used in very wet, corrosive or high heat conditions where better bearings would not survive.



#### **ROLLER BEARINGS**

are suitable for medium duty applications. If kept well greased, they can cope with some dirt or water. Best service is given on hardened axles. These bearings do not require axial adjustment.



#### PRECISION DEEP GROVE BALL BEARINGS

are fitted to most of our heavy duty wheels. Such wheels have very low rolling resistance and are normally provided with double seal bearings that are 'sealed for life.' If the application required regular greasing, grease nipples can be fitted.



#### TAPER ROLLER BEARINGS

are the best choice for power towing applications and have the highest carrying capacity. All wheels with taper roller bearings are fitted with oil seal sleeves. The axle design must allow for fine adjustment of distance between bearing cones.

#### **LOAD RATINGS**

Our load capacities are based upon ideal/average working conditions. These ratings are for normal use. If the castors or wheels are in continuous use (e.g. as 24 hour a day drive wheels) these ratings would have to be downgraded. Ideal load ratings mean that the floor must be smooth and there is no chance of overloading the castor. Average load ratings are used when conditions are not perfect (i.e. probably on most sites where castors are used). It may be necessary to underate castors to ensure ease of use, especially under harsh conditions. Our castors are tested on a concrete floot free of door sills, breaks, rails etc and capacities are based on 'hand operation' except where otherwise designated.

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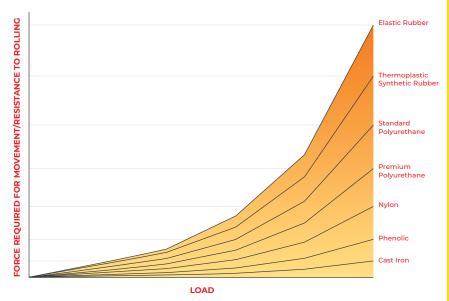


#### **ROLLING RESISTANCE**

The ease of moving a piece of equipment is determined by the resistance of the wheels to rolling (known as Rolling Resistance). Rolling resistance is described as "that effort required to move the equipment from rest and keep it moving." The easiest rolling is achieved by hard tyred wheels on a hard smooth surface. However, if the wheels must overcome obstacles from rest, then the effort required includes the force needed to lift the wheels over the obstructions. Resilient tyred wheels (e.g. pneumatic tyred wheels) roll over these obstructions more easily, while both bearing wheels and larger wheels make it more and more easier.

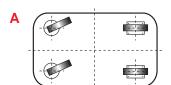
**NOTE:** The graph to the right provides relative differences between wheel types assuming 150mm diameter wheels with precision ball bearings. Detailed advice can be given on request as many other factors need to be taken into account.

#### FORCE REQUIRED FOR MOVEMENT



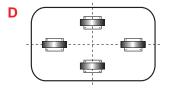
With so many variations to consider, the only realistic measurement of rolling resistance is actual site testing. Wheels are usually much cheaper to replace than the floors they run on. Cast iron wheels can damage concrete, especially if rolled over the same area. Nylon wheels are a good compromise and are long lasting. Rubber tyred wheels offer good protection, but are unable to carry the higher loads required of modern equipment. Polyurethane tyred wheels will not damage or mark floors and can carry high loads. Both cast iron and nylon wheels can often be noisy in operation. In areas where low noise levels are important, rubber or polyurethane tyred wheels are the best choice.

#### CASTOR MOUNTING OPTIONS



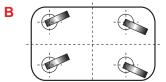
#### SWIVEL CASTORS/ RIGID CASTORS

This solution offers excellent load bearing capacity and manoeuvrability and eliminates the danger of overturning uneven loads



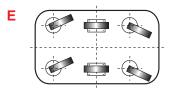
#### **RIGID CASTORS**

This solution is recommended for medium-sized loads and trolleys moved predominantly in a straight line. With no rotating parts on the castors, maintenance is kept to a minimum.



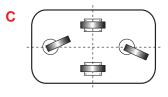
#### **SWIVEL CASTORS**

This solution is recommended for trolleys which will be required to work in confined spaces and will be pushed or pulled from all sides. It offers the advantage of excellent manoeuvrability and load capacity.



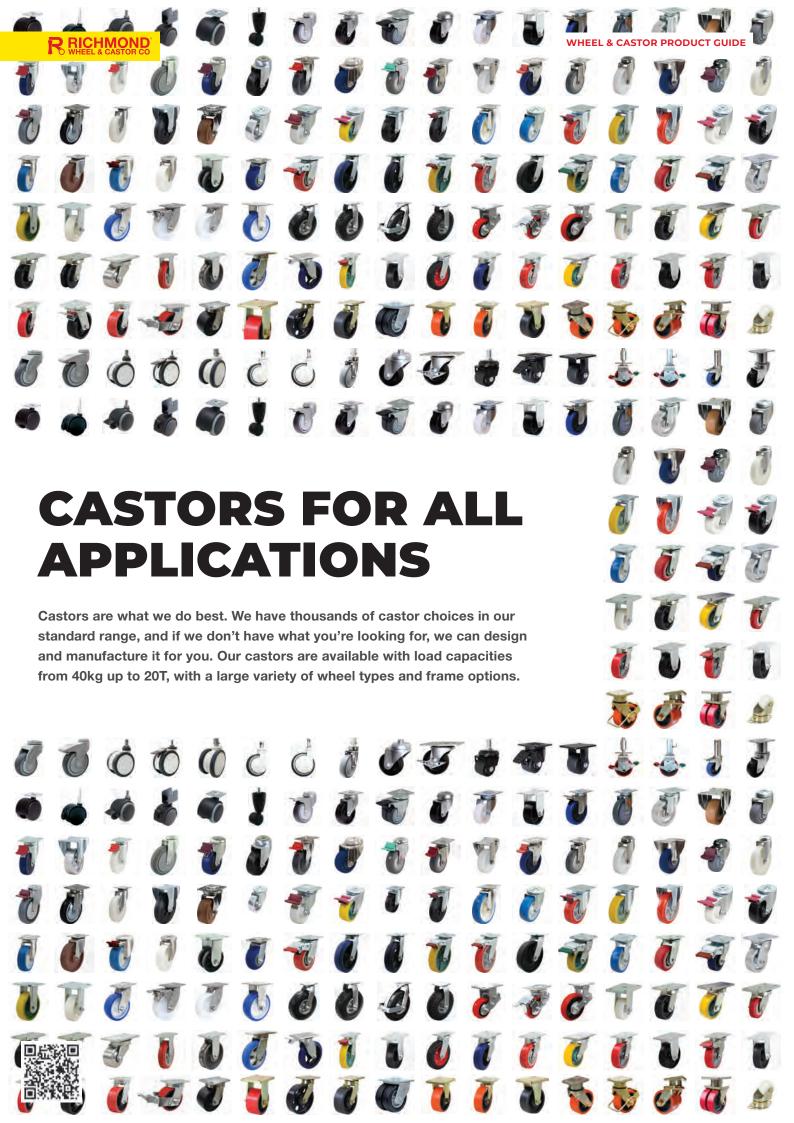
#### SWIVEL CASTORS/ RIGID CASTORS

This is the best solution for large trolleys intended for heavy loads. It offers excellent load capacity and manoeuvrability with perfect stability. The trolley may be pushed or pulled from either of the ends with pivoting castors will pivot on half in length.



#### SWIVEL CASTORS/ RIGID CASTORS

This solution combines an excellent load capacity with equally good manoeuvrability. The load is borne by the two central fixed wheels and the pivoting wheels. There is a danger of overturning if the load is off centre and the trolley is pulled from the side.





# **FURNITURE CASTORS**

Richmond's range of furniture castors are made to suit most office furniture including chairs, trolleys and light duty cabinets such as TV units and display racking.

Featuring an economic and attractive twin wheel hooded design, these castors are perfect for DIY retro-fitting and returning rolling functionality to your furniture. This range is hard wearing and rolls over carpeted surfaces easily. A wide range of fitting options are available to suit all applications.



UP TO **40**KG CAPACITY

**SOLD IN** PACKS OF 2

S50PK2

#### **TWIN WHEEL PLATE CASTOR**

Diameter	Width	Wheel	Bearing	Height	Load	Swivel	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Radius (mm)	Code
50	43	Nylon	Plain	63	40	50	

#### TWIN WHEEL GRIP NECK CASTOR

Made to fit knock-in furniture sockets

Diameter	Width	Wheel	Bearing	Height	Load	Swivel	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Radius (mm)	Code
50	43	Nylon	Plain	63	40	50	

#### TWIN WHEEL THREADED STEM CASTOR

Made with a 3/8"(D) x 3/4"(L) BSW thread (suitable for most Australian beds)

Diameter	Width	Wheel	Bearing	Height	Load	Swivel	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Radius (mm)	Code
50	43	Nylon	Plain	63	40	50	S52PK2

#### TWIN WHEEL FRICTION STEM CASTOR

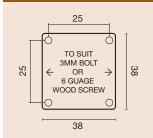
11mm (D) x 25mm (L) friction stem to suit most office chairs

Diameter	Width	Wheel	Bearing	Height	Load	Swivel	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Radius (mm)	Code
50	43	Nylon	Plain	63	40	50	S53PK2

#### **Brake Options**

B = Brake

To order castors with Brake add B to end of swivel code e.g. S51PK2B



Baseplate dimensions for Furniture Series plate castors



Grip Neck S51PK2



Threaded Stem S52PK2



Friction Stem S53PK2

#### MOUNTING FITTINGS FOR GRIP NECK FURNITURE CASTORS

Pintle	Pintle Code	Pintle Type	To Suit Castor
	PINTLER01	For 12.7mm ID Round Tube	S51PK2
	PINTLER03	For 19.0mm ID Round Tube	S51PK2
	PINTLER04	For 22.0mm ID Round Tube	S51PK2
	PINTLER07	For 16.0mm ID Round Tube	S51PK2
	PINTLER05	Grip Neck to suit Timber	S51PK2
1	PINTLES01	For 16.0mm ID Square Tube	S51PK2
	PINTLES02	For 22.0mm ID Square Tube	S51PK2
	PINTLER02	For 19.0mm ID Round Tube C/W 3/8" BSW Thread	S51PK2
	PINTLER06	For 22.0mm ID Round Tube C/W 3/8" BSW Thread	S51PK2
	PINTLES03	For 22.0mm ID Square Tube C/W 3/8" BSW Thread	S51PK2
	PINTLES04	For 19.0mm ID Square Tube C/W 3/8" BSW Thread	S51PK2





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**NON-MARKING FURNITURE CASTORS** 

Say goodbye to floor marks and scratches with Richmond's range of non-marking furniture castors.

These castors feature an attractive grey rubber wheel and are available in a variety of fitting options to suit all applications.

- Grey rubber wheels
- Variety of fitting options
- Will not scratch floors



#### TWIN WHEEL PLATE CASTOR

Diameter	Width	Wheel	Bearing	Height	Load	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Code
50	43	Non-marking rubber	Plain	63	40	

#### TWIN WHEEL GRIP NECK CASTOR

Made to fit knock-in furniture sockets

Diameter	Width	Wheel	Bearing	Height	Load	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Code
50	43	Non-marking rubber	Plain	63	40	

#### TWIN WHEEL THREADED STEM CASTOR

Made with a 3/8"(D) x 3/4"(L) BSW thread (suitable for most Australian beds)

MOUNTING FITTINGS FOR GRIP NECK FURNITURE CASTORS

For 12.7mm ID Round Tube

For 19.0mm ID Round Tube

For 22.0mm ID Round Tube

For 16.0mm ID Round Tube

For 16.0mm ID Square Tube

For 22.0mm ID Square Tube

For 19.0mm ID Round Tube C/W 3/8" BSW Thread

For 22.0mm ID Round Tube C/W 3/8" BSW Thread

For 22.0mm ID Square Tube C/W 3/8" BSW Thread

For 19.0mm ID Square Tube C/W 3/8" BSW Thread

Grip Neck to suit Timber

Pintle Type

Diameter	Width	Wheel	Bearing	Height	Load	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity	Code
50	43	Non-marking rubber	Plain	63	40	

#### TWIN WHEEL FRICTION STEM CASTOR

Pintle

Pintle Code

PINTI FR01

PINTLER03

PINTLER04

PINTLER07

PINTLER05

PINTLES01

PINTLES02

PINTLER02

PINTI FR06

PINTLES03

PINTLES04

11mm (D) x 25mm (L) friction stem to suit most office chairs

Diam		Width	Wheel	Bearing	Height	Load	Swivel
(mi		(mm)	Type	Type	(mm)	Capacity (kg)	Code
50	)	43	Non-marking rubber	Plain	63	40	S057PK2

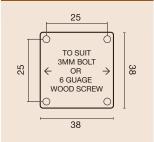
To Suit Castor

S055PK2

#### **Brake Options**

B = Brake

To order castors with Brake add B to end of swivel code e.g. S055PK2B



Baseplate dimensions for Furniture Series plate castors



Grip Neck S055PK2



Threaded Stem S054PK2









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ÄZ

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### **DESK CASTORS**

Richmond's range of desk castors feature a 'U' shape mounting bracket for fixing to 16mm-19mm thick MDF, chipboard and timber desks.

This castor is perfect for D.I.Y retro-fitting to existing desks and other furniture.

- 'U' shape mounting bracket
- Suitable for 16mm-19mm MDF, chipboard, timber
- Available with brake
- Up to 35kg load capacity per castor





**SOLD IN PACKS** OF<sub>2</sub>

S54BPK2

#### **Brake Options**

B = Brake

To order castors with Brake add B to end of swivel code e.g. S54PK2B

Diameter (mm)	Width (mm)	Wheel Type	Height (mm)	Load Capacity (kg)	Swivel Radius (mm)	U Bracket Size (mm)	Swivel Code
50	46	Nylon	61	35	68	16 x 35	S54PK2
50	46	Nylon	61	35	38	19 x 35	S57PK2

## **BED LEG** CASTORS

Richmond's bed leg castor range is compatible with most major bed brands.

These castors and glides provide a convenient way to reposition or move your bedroom furniture on carpeted surfaces without damaging the pile.

They can also be used to provide additional clearance to allow for storage under a TV or display unit.

- Black nylon wheel or glide foot
- Suitable for carpeted surfaces
- 5/16" BSW or 3/8" BSW thread type



BEDLEG001PK2



BEDLEG005PK2

Please Note: as a rule of thumb if a standard HB hex pencil slides into the threaded hole in the bed, it is 3/8".

Part Type	Height (mm)	Thread Length (mm)	Thread Type	Load Capacity (kg)	Part Number
Castor	135	28	5/16" BSW	40	BEDLEG001
Castor with brake	135	28	5/16" BSW	40	BEDLEG002
Castor	135	28	3/8" BSW	40	BEDLEG003
Castor with brake	135	28	3/8" BSW	40	BEDLEG004
Glide	135	28	5/16" BSW	40	BEDLEG005
Glide	135	28	3/8" BSW	40	BEDLEG006

#### **Brake Options**

B = Brake

To order castors with Brake add B to end of swivel code e.g. BEDLEG003PK2B



richmondau.com

These castors feature a spring-loaded brake to keep your chair from rolling away when not in use.

When sitting down and placing weight on the castor, the brake will release allowing you to roll around in your chair as normal. When getting up from your chair, the castor will lock the wheel in place.

These castors are designed to suit most office chairs and feature a wire clip fitting.

- Grey polypropylene wheels
- Suitable for carpeted and tiled surfaces
- Wire clip fitting





SOLD IN PACKS OF 2

S059PK2



When weight is placed on the castor the brake will release.

Diameter	Width	Wheel	Bearing	Height	Load	Swivel
(mm)	(mm)	Type	Type	(mm)	Capacity (kg)	Code
50	43	Polypropylene	Plain	63	40	

# FURNITURE DOLLIE

These tri-wheel dollies are specifically designed for moving furniture, appliances and more.

They feature a concave center for moving items with legs, and a padded surface to protect items from damage.

- 3 x 1 1/2" swivel castors
- Concave center for items with legs
- Padded surface
- Up to 100kg load capacity per dollie



Wheel	Wheel	Bearing	Load	Height	Swivel	Product
Diameter (mm)	Type	Type	Capacity	(mm)	Radius (mm)	Code
32	Polypropylene	Plain	100	50	135	TRICASTOR30

Heavy duty tricastor dollies available, see page 124 for details





# MINI SERIES CASTORS

Available in smaller wheel diameters ranging from 25-38mm, these castors are ideal for light duty furniture, plant trolleys, light duty carts, garage equipment and D.I.Y. projects.

- Smaller diameter castors
- White nylon wheels
- Not available with brake



<b>(</b>				(KG)	J	$\overline{\mathbb{U}}$	Ī
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Rigid Code	Swivel Code
25	12	Nylon	Plain	10	36	R25NY	S25NY
32	14	Nylon	Plain	18	41	R32NY	S32NY
38	16	Nylon	Plain	28	50	R38NY	S38NY

Mini Series castors are not available with brake













# **UTILITY SERIES BOLT CASTORS**

These bolt hole mounted castors are ideal for light duty applications including wire baskets, display equipment and light trolley applications.

They feature a corrosion resistant zinc plated finish in a pressed metal construction.

- Grey rubber or black nylon wheel
- Single bolt hole frame
- Pintle fittings available for round or square tubing





1					KG	J	(e			Ø
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius = (mm)	With  Brake (mm)	Bolt Hole Size (mm)	Swivel Code
50	20	Inst Rubber	IR2201	Ball	30	68	49	75	10	S2714
50	20	Nylon	NY900	Plain	30	68	49	75	10	S2712
75	25	Inst Rubber	IR3301	Ball	50	98	65	85	10	S3714
75	25	Nylon	NY3324	Plain	50	98	65	85	10	S3712
100	25	Inst Rubber	IR4401	Ball	70	131	90	100	10	S4714
100	25	Nylon	NY4415	Plain	70	131	90	100	10	S4712



Nylon expanding pintles

Pintle Type



Pintles listed below suit all Utility Series Bolt Castors

For 19mm ID Round Tube

For 22mm ID Round Tube

For 28.5mm ID Round Tube

For 19mm ID Square Tube

For 22mm ID Square Tube

For 28.5mm ID Square Tube



Pintle Code

UTI10-P1

UTI10-P2

UTI10-P3

UTI10-P4

UTI10-P5

UTI10-P6





#### **Brake Options**

B = Brake

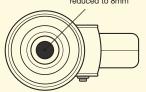
To order castors with Brake add B to end of swivel code e.g. S4712B

#### **Castor Fitting** Requirements

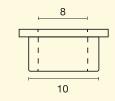
Fitting this castor to a 20mm thick base requires a 40mm x 10mm set screw.

These castors have a 10mm bolt hole but can be reduced to suit an 8mm bolt with a reduction bush (top hat).

> 10mm hole can be reduced to 8mm



Reduction bush available to suit 8mm fittings, code: 100RED1008UTI





Pintle

Single Bolt Fitting 10mm Various Bolt Lengths Available







# **UTILITY SERIES** PLATE CASTORS

These plate mounted castors are ideal for light duty applications including wire baskets, display equipment and light trolley applications.

They feature a corrosion resistant zinc plated finish in a pressed metal construction.

- Grey rubber or black nylon wheel
- Baseplate frame
- Available with brake



<b>(</b>				
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type
50	20	Inst Rubber	IR2201	Ball
50	20	Nylon	NY2900	Plain
75	25	Inst Rubber	IR3301	Ball
75	25	Nylon	NY3324	Plain
100	25	Inst Rubber	IR4401	Ball
100	25	Nylon	NY4415	Plain

KG	J	Œ	3	$\Box$	Ī
Load Capacity (kg)	Height (mm)	Swivel Radius -	With ▶ Brake (mm)	Rigid Code	Swivel Code
30	69	50	77	R2711	S2710
30	69	50	77	R2709	S2708
50	98	65	85	R3711	S3710
50	98	65	85	R3709	S3708
70	134	90	100	R4711	S4710
70	134	90	100	R4717	S4716





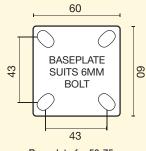


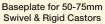


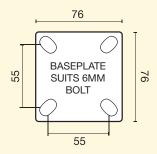
#### **Brake Options**

B = Brake

To order castors with Brake add B to end of swivel code e.g. S3710B







Baseplate for 100mm Swivel & Rigid Castors





# UTILITY SERIES TWIN WHEEL

#### SINGLE BOLT OR BASEPLATE

These twin wheel castors are available in both bolt hole and plate mounted frames for a sturdier option.

- 2 x Grey rubber or 2 x black nylon wheels
- Baseplate frame or single bolt hole frame
- · Available with brake





#### **TWIN WHEEL PLATE CASTORS**

<b>(</b>				KG	J	Œ		J
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius ÷ (mm)	With Brake (mm)	Swivel Code
50	2 x 20	Rubber	Ball	50	71	60	80	S2718
50	2 x 17	Nylon	Plain	50	71	60	80	S2716
75	2 x 25	Rubber	Ball	80	101	70	100	S3718
75	2 x 25	Nylon	Plain	80	101	70	100	S3716

#### **TWIN WHEEL BOLT CASTORS**

*				KG	J	Q	3		Ī
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	With Brake (mm)	Bolt Hole Size (mm)	Swivel Code
50	2 x 20	Rubber	Ball	50	71	60	83	10	S2722
50	2 x 17	Nylon	Plain	50	71	60	83	10	S2720
75	2 x 25	Rubber	Ball	80	98	70	100	12	S3722
75	2 x 25	Nylon	Plain	80	98	70	100	12	S3720

#### Nylon expanding pintles

Pintles listed below suit all Utility Series Twin Wheel Bolt Castors

Pintle	Pintle Type	Pintle Code		Pintle Type	Pintle Code
No.	For 19mm ID Round Tube	UTI10-P1			
	For 22mm ID Round Tube	UTI10-P2	13	Friction Stem	S2722-WC
8	For 28.5mm ID Round Tube	UTI10-P3			
100	For 19mm ID Square Tube	UTI10-P4			
(A)	For 22mm ID Square Tube	UTI10-P5	4.3	Grip Neck	S2722-GN
	For 28.5mm ID Square Tube	UTI10-P6	BI II		

SEE page 119 FOR SOLID AND THREADED PINTLE OPTIONS

#### Brake Options

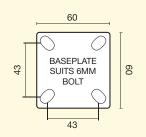
B = Brake

To order castors with Brake add B to end of swivel code e.g. S3722B

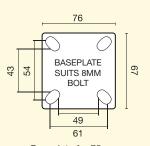
#### Castor Fitting Requirements

To fit this castor to a 20mm thick base requires a 40mm x 10mm set screw.

Reduction bush 100RED1008UTI available to fit castors with an 8mm set screw.



Baseplate for 50mm twin wheel – swivel



Baseplate for 75mm twin wheel – swivel



An attractive black powder coated frame makes these castors an ideal choice for retail and display environments.

They are available with black polyurethane, grey rubber or black nylon wheels.

- Three wheel choices
- Black power coated frame
- Available with brake



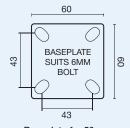




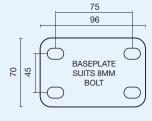
#### Brake Options

B = Brake

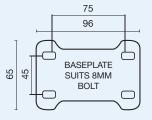
To order castors with Swivel Lock Brake add B to end of swivel code e.g. S3398B



Baseplate for 50mm Swivel & Rigid Castors



Baseplate for 75-100mm Swivel Castors



Baseplate for 75-100mm Rigid Castors



AU: richmondau.com

100KG CAPACITY

OUNTING

page 74

LIGHT INDUSTRIAL SERIES CASTORS

This series is the ultimate choice for medium-duty applications. It offers a wide range of wheel types to suit different floor surfaces and load requirements.

The Light Industrial series is the preferred option for produce bins, market stalls and others as it provides an economical hard wearing reliable castor. It is also widely used on mobile equipment, in hospitals, nurseries, shops and general industry.

- Wide range of wheel types
- · Suitable for medium-duty applications
- · Available with brake

·		<b>(a)</b>			KG	J	Œ	ð		Ī
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius ÷ (mm)	With ► Brake (mm)	Rigid Code	Swivel Code
75	32	Inst Rubber	IR3008	Ball	80	108	71	108	R3313	S3312
75	32	Reb Rubber	RR3348	Ball	80	108	71	108	R3351	S3350
75	32	Poly Nylon	PU3344	Ball	80	108	71	108	R3311	S3310
75	30	Nylon	NY3321	Plain	100	108	71	108	R3305	S3304
75	32	Cast Iron	Ci3340	Plain	100	108	71	-	R3307	S3306*
100	32	Hi-Temp Polymer	HT480	Oilless Du Bush	100	108	71		R4361	S4360*
100	32	Inst Rubber	IR4007	Ball	80	131	84	110	R4426	S4425
100	32	Reb Rubber	RR4473	Ball	100	131	84	110	R4405	S4404
100	32	Poly Nylon	PU4444	Ball	100	131	84	110	R4423	S4422
100	30	Nylon	NY4417	Plain	100	131	84	110	R4407	S4406
100	30	Hi-Temp Polymer	HT4420	Plain	100	131	84	-	R4403	S4402*
100	32	Hi-Temp Polymer	HT478	Ball	100	131	84		R4471	S4470*
100	36	Aluminium	AL472	Oilless Du Bush	100	131	84	-	R4381	S4380*
100	36	Aluminium	AL471	Bronze Bush	100	131	84	-	R4415	S4414*
125	32	Inst Rubber	IR5007	Ball	80	160	100	110	R5526	S5525
125	32	Reb Rubber	RR5573	Ball	100	160	100	110	R5505	S5504
125	32	Poly Nylon	PU5555	Ball	100	160	100	110	R5523	S5522
125	30	Nylon	NY5517	Plain	100	160	100	110	R5507	S5506





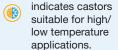




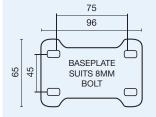
B = Brake

S4404B

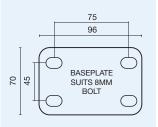
To order castors with Brake add B to end of swivel code e.g. S3712B



 indicates castors not available with brake



Baseplate for 75-125mm Rigid Castors



Baseplate for 75-125mm Swivel Castors







# ZINC DUROLITE **BOLT CASTORS**

This series is commonly used on a vast array of mobile equipment in hospitals, retail environments and general industry. A twin swivel race ensures longevity and enhances overall performance. These castors are available with a single bolt hole mount or a baseplate mount.

- · Large variety of wheel types
- Baseplate frame or single bolt hole frame
- Available with brake





<b>*</b>		<b>(a)</b>			(KG)	G		3		J
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	With ► Brake (mm)	Bolt Hole Size (mm)	Swivel Code
75	32	Inst Rubber	IR3008	Ball	80	107	71	105	12	S3080 #
75	32	Reb Rubber	RR3348	Ball	80	107	71	105	12	S3355 #
75	32	Poly Nylon	PU3344	Ball	80	107	71	105	12	S3330 #
75	30	Nylon	NY3321	Plain	80	107	71	105	12	S3326 #
100	32	Inst Rubber	IR4007	Ball	80	133	90	106	12	S4080
100	32	Anti Static	AS4005	Ball	100	133	90	106	12	S4493
100	32	Reb Rubber	RR4473	Ball	100	133	90	106	12	S4483
100	32	Poly Nylon	PU4444	Ball	100	133	90	106	12	S4484
100	30	Nylon	NY4417	Plain	100	133	90	106	12	S4485
125	32	Inst Rubber	IR5007	Ball	80	159	102	106	12	S5080
125	32	Anti Static	AS5005	Ball	100	159	102	106	12	S5593
125	32	Reb Rubber	RR5573	Ball	100	159	102	106	12	S5583
125	27	Poly Nylon	PU5555	Ball	100	159	102	106	12	S5584
125	30	Nylon	NY5517	Plain	100	159	102	106	12	S5585
150	32	Inst Rubber	IR6009	Ball	80	187	125	125	12	S6080
150	30	Poly Nylon	PU6660	Ball	100	187	125	125	12	S6081

#### Nylon Expanding Pintles

#### Pintles listed below suit all Utility Series Bolt Castors

		•
Pintle	Pintle Type	Pintle Code
100	For 19mm ID Round Tube	OBT12-P1
	For 22mm ID Round Tube	OBT12-P2
10	For 28.5mm ID Round Tube	OBT12-P3
rec	For 19mm ID Square Tube	OBT12-P4
W	For 22mm ID Square Tube	OBT12-P5
9 3	For 28.5mm ID Square Tube	OBT12-P6

SEE page 119 FOR SOLID AND THREADED PINTLE OPTIONS





#### **Brake Options**

B = Brake D = Directional Lock

To order castors with Brake or Directional Lock add B or D to end of swivel code e.g. S6080B

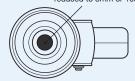
# indicates castors not available with directional lock.

#### **Castor Fitting** Requirements

To fit this castor to a 20mm thick base requires a 50mm x 12mm set screw. Reduction bush 100RED1210OBT available to allow fitting with 10mm set screw.

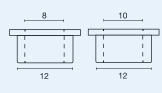
These castors have a 12mm bolt hole but can be reduced to suit an 8mm or 10mm bolt with a reduction bush (top hat).

> 12mm hole can be reduced to 8mm or 10mm



Reduction bushes available to suit 8mm fittings, code: 100RED12080BT

to suit 10mm fittings, code:





26



# ZINC DUROLITE PLATE CASTORS





1		<b>(a)</b>			KG	I	Œ		$\bigcirc$	$\overline{G}$	
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (mm)	Height (mm)	Swivel Radius (mm)	With  → Brake (mm)	Rigid Code	Swivel Code	
75	32	Inst Rubber	IR3008	Ball	80	107	71	105	R3105	S3104 #	
75	32	Reb Rubber	RR3348	Ball	80	107	71	105	R3117	S3116 #	
75	32	Poly Nylon	PU3344	Ball	80	107	71	105	R3107	S3106 #	
75	30	Nylon	NY3321	Plain	100	107	71	105	R3103	S3102 #	
100	32	Inst Rubber	IR4007	Ball	80	135	90	106	R4105	S4104	
100	32	Anti Static	AS4005	Ball	80	135	90	106	R4121	S4120	
100	32	Reb Rubber	RR4473	Ball	100	135	90	106	R4111	S4110	
100	32	Poly Nylon	PU4444	Ball	100	135	90	106	R4107	S4106	
100	30	Nylon	NY4417	Plain	100	135	90	106	R4103	S4102	
100	30	GF/NYLON	NY4420	plain	100	135	90	106	R4123	S4122*	<b>(</b>
100	32	Hi-Temp Polymer	HT480	Oilless Du bush	100	135	90	-	R4359	S4358*	<b>(</b>
100	36	Aluminium	AL472	Oilless Du bush	100	133	90	-	R4113	S4112*	<b>(6)</b>
125	32	Inst Rubber	IR5007	Ball	80	161	102	106	R5105	S5104	
125	32	Anti Static	AS5005	Ball	80	161	102	106	R5121	S5120	
125	32	Reb Rubber	RR5573	Ball	100	161	102	106	R5111	S5110	
125	32	Poly Nylon	PU5555	Ball	100	161	102	106	R5107	S5106	
125	30	Nylon	NY5517	Plain	100	161	102	106	R5103	S5102	
150	32	Inst Rubber	IR6009	Ball	80	190	125	125	R6105	S6104	
150	30	Poly Nylon	PU6660	Ball	100	190	125	125	R6107	S6106	







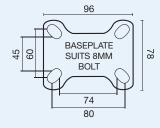


#### Brake Options

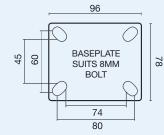
B = Red Brake

D = Green Directional Lock

To order castors with Brake add B or D to end of swivel code e.g. S5110B



Baseplate for Rigid Castors



Baseplate for Swivel Castors

- # indicates castors not available with directional lock.
- indicates castors not available with brake
- indicates castors suitable for high/ low temperature applications.





# CHROME DUROLITE BOLT CASTORS

These castors feature an attractive chrome finish, making them ideal for use in hospitals, institutions, nursing homes and retail displays.

A robust twin swivel race provides durability and longevity in the workplace.

- Large variety of wheel types
- Corrosion resistant chrome finish
- Baseplate frame or single bolt hole frame
- Available with brake





S5581

1					KG	I	()	3		J
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius - (mm)	With ➤ Brake (mm)	Bolt Hole Size (mm)	Swivel Code
75	30	Inst Rubber	IR3008	Ball	80	105	76	105	12	S3380 #
75	30	Poly Nylon	PU3344	Ball	80	105	76	105	12	S3381 #
100	32	Inst Rubber	IR4004	Ball	80	133	90	106	12	S4480
100	32	Anti Static	AS4005	Ball	80	135	90	106	12	S4469
100	27	Poly Nylon	PU4444	Ball	100	135	90	106	12	S4481
125	32	Inst Rubber	IR5004	Ball	80	159	102	106	12	S5580
125	32	Anti Static	AS5005	Ball	80	159	102	106	12	S5569
125	27	Poly Nylon	PU5554	Ball	100	159	102	106	12	S5581
150	32	Inst Rubber	IR6009	Ball	80	187	125	125	12	S6680
150	30	Poly Nylon	PU6660	Ball	100	187	125	125	12	S6681
150	30	Nylon	NY6617	Plain	100	187	125	125	12	S6682

#### Nylon Expanding Pintle

#### Pintles listed below suit all Chrome Durolite Bolt Castors

Pintle	Pintle Type	Pintle Code
100	For 19mm ID Round Tube	IPN12-P1
	For 22mm ID Round Tube	IPN12-P2
67 (3)	For 28.5mm ID Round Tube	IPN12-P3
217	For 19mm ID Square Tube	IPN12-P4
Ш	For 22mm ID Square Tube	IPN12-P5
4	For 28.5mm ID Square Tube	IPN12-P6
	Single Bolt Fitting Various Bolt L	engths Available

SEE page 119 FOR SOLID AND THREADED PINTLE OPTIONS



#### Brake Options

BR = Red Brake

D = Green Directional Loc

To order castors with Brake or Directional Lock add BR or D to end of swivel code e.g. S4480BR

indicates castors not available with

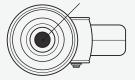
directional lock.

#### Castor Fitting Requirements

To fit this castor to a 20mm thick base requires a 50mm x 12mm set screw. Reduction bush 100RED12100BT available to allow fitting with 10mm set screw.

These castors have a 12mm bolt hole but can be reduced to suit an 8mm or 10mm bolt with a reduction bush (top hat).

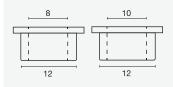
12mm hole can be reduced to 8mm or 10mm



Reduction bushes available to suit 8mm fittings, code: 100RED12080BT

to suit 10mm fittings, code: 100RED12100BT

S6682BR





Scan to view online



# CHROME DUROLITE PLATE CASTORS











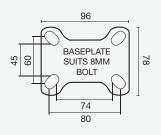
<b>(</b>					KG	J		)	J	J
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius - (mm)	With  Brake (mm)	Rigid Code	Swivel Code
75	32	Inst Rubber	IR3008	Ball	80	107	70	105	R3375	S3374 #
75	32	Poly Nylon	PU3344	Ball	80	107	70	105	R3373	S3372 #
100	32	Inst Rubber	IR4004	Ball	80	135	90	106	R4475	S4474
100	32	Anti Static	AS4005	Ball	80	135	90	106	R4509	S4508
100	32	Poly Nylon	PU4444	Ball	100	135	90	106	R4487	S4486
125	32	Inst Rubber	IR5004	Ball	80	161	102	106	R5575	S5574
125	32	Anti Static	AS5005	Ball	80	161	102	106	R5557	S5556
125	32	Poly Nylon	PU5555	Ball	100	161	102	106	R5587	S5586
150	32	Inst Rubber	IR6009	Ball	80	190	125	125	R6675	S6674
150	30	Poly Nylon	PU6660	Ball	100	190	125	125	R6689	S6688
150	30	Nylon	NY6617	Ball	100	190	125	125	R6685	S6684

#### Brake Options

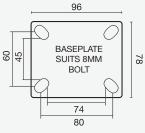
BR = Red Brake

D = Green Directional Lock

To order castors with Brake add BR or D to end of swive code e.g. \$5586D



Baseplate for Rigid Castors



Baseplate for Swivel Castors

indicates castors not available with directional lock.



200KG CAPACITY

# **200 SERIES CASTORS**

With a load capacity of up to 200kg, this series features a standout red nylon thread guard for extra protection against dirt and debris.

These castors are suitable for medium-duty applications and are available with a number of wheel types.

- Nylon, poly/nylon or rebound rubber wheels
- Available with brake





<b>(</b>				KG	Ī		)	$\bigcirc$	Ī
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius → (mm)	with Brake (mm)	Rigid Code	Swivel Code
80	38	Nylon	Ball Bearing	125	108	76	125	R3601	S3600
80	38	Poly/Nylon	Ball Bearing	100	108	76	125	R3603	S3602
80	38	Rebound Rubber	Ball Bearing	100	108	76	125	R3605	S3604
100	38	Nylon	Ball Bearing	200	128	90	125	R4601	S4600
100	38	Poly/Nylon	Ball Bearing	150	128	90	125	R4603	S4602
100	38	Rebound Rubber	Ball Bearing	150	128	90	125	R4605	S4604
125	38	Nylon	Ball Bearing	200	153	102	125	R5601	S5600
125	38	Poly/Nylon	Ball Bearing	150	153	102	125	R5603	S5602
125	38	Rebound Rubber	Ball Bearing	150	153	102	125	R5605	S5604



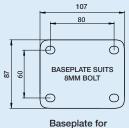




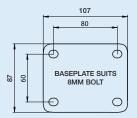
#### **Brake Options**

B = Brake

To order castors with Brake add B to end of swivel code e.g. S3604B



Swivel Castors



Baseplate for Rigid Castors



#### **RICHMOND**

# **300 SERIES BOLT CASTORS**

This castor series has a higher load capacity of up to 300kg, making it perfect for a wide range of uses.

In this range, nylon wheels are the most common choice for industrial and trolley applications, rebound rubber wheels are ideal for road cases and transportable crates, while poly nylon wheels are best suited for undercover and showroom displays.

- Large variety of wheel types
- Baseplate frame or single bolt hole frame





Daoc	piato ii	arrio or oringio	5011 11010							
<b>*</b>		<b></b>			KG KG	G	Q	3		Ī
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius	→ With Brake	Bolt Hole Size	Swivel Code
100	35	Reb Rubber	RR4077	Ball	150	130	90	125	12	S4214
100	35	Reb Poly	RP4072	SS Roller	150	130	90	125	12	S4216
100	35	Poly Nylon	PU4408	Roller	200	130	90	125	12	S4218
100	38	Poly Ci	PU449	Ball	200	130	90	125	12	S4220
100	35	Nylon	NY401	Plain	200	130	90	125	12	S4222
100	35	Nylon	NY413	Ball	200	130	90	125	12	S4224
100	35	Glass Nylon	GF412	Plain	200	130	90	125	12	S4228*
100	36	Aluminium	AL474	Bronze Bush	200	130	90	-	12	S4230 *
100	36	Aluminium	AL472	Oilless Du bush	200	130	90	-	12	S4232 *
100	38	Cast Iron	Ci421	Plain	200	130	90	125	12	S4234 *
100	38	Cast Iron	Ci400	Ball	200	130	90	125	12	S4236 *
125	35	Reb Rubber	RR5077	Ball	200	157	112	125	12	S5214
125	35	Reb Poly	RP5072	SS Roller	200	157	112	125	12	S5216
125	35	Poly Nylon	PU5508	Roller	200	157	112	125	12	S5218
125	35	Poly Ci	PU549	Ball	200	157	112	125	12	S5220
125	35	Nylon	NY501	Plain	200	157	112	125	12	S5222
125	35	Nylon	NY513	Ball	200	157	112	125	12	S5224
150	50	Nylon	NY652	Plain	300	181	125	150	12	S6222
150	50	Nylon	NY613	Ball	300	181	125	150	12	S6224
150	45	Reb Rubber	RR6677	Ball	225	181	125	150	12	S6228
150	50	Reb Poly	RP6072	SS Roller	300	181	125	150	12	S6216



S4216



S5214



S5222

#### **Brake Options**

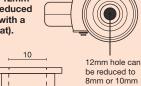
B = Brake

To order castors with Brake add B to end of swivel code e.g. S4214B

- indicates castors not available with brake
- indicates castors suitable for high/low temperature applications.

These castors have a 12mm bolt hole but can be reduced to suit an 10mm bolt with a reduction bush (top hat).

Reduction bushes available to suit 10mm fittings, code: 100RED12100BT



#### **Castor Fitting** Requirements

To fit this castor to a 20mm thick base requires a 50mm x 12mm set screw.

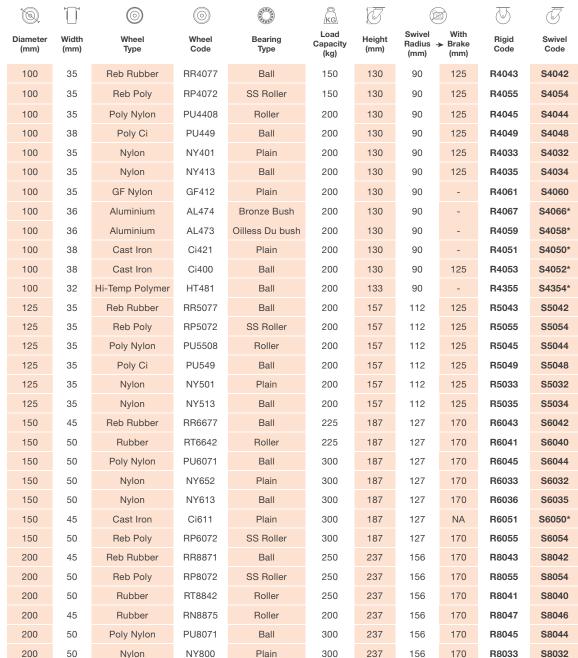




# **300 SERIES**PLATE CASTORS









S4216



S6024

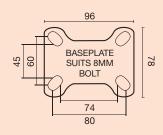


S6032B

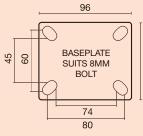
#### Brake Options

B = Brake

To order castors with Brake add B to end of swivel code e.g. S4044B



Baseplate for Rigid Castors



78

Baseplate for Swivel Castors

- # indicates castors not available with directional lock.
- indicates castors not available with brake
- indicates castors suitable for high/low temperature applications.



A G



# **SELF-ALIGNING**CASTOR FRAME

The self-aligning castor function is available on all 150mm and 200mm 300 series and Excel Series castors with a swivel, brake, or directional lock.

The purpose of the self-alignment function is to eliminate free spinning of the swivel castor as the wheel becomes airborne in applications such as AGV trolley transportation in hospitals, factories, warehouses and more. The castor wheel stays in its intended tracking position, then returns to full swivel function once it makes contact with the ground. This prevents the castor from becoming jammed when it returns to the ground. The self-aligning function does not affect the overall height of the castor, and can be used with conductive or anti-static wheels.

In hospitals, Automated Guided Vehicles (AGVs) are used to transport trolleys remotely – without human assistance. A location is entered into a computer system as part of a programmed mission, all of which are monitored from a control centre. AGV trolleys remove significant labour hours from each day of hospital operations, allowing staff more time to care for patients and complete other tasks.



The purpose of the self-alignment function is to eliminate free spinning of the swivel castor. The springs will return the castor back to default forward position.

# Here are some of the benefits of using self-aligning castors on trolleys that will be used with AGV systems:

- Keeps trolley wheels securely straight and in line while the AGV has the trolley raised from the ground
- Provides accurate and safe unloading of the trolleys
- Reduces physical strain and manual labour for employees
- Ensures maximum safety for staff
- Ensures maximum workplace efficiency
- Removes any potential hazards from outward facing wheels

# AGV systems have many benefits in hospitals, some of those include:

- Providing a back of house hidden transportation solution
- Removal of competition for lifts or corridor walkways increasing efficiency
- Less maintenance and repairs to lift doors, walls and doors, frames – AGVs are more accurate and more predictable than humans
- · Significant reduction in manual handling injuries and minor strains
- Enables more work to be done by less people
- Allows staff more time to care for patients and complete other tasks



HEAVY INDUSTRIAL SERIES CASTORS

With a higher load capacity of up to 500kg, this range has been developed with strength in mind.

These castors are often seen across logistics, road transport, manufacturing and display and exhibition services.

- · Largest variety of wheel types
- 6mm thick steel construction
- Available with standard baseplate or M3 baseplate
- Available with brake, directional lock, or swivel lock & brake



1					KG	J			$\bigcirc$	J	
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity	Height (mm)	Swivel Radius	With Brake	Rigid Code	Swivel Code	
100	35	Reb Rubber	RR4077	Ball	150	142	84	145	R4457	S4456	
100	35	Reb Poly	RP4072	SS Roller	150	142	84	145	R4441	S4440	
100	35	Poly Nylon	PU4408	Roller	250	142	84	145	R4438	S4437	
100	38	Poly Ci	PU449	Ball	330	142	84	145	R4449	S4448	
100	35	Nylon	NY401	Plain	300	142	84	145	R4434	S4433	
100	35	Nylon	NY413	Ball	300	142	84	145	R4436	S4435	
100	35	GF Nylon	GF412	Plain	200	142	84	145	R4455	S4454 *	<b>(</b>
100	40	High Temp Polymer	HT481	Plain	200	142	84	-	S4353	S4352 *	•
100	36	Aluminium	AL474	Bronze Bush	180	142	84	145	R4467	S4466 *	<b>(6)</b>
100	36	Aluminium	AL473	Oilless Du Bush	180	142	84	-	R4397	S4396 *	<b>(6)</b>
100	38	Cast Iron	Ci421	Plain	300	142	84	145	R4451	S4450 *	<b>(6)</b>
100	38	Cast Iron	Ci400	Ball	400	142	84	145	R4453	S4452	
100	36	VG Cast Iron	VG459	Ball	280	142	84	-	R4444	S4443 *	
100	50	VG Cast Iron	VG461	Roller	280	142	84	-	R4497	S4496 *	
125	35	Reb Rubber	RR5077	Ball	200	165	100	145	R5545	S5544	
125	35	Reb Poly	RP5072	SS Roller	200	165	100	145	R5441	S5440	
125	35	Poly Nylon	PU5508	Roller	250	165	100	145	R5543	S5542	
125	38	Poly Ci	PU549	Ball	330	165	100	145	R5549	S5548	
125	35	Nylon	NY501	Plain	330	165	100	145	R5534	S5533	
125	35	Nylon	NY513	Ball	330	165	100	145	R5536	S5535	
125	38	Cast Iron	Ci532	Plain	380	165	100	145	R5551	S5550	<b>®</b>

Brake Options

B = Brake
D = Directional Lock

SLB = Swivel Lock & Brake To order castors with Brake, Directional Lock or Swivel Lock & Brake add B, D or SLB to end of swivel code e.g. S5535SLB





# **HEAVY INDUSTRIAL**SERIES CASTORS





STAINLESS MODELS AVAILABLE page 59



S5530



S6632SLB



S6274

*					KG	J			$\Box$	Ī
Diamete (mm)	r Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius - (mm)	With ➤ Brake (mm)	Rigid Code	Swivel Code
100	50	Rubber	RT4447	Roller	110	142	84	160	R4431	S4432
100	50	Poly Nylon	PU4409	Ball	250	142	84	160	R4411	S4410
100	50	Reb Rubber	RR4078	Ball	200	142	84	160	R4371	\$4370
100	50	Poly Ci	PU424	Roller	250	142	84	160	R4401	S4400
100	50	Poly Ci	PU425	Ball	500	142	84	160	R4389	S4388
100	50	PolyAlu	PU436	Ball	150	142	84	160	R4373	\$4372
100	50	Poly Alu	PU407	Ball	300	142	84	145	R4275	S4274
125	50	Rubber	RT5547	Roller	180	165	100	160	R5503	S5502
125	50	Reb Rubber	RR5078	Ball	200	165	100	160	R5371	S5370
125	50	Poly Nylon	PU5509	Ball	250	165	100	160	R5511	S5510
125	50	Poly Ci	PU524	Roller	250	165	100	160	R5531	S5530
125	50	Poly Ci	PU525	Ball	500	165	100	160	R5541	S5540
125	50	PolyAlu	PU536	Ball	200	165	100	160	R5373	S5372
125	50	Poly Alu	PU507	Ball	400	165	100	145	R5275	S5274
150	45	Reb Rubber	RR6677	Ball	225	190	124	160	R6631	S6632
150	50	Rubber	RT6642	Roller	225	190	124	160	R6641	S6640
150	50	Rubber	RT6647	Roller	225	190	124	160	R6603	S6602
150	50	Reb Poly	RP6072	SS Roller	300	190	124	160	R6441	S6440
150	50	Poly Nylon	PU6071	Ball	400	190	124	160	R6645	S6644
150	50	Poly Ci	PU614	Roller	250	190	124	160	R6656	S6655
150	50	Poly Ci	PU649	Ball	500	190	124	160	R6649	S6648
150	50	Nylon	NY652	Plain	400	190	124	160	R6634	S6633
150	50	Nylon	NY613	Ball	400	190	124	160	R6636	S6635
150	50	GF Nylon	GF652	Plain	400	190	124	160	R6625	S6624 *
150	50	VG Cast Iron	VG661	Roller	400	190	124	160	R6697	S6696 *
150	45	Cast Iron	Ci611	Plain	500	190	124	160	R6651	S6650
150	45	Cast Iron	Ci601	Ball	500	190	124	160	R6653	S6652
150	50	PolyAlu	PU636	Ball	200	190	124	160	R6627	S6626

 indicates castors not available with brake

Poly Alu

50

150



Ball

PU607

indicates castors suitable for high/low temperature applications.

500

190

124

160

R6275

S6274



# **HEAVY INDUSTRIAL SERIES CASTORS**





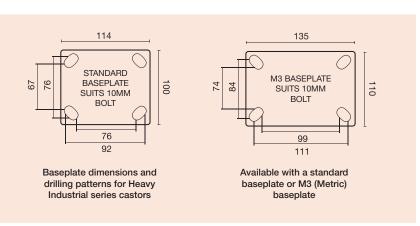
**AVAILABLE** 







<b>(</b>					kg	J	Œ	3	J	Ī
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius = (mm)	With Brake (mm)	Rigid Code	Swivel Code
200	45	Reb Rubber	RR8871	Ball	250	241	156	160	R8831	S8832
200	35	Rubber	RN8875	Roller	200	241	156	160	R8873	S8872
200	50	Rubber	RT8842	Roller	250	241	156	160	R8841	S8840
200	50	Rubber	RT8847	Roller	250	241	156	160	R8803	S8802
200	50	Poly Nylon	PU8071	Ball	400	241	156	160	R8850	S8849
200	50	Poly Ci	PU849	Ball	500	241	156	160	R8852	S8851
200	50	Nylon	NY800	Plain	400	241	156	160	R8844	S8843
200	50	Cast Iron	Ci842	Plain	380	241	156	160	R8854	S8853
200	50	Cast Iron	CI852	Ball	500	241	156	160	R8856	S8855
200	50	Nylon	NY830	Ball	400	241	156	160	R8846	S8845
200	50	PolyAlu	PU815	Ball	250	241	156	160	R8825	S8824
200	50	Poly Alu	PU807	Ball	500	241	156	160	R8275	S8274







80KG

PNEUMATIC &
PUNCTURE PROOF
SERIES CASTORS

These castors are ideal for outdoor use over soft or hard ground, with quality rubber tyres providing a cushioned ride.

These castors are the best choice for use on agricultural equipment and for sports equipment such as batting cages, nets and equipment trolleys.

- Pneumatic or puncture proof rubber tyres
- Sealed bearings
- Available with brake

# MOUNTING PLATES AVAILABLE page 74

#### **PNEUMATIC WHEEL CASTORS**

<b>*</b>		<b></b>			KG	J		J	Ī
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code
160	50	Pneumatic	PN6200	Ball	60	191	-	-	S6201
160	50	Pneumatic	PN6200	Ball	60	197	-	R6002	S6001
160	50	Pneumatic	PN6200	Ball	60	200	-	R6662	S6661
220	60	Pneumatic	PN8860	Ball	100	260	160	R8862	S8861
260	85	Pneumatic	PN1066	Ball	180	315	200	R1068	S1067

#### **PUNCTURE PROOF WHEEL CASTORS**

<b>*</b>		<b></b>			(KG)	J		J	Ī	
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code	
215	55	Puncture Proof	PF8881	Ball	50	245	160	R8835	S8834	
260	83	Puncture Proof	PF1084	Ball	50	305	200	R1089	S1088	



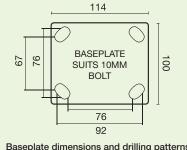
WHEELS ALL HAVE SEALED PRECISION BALL BEARINGS FOR LONG LIFE.

#### **Brake Options**

B = Band Brake

To order castors with Brake add B to end of swivel code e.g. S8861B

available on 160mm pneumatic castors



Baseplate dimensions and drilling patterns for Pneumatic/Puncture Proof castors







Puncture Pro



# **HEAVY DUTY WELDED SERIES CASTORS**

This range is precision built for use under extreme working conditions where a low profile, high load bearing castor is required.

A precision machines swivel ball race provides a smooth swivel action, while a kingpin made of high tensile steel can withstand high side impact loads.

- Nylon, cast iron, or polyurethane centred cast iron wheels
- Stainless steel frames available
- Australian made forks



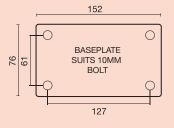
<b>*</b>		<b>(a)</b>			KG	J		$\Box$	Ī	-
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code	
75	25	Poly Ci	PU350	Ball	240	114	76	R328	S327	
75	30	Nylon	NY3321	Plain	125	114	76	R321	S323	
100	38	Poly Ci	PU449	Ball	330	132	90	R448	S447	
100	35	Nylon	NY401	SS Sleeve	300	132	90	R402	S406	S323
100	35	Nylon	NY413	Ball	300	132	90	R415	S416	-
100	35	Cast Iron	CI421	Plain	300	132	90	R423	S422	·
100	38	Cast Iron	Ci400	Ball	400	132	90	R440	S470	
100	36	Cast Iron	VG459	Ball	280	132	90	R466	S465	
125	35	Poly Ci	PU549	Ball	330	159	102	R548	S547	- CO
125	35	Nylon	NY501	SS Sleeve	330	159	102	R502	S506	
125	35	Nylon	NY513	Ball	330	159	102	R515	S516	
125	38	Cast Iron	Ci532	Plain	380	159	102	R534	S533	® R534
	Diameter (mm)  75  75  100  100  100  100  100  125  125  12	Diameter (mm)         Width (mm)           75         25           75         30           100         38           100         35           100         35           100         36           125         35           125         35           125         35           125         35	Diameter (mm)         Width (mm)         Wheel Type           75         25         Poly Ci           75         30         Nylon           100         38         Poly Ci           100         35         Nylon           100         35         Nylon           100         35         Cast Iron           100         36         Cast Iron           100         36         Cast Iron           125         35         Poly Ci           125         35         Nylon           125         35         Nylon	Diameter (mm)         Width (mm)         Wheel Type         Wheel Code           75         25         Poly Ci         PU350           75         30         Nylon         NY3321           100         38         Poly Ci         PU449           100         35         Nylon         NY401           100         35         Nylon         NY413           100         35         Cast Iron         Ci421           100         38         Cast Iron         Ci400           100         36         Cast Iron         VG459           125         35         Poly Ci         PU549           125         35         Nylon         NY501           125         35         Nylon         NY513	Diameter (mm)         Width (mm)         Wheel Type         Wheel Code         Bearing Type           75         25         Poly Ci         PU350         Ball           75         30         Nylon         NY3321         Plain           100         38         Poly Ci         PU449         Ball           100         35         Nylon         NY401         SS Sleeve           100         35         Nylon         NY413         Ball           100         35         Cast Iron         CI421         Plain           100         38         Cast Iron         Ci400         Ball           100         36         Cast Iron         VG459         Ball           125         35         Poly Ci         PU549         Ball           125         35         Nylon         NY501         SS Sleeve           125         35         Nylon         NY513         Ball	Diameter (mm)         Width (mm)         Wheel Type         Wheel Code         Bearing Type         CLoad Capacity (kg)           75         25         Poly Ci         PU350         Ball         240           75         30         Nylon         NY3321         Plain         125           100         38         Poly Ci         PU449         Ball         330           100         35         Nylon         NY401         SS Sleeve         300           100         35         Nylon         NY413         Ball         300           100         35         Cast Iron         CI421         Plain         300           100         38         Cast Iron         Ci400         Ball         400           100         36         Cast Iron         VG459         Ball         280           125         35         Poly Ci         PU549         Ball         330           125         35         Nylon         NY501         SS Sleeve         330           125         35         Nylon         NY513         Ball         330	Diameter (mm)         Width (mm)         Wheel Type         Wheel Code         Bearing Type         Cload Capacity (kg)         Height (mm)           75         25         Poly Ci         PU350         Ball         240         114           75         30         Nylon         NY3321         Plain         125         114           100         38         Poly Ci         PU449         Ball         330         132           100         35         Nylon         NY401         SS Sleeve         300         132           100         35         Nylon         NY413         Ball         300         132           100         35         Cast Iron         Ci421         Plain         300         132           100         36         Cast Iron         Ci400         Ball         400         132           100         36         Cast Iron         VG459         Ball         280         132           125         35         Poly Ci         PU549         Ball         330         159           125         35         Nylon         NY501         SS Sleeve         330         159           125         35         Nylon	Diameter (mm)         Width (mm)         Wheel Type         Wheel Code         Bearing Type         Load Capacity (kg)         Height (mm)         Swivel Radius (mm)           75         25         Poly Ci         PU350         Ball         240         114         76           75         30         Nylon         NY3321         Plain         125         114         76           100         38         Poly Ci         PU449         Ball         330         132         90           100         35         Nylon         NY401         SS Sleeve         300         132         90           100         35         Nylon         NY413         Ball         300         132         90           100         35         Cast Iron         CI421         Plain         300         132         90           100         36         Cast Iron         Ci400         Ball         400         132         90           100         36         Cast Iron         VG459         Ball         280         132         90           125         35         Poly Ci         PU549         Ball         330         159         102           125         35	Diameter (mm)         Width (mm)         Wheel Type         Wheel Code         Bearing Type         Cload Capacity (kg)         Height (mm)         Swivel Radius (mm)         Rigid Code           75         25         Poly Ci         PU350         Ball         240         114         76         R328           75         30         Nylon         NY3321         Plain         125         114         76         R321           100         38         Poly Ci         PU449         Ball         330         132         90         R448           100         35         Nylon         NY401         SS Sleeve         300         132         90         R402           100         35         Nylon         NY413         Ball         300         132         90         R415           100         35         Cast Iron         Cl421         Plain         300         132         90         R423           100         38         Cast Iron         Ci420         Ball         400         132         90         R440           100         36         Cast Iron         VG459         Ball         280         132         90         R466           125	Diameter (mm)         Width (mm)         Wheel Type         Wheel Code         Bearing Type         CLoad Capacity (kg)         Height (mm)         Swivel Radius (mm)         Rigid Code         Swivel Code           75         25         Poly Ci         PU350         Ball         240         114         76         R328         S327           75         30         Nylon         NY3321         Plain         125         114         76         R321         S323           100         38         Poly Ci         PU449         Ball         330         132         90         R448         S447           100         35         Nylon         NY401         SS Sleeve         300         132         90         R415         S416           100         35         Cast Iron         Cl421         Plain         300         132         90         R423         S422           100         35         Cast Iron         Ci421         Plain         300         132         90         R443         S422           100         38         Cast Iron         Ci400         Ball         400         132         90         R446         S465           125         35 <t< th=""></t<>

#### **Brake Options**

B = Brake

D = 4 Way Directional Lock

To order castors with Brake or 4 Way Directional Lock or Swivel Lock & Brake add B or D to end of swivel code e.g. S442B



Baseplate dimensions & drilling patterns for Heavy Duty Welded castors

indicates castors suitable for high/low temperature applications.

Optional baseplate sizing available. Contact us to find out more.



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# **WASTE BIN**CASTORS & SETS

These castors are built to withstand the tough conditions of waste management.

Frequently seen on bulk bins and skips, this range features a heavy duty cast iron steel center for the heaviest of loads.

- SG Iron, rubber cast iron and polyurethane cast iron wheels
- Heavy duty
- Available in sets

# S6012B Selvery Selv

#### **WASTE BIN CASTORS**

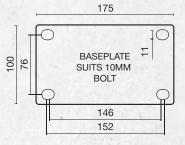
Diameter (mm)	Wheel Type	Bearing Type	Height (mm)	Load Capacity (kg)	Wheel Code	Rigid Code	Swivel Code
150	SG Iron	Plain	194	500	SG607	R6011	S6010
150	Rubber Ci	Roller	194	250	RT6647	R6015	S6014
150	Poly Ci	Roller	194	250	PU614	S6013	S6012

#### **COMPLETE WASTE BIN CASTOR SETS**

Diameter (mm)	Swivel Qty	Swivel Brake Qty	Swivel, Lock & Brake Qty	Rigid Qty	Wheel Type	Bearing Type	Waste Set Code
150	2	-	-	2	SG Iron	Plain	WASTESETT
150	2	-	-	2	Rubber Ci	Roller	WASTESETT-2
150	4	-	-	-	SG Iron	Plain	WASTESETT-3
150	2	-	-	2	Poly Ci	Roller	WASTESETT-5
150	-	-	2	2	Poly Ci	Roller	WASTESETT-7
150	1	-	1	2	SG Iron	Plain	WASTESETT-8
150	-	2	-	2	SG Iron	Plain	WASTESETT-9
150	-	2	-	2	Poly Ci	Roller	WASTESETT-10
150	4	-	-	-	Poly Ci	Roller	WASTESETT-12
150	-	-	2	2	Rubber Ci	Roller	WASTESETT-13



S6012



Baseplate dimensions & drilling patterns for Waste Bin castors

#### **CASTORS TO SUIT 660 & 1100L PLASTIC WHEELIE BINS**

Diameter	Wheel	Height	Load	Swivel
(mm)	Type	(mm)	Capacity (kg)	Code
200	Rubber	245	200	S8064

Also available with brake (S8064B) or directional lock (S8064D)



richmondnz.co.nz



## **500 SERIES CASTORS**

This range has been designed and manufactured for heavy duty applications including low speed, medium weight towing up to 6kph.

These castors are suitable for industries such as automotive, steel manufacturing and rapid production lines.

- Large variety of wheel types
- Sealed precision machined ball race
- Heavy duty







1					KG KG	J		J	Ī
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (mm)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code
100	50	Poly/Alum	PU407	Ball	300	139	108	R4247	S4246
100	50	Poly Ci	PU425	Ball	500	139	108	R4271	S4270 *
100	50	Steel	ST464	Ball	500	139	108	R4861	S4860 *
125	45	Steel	CI520	Ball	500	166	108	R5211	S5210 *
125	50	Poly/Alum	PU507	Ball	400	166	120	R5247	S5246
125	50	Poly Ci	PU525	Ball	500	166	132	R5271	S5270 *
150	50	Rubber	RT6642	Roller	300	194	130	R6761	S6760
150	50	Poly Nylon	PU6071	Ball	400	194	130	R6215	S6214
150	50	Poly/Alum	PU607	Ball	500	194	130	R6021	S6020
150	50	Poly Ci	PU614	Roller	250	194	130	R6013	S6012
150	50	Poly Ci	PU649	Ball	500	194	130	R6271	S6270 🙎
150	50	Nylon	NY652	SS Sleeve	400	194	130	R6061	S6060
150	50	Nylon	NY613	Ball	400	194	130	R6121	S6120
150	45	Cast Iron	CI1611	Plain	500	194	130	R6711	S6710! 🚳
150	45	Cast Iron	CI1601	Ball	500	194	130	R6241	S6240 !
150	38	Vg Cast Iron	VG609	Ball	500	194	130	R6451	S6450 *
150	50	Poly/Alum	PU636	Ball	200	194	130	R6017	S6016

#### **Brake Options**

SLB = Swivel Lock & Brake D = 4 Way Directional Lock

To order castors with Brake or 4 Way Directional Lock or Swivel Lock & Brake add SLB or D to end of swivel code e.g. S6214SLB

- indicates towable castors
- indicates castors suitable for high/ low temperature applications.
- indicates castors not available with brake
- indicates castors available with wheel brake only



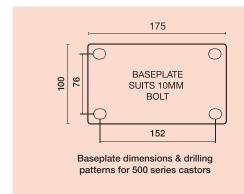
# **500 SERIES** CASTORS







					KG KG	J		$\bigcirc$	Ī	
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius	Rigid Code	Swivel Code	
200	45	Reb Rubber	RR8871	Ball	350	248	155	R8071	S8070	
200	50	Poly/Alum	PU807	Ball	500	248	155	R8021	S8020	
200	50	Rubber	RT8842	Roller	250	248	155	R8231	S8230	
200	50	Poly Nylon	PU8071	Ball	400	248	155	R8215	S8214	
200	50	Poly/Alum	PU815	Ball	250	248	155	R8261	S8260	
200	50	Poly Ci	PU849	Ball	500	248	155	R8471	S8470	2
200	50	Nylon	NY800	SS Sleeve	400	248	155	R8281	S8280	
200	50	Nylon	NY830	Ball	400	248	155	R8121	S8120	
200	50	Cast Iron	CI842	Plain	500	248	155	R8451	S8450 !	<b>®</b>
200	50	Cast Iron	CI852	Ball	500	248	155	R8431	S8430 !	
200	52	V-Groove	VG839	Ball	500	248	155	R8507	S8506 *	
230	40	Cushion Rubber	CR9000	Ball	220	294	175	R9011	S9010	2
250	50	Cushion Rubber	CR1060	Ball	300	302	180	R1026	S1025	2
250	50	Poly Ci	PU1056	Ball	500	302	180	R1052	S1051	2







# 1000 SERIES CASTORS

A higher load capacity of up to 1000kg per castor makes this range suitable for mobile platforms, aviation trolleys, automotive assembly lines and production manufacturing plants.

These castors have the ability to be towed at 6kph by tugs and tractors.

- Cast iron and poly tyred cast iron wheels
- High tensile steel kingpin to withstand side impact loads







<b>*</b>		<b></b>			KG	J		J	Ī	
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code	
150	50	Poly Ci	PU659	Ball	900	194	130	R6339	S6338	2
150	45	Cast Iron	Ci601	Ball	1000	194	130	R6319	S6318	
200	50	Poly Ci	PU876	Ball	1000	248	155	R8069	S8068	2
200	50	Cast Iron	Ci852	Ball	1000	248	155	R8089	S8088	
250	50	Poly Ci	PU1056	Ball	1000	300	180	R1020	S1019	2
300	50	Poly Ci	PU1218	Ball	1000	360	215	R1205	S1204	2

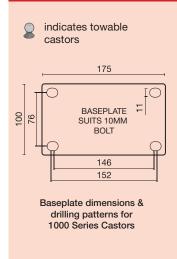
#### Brake Options

B = Brake
D = Directional Lock
SLB = Swivel Lock & Brake

To order castors with Brake or 4 Way Directional Lock or Swivel Lock & Brake add B, SLB or D to end of swivel code e.g. S8088B









A H

1500KG Capacity

S8002B

FORGED HEAD SERIES CASTORS

Applications including transport and logistics, heavy machinery, warehousing equipment and mobile platforms rely on the extreme shock loading, robust durable kingpin and drop forged steel baseplate of Richmond's Forged Head Series for loads up to 1500kg.

They are a great choice for heavy duty applications requiring a towable option.

· Polyurethane, SG iron, or solid pneumatic wheels

Solid PN

SN1295

· Drop forged steel baseplate



540

370

234

## Brake Options

B = Brake

300

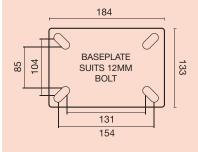
D = Directional Lock

75

To order castors with Brake or Directional Lock add B or D to end of swivel code e.g. S1044B



indicates towable castors



Baseplate dimensions & drilling patterns for Forged Head Series castors





R1245

S1244



## **KINGPINLESS CASTORS**

Richmond's kingpinless castors give you the best combination of brute strength with easy maneuverability and rollability. With a choice of Solid Black Nylon or Poly-Tyred Cast Iron Centred wheels with swivel, rigid and brake options these are also one of our most versatile, high-capacity castor series available.

A kingpinless castor is made up of fewer components which therefore requires less maintenance and is suitable for high loads.

The castor's load is also spread over a larger area and swivels more freely.





#### **BLACK NYLON WHEEL KINGPINLESS CASTORS**

<b>(</b>	
iameter	Width
(mm)	(mm)









Type



Capacity

Load

Capacity

1800



(mm)











50 Solid Nylon NY617

Code

Ball

1800

190

Height

(mm)

190

R6153

Rigid

Code

R6155

(Z

Swivel

Code

S6154

#### **Brake Options**

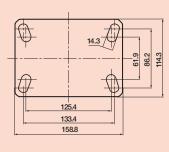
B = Wheel Brake Only

To order castors with a Brake add B to end of swivel code e.g. S6154B

#### POLYURETHANE TYRED CAST IRON CENTRED KINGPINLESS CASTORS

<b>\(\)</b>		<b>(a)</b>		
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type
150	50	Poly Ci	PU619	Ball





Baseplate dimensions & drilling patterns for Kingpinless Castors



Ä

## **3000 SERIES CASTORS**

This extra heavy-duty range has been precisely engineered to excel under the hardest conditions.

These castors have increased towing capacity and towing speed.

- Polyurethane, SG iron, pneumatic, or solid pneumatic wheels
- Increased towing capacity



<b>(</b>					KG	J		$\bigcirc$	J	
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity	Height (mm)	Swivel Radius	Rigid Code	Swivel Code	
200	76	Poly	PU823	Ball	3000	260	167	R8905	S8904	2
200	76	SG Iron	SG834	Ball	3000	260	167	R8903	\$8902	
250	76	Poly	PU1029	Ball	3000	310	190	R10905	S10904	2
250	76	SG Iron	SG1040	Ball	3000	310	190	R10903	S10902	
250	70	Solid Pneumatic	SN1005	Ball	260	310	190	R10909	S10908	2
250	100	Poly	PU1048	Ball	3000	310	190	R10913	S10912	2
300	76	Poly	PU1217	Ball	3000	364	228	R12905	S12904	2
300	85	Solid Pnuematic	SN1295	Ball	550	364	228	R12909	S12908	2
300	100	Poly	PU1224	Ball	3000	364	228	R12913	S12912	2
400	100	Solid Pneumatic	SN1612	Ball	950	462	293	R16901	S16902	2
400	100	Pneumatic	PN1616	Ball	300	462	293	R16903	S16904	2



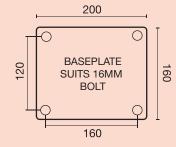
S8904

#### **Brake Options**

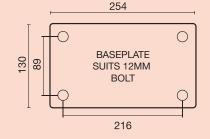
B = Brake

D = 4 Way Directional Lock

To order castors with **Brake or 4 Way Directional** Lock add B or D to end of swivel code e.g. S8904B



Standard baseplate dimensions and drilling patterns for 3000 Series castors



Optional baseplate dimensions & drilling patterns for 3000 Series castors. Add OP to the end of the castor code to specify Optional Baseplate e.g. s89040P

#### indicates towable castors

#### **CUSTOM DESIGNED &** MANUFACTURED IN MELBOURNE

This range is designed and made to order in Melbourne by our in-house engineering team.

#### **DESIGN ALTERATIONS AVAILABLE**

Contact our team about tailoring this product to your requirements.

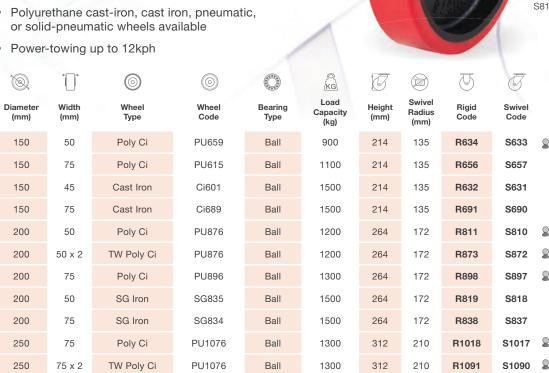




## HIGH **PERFORMANCE SERIES** CASTORS

These heavy-duty castors are designed with endurance and performance in mind.

They feature large opposed taper roller bearings in the swivel head, which allow for the castors to be powertowed at speeds of up to 12kph. The frames are robot welded and fully sealed to ensure a long lifespan. They are designed and custom manufactured in-house.



Ball

Ball

Ball

1500

1500

1500

300

950

312

375

375

475

475

210

240

240

295

295

R1042

R1229

R1226

R1602

R1649

S1043

S1228

S1225

S1601

S1650



WHEEL & CASTOR PRODUCT GUIDE



S818



#### **Brake Options**

250

300 300

400

400

D = 4 Way Directional Lock

75

75

100

100

100

SG Iron

Poly Ci

Poly Ci

Pneumatic

Solid Pneumatic

SG1040

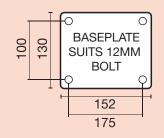
PU1217

PU1224

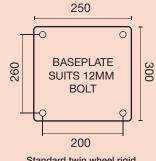
PN1616

SN1612

To order castors with Brake or 4 Way Directional Lock add B or D to end of swivel code e.g. S633B



Standard High Performance Series baseplate



Standard twin wheel rigid baseplate



2



RICHMOND

5000KG

CAPACITY

CUSTOM **DESIGN** 

AUSTRALIAN MADE

S1093B



capacity of up to 5000kg per castor.

They feature large opposed taper roller bearings in the swivel head, which allow for the castors to be power-towed at speeds of up to 12kph. The frames are robot welded and fully sealed to ensure a long lifespan. They are designed and custom manufactured in-house.

- Steel, polyurethane steel, or polyurethane cast iron wheels
- Power-towing up to 12kph

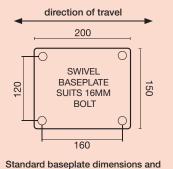
<b>*</b>					KG	J		$\Box$	Ī	
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code	
200	75	steel	ST836	Taper	5000	320	172	R865	S866	2
200	84	poly/steel	PU890	Taper	5000	320	172	R893	S894	8
250	100	Poly Ci	PU1049	Taper	5000	370	210	R1092	S1093	8
300	100	Poly Ci	PU1224	Ball	3000	420	240	R1221	S1222	8
300	100	Poly Ci	PU1203	Taper	5000	420	240	R1223	S1224	8
400	125	Poly Ci	PU1606	Taper	5000	520	295	R1607	S1608	8

#### **Brake Options**

B = Brake

D = 4 Way Directional Lock

To order castors with Brake or 4 Way Directional Lock add B or D to end of swivel code e.g. S886B



drilling patterns for EHP castors

indicates towable castors



#### **CUSTOM DESIGNED &** MANUFACTURED IN MELBOURNE

This range is designed and made to order in Melbourne by our in-house engineering team.

#### **DESIGN ALTERATIONS AVAILABLE**

Contact our team about tailoring this product to your requirements.





EXTRA HIGH
PERFORMANCE

TWIN WHEEL CASTORS

The twin-wheel design of this range allows for even higher power-towing capabilities of 16kph on flat surfaces without obstacles.

They feature large opposed taper roller bearings in the swivel head, and a robot welded swivel head to ensure a long lifespan. They are designed and custom manufactured in-house.

- · 2 x polyurethane tyred cast iron wheels
- Twin wheel design increases surface contact and controls rolling speed of each wheel when turning and manoeuvring
- Power-towing of up to 16kph





CUSTOM DESIGN



WHEEL & CASTOR PRODUCT GUIDE

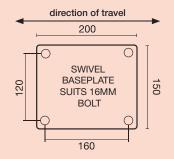
<b>(</b>		<b>(a)</b>			KG	J		$\overline{\mathbb{Q}}$	Ī	
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code	
250	50 x 2	TW Poly Ci	PU1061 x 2	Taper	3000	370	210	R1062	S1063	2
250	75 x 2	TW Poly Ci	PU1076 x 2	Taper	3000	370	210	R1064	S1065	8
300	50 x 2	TW Poly Ci	PU1218 x 2	Taper	3000	420	240	R1236	S1237	8
300	100 x 2	TW Poly Ci	PU1203 x 2	Taper	5000	420	240	R1240	S1241	2

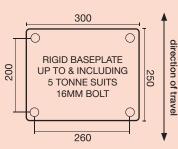
## Brake Options

B = Brake

D = 4 Way Directional Lock

To order castors with Brake or 4 Way Directional Lock add B or D to end of swivel code e.g. S1068B





indicates towable castors

Standard baseplate dimensions & drilling patterns for Twin Wheel EHP castors

## CUSTOM DESIGNED & MANUFACTURED IN MELBOURNE

This range is designed and made to order in Melbourne by our in-house engineering team.

## DESIGN ALTERATIONS AVAILABLE

Contact our team about tailoring this product to your requirements.



**RICHMOND** 

## 10 TONNE CASTORS

This castor range has the ability to carry loads of up to 10,000kg.

They are custom designed and manufactured in-house, and are typically used in extreme high-capacity applications across construction, mining, and defence.

- 2 x polyurethane cast iron or 2 x steel wheels
- · Extreme high-capacity

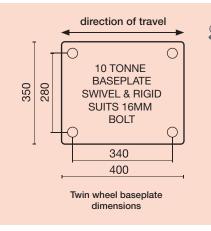


<b>*</b>		<b>©</b>			KG	J			Ī
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code
400	125x2	TW Poly Ci	PU1606	Taper	10,000	610	318	R1653	S1652
400	125x2	TW Steel Wheel	ST1606	Taper	10,000	610	318	R1645	S1644

#### Brake Options

B = Brake
D = Directional Lock

To order castors with Brake or Directional Lock add B or D to end of swivel code e.g. S1044B



indicates towable castors



## CUSTOM DESIGNED & MANUFACTURED IN MELBOURNE

This range is designed and made to order in Melbourne by our in-house engineering team.

## DESIGN ALTERATIONS AVAILABLE

Contact our team about tailoring this product to your requirements.





# SHIPPING CONTAINER

## CASTOR MOUNTING PLATES

These mounting plates allow castors to be attached to shipping containers. Fitting requires using two left-hand and two right-hand mounting plates.

When used with our 3000 Series castors, the shipping container may have a maximum total loading of 12T, and can be towed at a maximum of 8kph.

When used with our Extra High Performance Series castors, the shipping container may have a maximum total loading of 20T, and can be towed at a maximum of 12kph.

As shipping containers have 2 left fittings and 2 right fittings, 2 x 195CONT-LOCKITL and 2 x 195CONT-LOCKITR must be ordered in addition to your 4 chosen castors.



WHEEL & CASTOR PRODUCT

#### KIT CONTENTS

- 1 x Left or right corner fitting
- 1 x Locating bush
- 1 x M30 bolt
- 1 x Flat washer
- 4 x M30 Spring washers & fasteners

\*Castors sold separately



195CONT-LOCKITL a left side container mounting plate



195CONT-LOCKITR a right side container mounting plate

#### To move a container order 2 x 195CONT-LOCKITL, 2 x 195CONT-LOCKITR + 4 castors.





5000kg capacity mount using Extra High Performance Series



3000kg capacity mount using 3000 Series Castor



#### **CUSTOM DESIGNED & MANUFACTURED IN MELBOURNE**

This range is designed and made to order in Melbourne by our in-house engineering team.

## **TOWMASTER** SERIES **CASTORS**

These castors are suitable for towing speeds of up to 24kph, and were initially designed for airport ground support dollies. They are also seen in container handling areas, wharves and manufacturing plants.

- Twin wheel solid pneumatic wheels
- Ideal for tarmac use
- Richmond offers a full maintenance and service program on this castor series





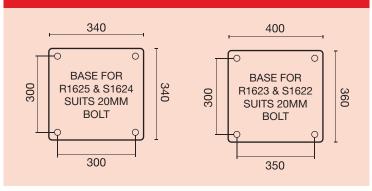
RICHMOND

1		<b>(a)</b>			KG KG	J		J	Ī
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	Rigid Code	Swivel Code
406	125 x 2	TW Solid Pneumatic	SN1619 x 2	Ball	2250	460	322	R1625	S1624
406	125 x 2	TW Solid Pneumatic	SN1615 x 2	Ball	2250	460	322	R1623	S1622

#### **Brake Options**

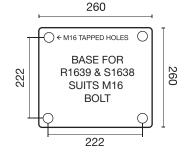
B = Brake D = 4-Way Directional Lock

To order castors with Brake or 4-Way Directional Lock add B or D to end of swivel code e.g. S1622B



Alternative/replacement Towmaster castors suitable for fully imported ground support container trailers are available (R1639 & S1638).

These castors fit directly to the trolley and are backed by Richmond's service and spare parts program.





#### **CUSTOM DESIGNED & MANUFACTURED IN MELBOURNE**





## **AVIATION PRODUCTS**

Richmond offers a vast range of spare parts to suit all makes and models of airport ground support trailers and commander loaders.

Using our inhouse polyurethane moulding facilities, we can recoat worn-out rubber coated Commander castor wheels and drive rollers with a much longer lasting, harder wearing poly material.

Richmond Cargo Castors at work in Airport cargo handling systems

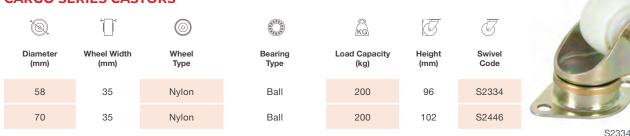
Please contact our team for more information.





WHEEL & CASTOR PRODUCT GUIDE

#### **CARGO SERIES CASTORS**





#### **CUSTOM DESIGNED & MANUFACTURED IN MELBOURNE**

This range is designed and made to order in Melbourne by our in-house engineering team.



**UP TO** 

200KG CAPACITY

## **SPRING LOADED SHOCK-ABSORBING CASTORS**

These castors have been designed to reduce the impact of shocks during transport. They provide smoother movement, a reduced risk of damage and a quieter ride.

R4089

This range is ideal for use in applications on uneven surfaces, where debris are present or when moving delicate items.

- Poly cast iron wheels
- Spring absorbs impact



## **Brake** Options

B = Brake

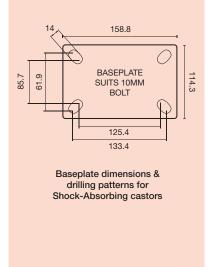
S5088

Reverse View

To order castors with Brake add B to end of swivel code e.g. S6088B

S5088











## HIGH/LOW TEMP CASTORS

This range of castors are designed for temperature fluctuation and exposure from -30° to +350° with peaks of up to 400°C.

Featuring castors from across Richmond's entire range, these high and low temperature castors are frequently seen in bakery applications, smoke houses and chillers.

- Wide range of wheel types
- Suitable for temperature ranges from -30° to +350°

View our full range of high/low temperature wheels on page 91

High Temp Polymer HT480 Du Oilless Bush



Diameter Width Wheel Wheel Bearing (mm) (mm) Type Code Type	Load Capacity (kg) Height (mm) Swivel Radius range (°C) Rigid Code Code	
---	---	--

	LIGHT INDUSTRIAL SERIES - PLATE MOUNT												
75	32	Cast Iron	Ci3340	Plain Bearing	100	108	71	-20° to 280°	R3307	S3306*			
100	32	High Temp Polymer	HT480	Du Oilless Bush	100	131	84	-20° to 280°	R4361	S4360*			
100	36	Aluminium	AL472	Du Oilless Bush	100	131	84	-30° to 280°	R4381	S4380*	ŀ		
100	36	Aluminium	AL471	Bronze Bush	100	131	84	-30° to 400°	R4414	S4414*	ŀ		
100	30	Glass Filled Nylon	GF4420	Plain Bearing	100	131	84	-30° to 240°	R4403	S4402*			

131

-20° to 280°

R4361

S4360\*



\$4380	
34300	

	ZINC DUROLITE SERIES - PLATE MOUNT ————————————————————————————————————												
100	36	Aluminium	AL472	Du Oilless Bush	100	135	90	-30° to 280°	R4113	S4112*	•		
100	32	High Temp Polymer	HT480	Ball Bearing	100	135	90	-30° to 280°	R4125	S4124*	<b>(</b>		
100	32	High Temp Polymer	HT480	Du Oilless Bush	100	135	90	-20° to 280°	R4359	S4358*	<b>(6)</b>		



\$4358

	300 SERIES - BOLI HOLE MOUNT												
100	35	Glass Filled Nylon	GF412	Plain Bearing	200	130	90	-30° to 240°	-	S4228*	<b>(6)</b>		
100	36	Aluminium	AL472	Du Oilless Bush	200	130	90	-30° to 280°	-	S4232*	(6)		
100	38	Cast Iron	Ci421	Plain Bearing	200	130	90	-30° to 300°	-	S4234*	<b>(6)</b>		

ZOO SEDIES - POLT HOLE MOUNT



S4234

100	35	Glass Filled Nylon	GF412	Plain Bearing	200	133	90	-30° to 240°	R4061	S4060*
100	36	Aluminium	AL474	Bronze Bush	200	133	90	-30° to 400°	R4067	S4066*
100	36	Aluminium	AL473	Du Oilless Bush	200	133	90	-30° to 280°	R4059	S4058*
100	38	Cast Iron	Ci421	Plain Bearing	200	133	90	-30° to 300°	R4051	S4050*
100	32	High Temp Polymer	HT481	Du Oilless Bush	200	133	90	-20° to 280°	R4355	S4354*
150	45	Cast Iron	Ci611	Plain Bearing	200	187	127	-30° to 300°	R6051	S6050*

**300 SERIES - PLATE MOUNT** 



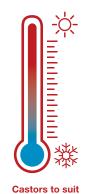
R4067







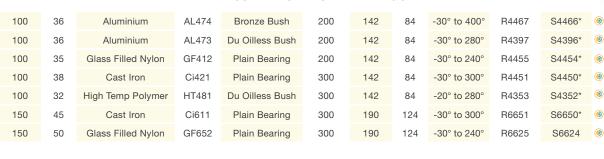




temps from -30° to +350°C with peaks up to 400°C.

Diameter Width Wheel Wheel Bearing (mm) (mm) Type Code Type	Load Capacity (kg) Height (mm) Swivel Temperature Radius Range (C) Code Code
---	--

#### **HEAVY INDUSTRIAL SERIES - PLATE MOUNT**





71

S4140

STAINLESS EXCEL - PLATE MOUNT

1	00	36	Aluminium	AL473	Du Oilless Bush	200	130	90	-30° to 280°	R4115	S4114*	(
1	00	35	Glass Filled Nylon	GF412	Du Oilless Bush	200	130	90	-30° to 240°	R4139	S4138*	(
1	00	36	Aluminium	AL474	Du Oilless Bush	200	130	90	-30° to 400°	R4141	S4140*	(
1	00	32	High Temp Polymer	HT481	Du Oilless Bush	200	130	90	-20° to 280°	R4127	S4126*	(



STAINLESS	<b>EXCEL</b>	SERIES	- BOLT	HOLE	MOUNT

100	35	Glass Filled Nylon	GF412	Plain Bearing	200	130	90	-30° to 240°	-	S4136*
100	36	Aluminium	AL473	Du Oilless Bush	200	130	90	-30° to 280°	-	S4152*



#### STAINLESS ELITE SERIES - PLATE MOUNT

											- 1	<b>1</b>
100	36	Aluminium	AL472	Du Oilless Bush	100	135	90	-30° to 280°	R4493	S4492*	<b>(</b>	
100	32	High Temp Polymer	HT480	Oilless Bush	100	135	90	-20° to 280°	R4357	S4356*	<b>(</b>	S4356



Indicates castors suitable for high/low temperature applications.

 Indicates castors not available with brake

Contact our team for assistance choosing the ideal castor for your application.



S4361B

00kc



STAINLESS ELITE

**BOLT CASTORS** 

SUITABLE FOR WET ENVIRONMENTS FULL STAINLESS CONSTRUCTION

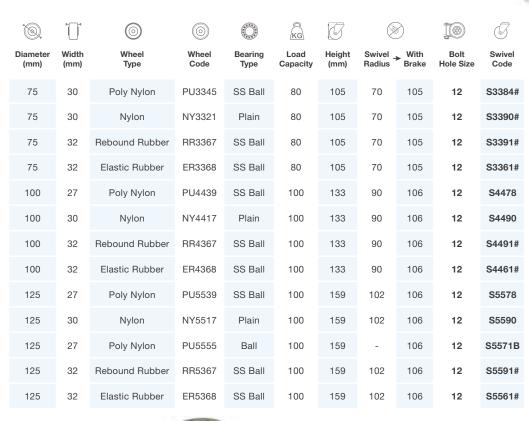
These castors are manufactured from grade 304 stainless steel for health and hygiene applications, such as on medical or laboratory equipment.

They are also seen fitted to food carts that are frequently moved through coolrooms and steamy kitchens. This range can be hose cleaned.

Stainless steel double ball race swivel head

Stainless steel thread guard on 100mm and 125mm models

Plastic thread guard on 75mm models







S4478B S5578

#### Nylon Expanding Pintles

#### Pintles listed below suit all Stainless Elite Bolt Castors

Pintle	Pintle Type	Pintle Code
CHI	For 19mm ID Round Tube	IPN12-P1
	For 22mm ID Round Tube	IPN12-P2
衙川音	For 28.5mm ID Round Tube	IPN12-P3
2372	For 19mm ID Square Tube	IPN12-P4
III.	For 22mm ID Square Tube	IPN12-P5
9118	For 28.5mm ID Square Tube	IPN12-P6

SEE page 119 FOR SOLID AND THREADED PINTLE OPTIONS

#### Brake Options

B = Brake

D = Directional Lock

To order castors with Brake add B or D to end of swivel code e.g. S5578B

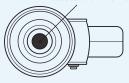
# indicates castors not available with directional lock.

#### Castor Fitting Requirements

To fit this castor to a 20mm thick base requires a 50mm x 12mm set screw. Reduction bush 100RED12100BT available to allow fitting with 10mm set screw.

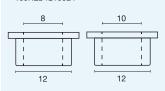
These castors have a 12mm bolt hole but can be reduced to suit an 8mm or 10mm bolt with a reduction bush (top hat).

12mm hole can be reduced to 8mm or 10mm



Reduction bushes available to suit 8mm fittings, code: 100RED12080BT

to suit 10mm fittings, code: 100RED12100BT









#### Brake Options

B = Brake

100

100

125

125

125

125

32

36

27

30

32

32

Elastic Rubber

Aluminium

Poly Nylon

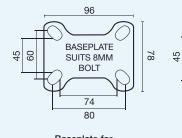
Nylon

Rebound Rubber

Elastic Rubber

D = Directional Lock

To order castors with Brake or Directional Lock add B or D to end of swivel code e.g. S4476B



ER4368

AL472

PU5539

NY5517

RR4367

ER5368

SS Ball

Oiless Du bush

SS Ball

Plain

SS Ball

SS Ball

100

100

100

100

100

100

135

135

161

161

135

161

90

90

102

102

90

102

106

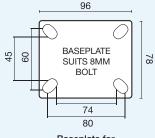
106

106

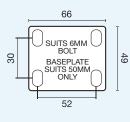
106

106

Baseplate for Rigid Castors



Baseplate for Swivel Castors



R4416

R4493

R5577

R5589

R4429

R5516

S4415#

S4492#

S5576

S5588

S4428#

S5515#

# indicates castors not available with directional lock.



S4146B

00KG

CAPACIT



STAINLESS EXCEL **BOLT CASTORS** 

SUITABLE FOR WET ENVIRONMENTS **FULL STAINLESS CONSTRUCTION** 

This range has a heavy-duty pressed stainless steel frame and full stainless componentry. They are the ideal choice for use in wet areas, frequent wash-down applications and in food and health industries. They can be fitted to equipment and trolleys with multiple options such as pre-fitted threaded inserts, solid drilled metal pintles, expanding pintles or a single bolt or plate fitting.

- Large variety of wheel types
- Ideal for wash-down applications

								4	80		
<b>*</b>					KG	J	( )	3		Ī	
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius → (mm)	With ► Brake (mm)	Bolt Hole Size (mm)	Swivel Code	
100	35	Reb Poly	RP4072	SS Roller	200	130	90	125	12	S4148	
100	35	High Temp Polymer	HT412	Plain	200	130	90	-	12	S4136*	<b>(6)</b>
100	35	Nylon	NY401	Plain	200	130	90	125	12	S4146	
100	36	Aluminium	AL473	Oiless Du Bush	200	130	90	-	12	S4152*	<b>®</b>
125	35	Reb Poly	RP5072	SS Roller	200	157	112	125	12	S5148	
125	35	Nylon	NY501	Plain	200	157	112	125	12	S5146	
150	50	Reb Poly	RP6072	SS Roller	300	183	127	127	12	S6148	
150	50	Nylon	NY652	Plain	300	183	127	127	12	S6146	
150	50	Nylon	NY655	SS Roller	300	183	127	150	12	S6150	

#### **Brake Options**

Brake add B to end of swivel code e.g. S6146B

#### **Castor Fitting** Requirements

To fit to 20mm thick base requires a 50mm x 12mm stainless steel set screw.



indicates castors suitable for high/low temperature applications.

These castors have a 12mm bolt hole but can be reduced to suit an 10mm bolt with a reduction bush (top hat).

Reduction bushes available to suit 10mm fittings, code: 100RED12100BT 12







S4148B



S6146



#### Pintles listed below suit all Stainless Excel Bolt Castors

Pintle	Pintle Type	Pintle Code
797	For 19mm ID Round Tube	IPN12-P1
	For 22mm ID Round Tube	IPN12-P2
香、香	For 28.5mm ID Round Tube	IPN12-P3
217	For 19mm ID Square Tube	IPN12-P4
W	For 22mm ID Square Tube	IPN12-P5
8 18	For 28.5mm ID Square Tube	IPN12-P6

SEE page 119 FOR SOLID AND THREADED PINTLE OPTIONS







1					kg	J				J
Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius → (mm)	With ► Brake (mm)	Rigid Code	Swivel Code
100	35	Reb Poly	RP4072	SS Roller	200	133	92	115	R4145	S4144
100	32	High Temp Polymer	HT479	Ball	200	133	92	-	R4127	S4126*
100	35	Nylon	NY401	Plain	200	133	92	115	R4143	S4142
100	36	Aluminium	AL473	Oiless Du Bush	200	133	92	-	R4115	S4114*
100	36	Aluminium	AL474	Oiless Du Bush	200	133	92	-	R4141	S4140*
100	35	High Temp Polymer	HT412	Plain	200	133	92	115	R4139	S4138*
125	35	Reb Poly	RP5072	SS Roller	200	158	158	120	R5145	S5144
125	35	Nylon	NY501	Plain	200	158	158	120	R5143	S5142
150	50	Reb Poly	RP6072	SS Roller	300	187	127	150	R6145	S6144
150	50	Nylon	NY652	Plain	300	187	127	150	R6143	S6142
150	50	Nylon	NY655	SS Roller	300	187	127	150	R6141	S6140
200	50	Reb Poly	RP8072	SS Roller	300	237	156	150	R8145	S8144
200	45	Nylon	NY800	Plain	380	237	156	150	R8143	S8142
200	50	Nylon	NY802	SS Roller	380	237	156	150	R8141	S8140
200	43	High Temp Polymer	HT800	Plain	380	237	156	150	R8149	S8148

#### Brake Options

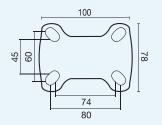
B = Brak

To order castors with a Brake add B to end of swivel code e.g. S5144B

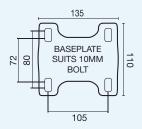
- indicates castors suitable for high/ low temperature applications.
  - indicates castors not available with brake

Part numbers in red indicate an M2 baseplate. All other part numbers in this series have an M3 baseplate.

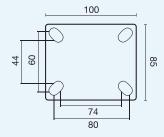
#### Standard Baseplate Dimensions & Drilling Patterns for Stainless Steel Excel Castors



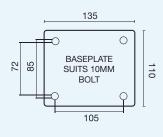
Baseplate for 100-125mm Rigid Castors



Baseplate for 150-200mm Rigid Castors



Baseplate for 100-125mm Swivel Castors



Baseplate for 150-200mm Swivel Castors



S6382SLB



**STAINLESS HEAVY INDUSTRIAL** SERIES CAS

SUITABLE FOR WET ENVIRONMENTS **FULL STAINLESS CONSTRUCTION** 

These premium heavy-duty castors are suitable for heavier loads of up to 400kg per castor.

They are suitable for wash-down applications due to their polished grade 304 stainless steel construction. Stainless steel roller bearing options are available.

- Stainless steel grease nipple for added lubrication
- Stainless steel upper & lower ball bearings for added corrosion resistance

 $\prod$ 

Width

50

50

50

50

50

50

50

50

50

50

(0)

Diameter

100

100

125

125

150

150

150 200

200

200

Nylon head seal for added protection from water and other outside factors

(o)

Wheel

Nylon

Rebound Poly

Nylon

Rebound Poly

Nylon

Nylon Rebound Poly

Nylon

Nylon

Rebound Poly

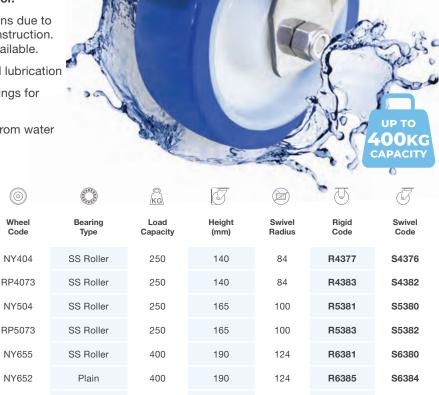
Wheel

RP6072

NY800

NY802

RP8072



190

240

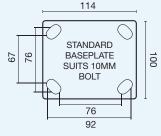
240

240

В	ra	ke	
0	pt	io	ns

D = Directional Lock

Lock add SLB or D to end of swivel code e.g. S6382SLB



SS Roller

SS Roller

Plain

SS Roller

300

400

400

300

**Baseplate Dimensions for Heavy Industrial Castors** 



R6383

R8381

R8385

R8383

124

156

156

156

S6382

S8380

S8384

S8382





This series has been designed for medical applications such as on medical carts and monitor trolleys. Twin polyurethane wheels are non-marking and provide a smooth ride. These castors are an attractive choice for all medical and healthcare environments, and are available with brakes.

• Non-marking polyurethane wheels

Available with brakes

<b>(</b>		J		MANAMAN		KG	<b></b>	)	J
Diameter (mm)	Width (mm)	Height (mm)	Wheel Type	Thread Size	Bearing Type	Load Capacity (kg)	Swivel Radius	With Brake	Swivel Code
75	2 x 12	94	Polyurethane	M12 x 20	Plain	60	60	72	S3367
100	2 x 12	127	Polyurethane	M12 x 25	Plain	90	80	92	S4310
100	2 x 12	147	Polyurethane	M12 x 40	Plain	90	-	92	S4300B
125	2 x 12	149	Polyurethane	M12 x 25	Plain	100	100	112	S5313

#### Brake Options

B = Brake

To order castors with Brake add B to end of swivel code e.g. S4310B









S4310B





**THERMOPLASTIC** RUBBER MEDICAL CASTORS

These castors are ideal for light to medium duty applications, such as on shower and commode chairs, food service trolleys and racking, utility trolleys and hospital equipment.

Thermoplastic wheels are quiet running, non-marking and offer a low rolling resistance. An enclosed plastic housing design reduces the amount of bacteria that sticks to the castor and components.

Suitable for wash-down applications

S3392

Attractive grey finish



S5386B



#### **ENCLOSED** PLASTIC DESIGN

Less exposed metal components, reducing the amount of bacteria that sticks to the castor and components.

#### ATTRACTIVE GREY **NYLON FRAME**

Suitable for washdown applications.

#### **NON-MARKING WHEELS**

Protect floors and surfaces.



<b>\(\)</b>		G	<b>(a)</b>			(KG	(E	3	I
Diameter (mm)	Width (mm)	Height (mm)	Wheel Type	Bolt Hole	Bearing Type	Load Capacity (kg)	Swivel Radius - (mm)	With ➤ Brake (mm)	Swivel Code
75	32	112	Thermoplastic Rubber	M10	Ball Bearing	80	75	95	S3392
100	32	140	Thermoplastic Rubber	M12	Ball Bearing	100	85	105	S4386
125	32	168	Thermoplastic Rubber	M12	Ball Bearing	100	105	110	<b>S</b> 5386

#### **Brake Options**

B = Brake

S5386

Brake or directional lock add B to end of swivel code e.g. S3392B





This range are ideal for use on hospital beds and equipment. They feature a central locking system, offering free swivel, total lock or directional lock administered via the castor stem. These castors are smooth running, offer positive brake performance, quiet motion and an attractive chrome finish.

Grey rubber wheels

Central locking stem system

<b>*</b>				KG KG	J		<b>&gt;</b>	Ī
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Stem Diameter (mm)	Swivel Radius	Swivel Code
100	32	Grey Rubber	Ball	100	142	28	80	S4293
125	32	Grey Rubber	Ball	100	164	28	102	S5293
150	32	Grey Rubber	Ball	120	192	28	125	S6293
200	32	Grey Rubber	Ball	120	240	28	157	S8293

B = Brake

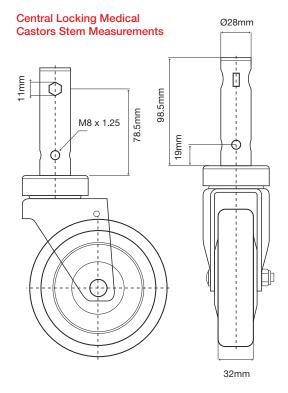
To order castors with Brake or directional lock swivel code e.g. S5296B

The markings at the top of the castor stem denote the brake type of that castor

















These castors are suitable for patient beds requiring one-point locking and minimal maintenance. The ABS cover and precision ball bearing swivel head assists in swivelling the castor, making beds and stretchers easy to position at any time. The polyurethane wheels are non-marking and quiet running.

- Twin polyurethane wheels
- Positive brake performance

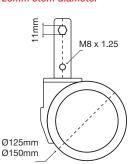


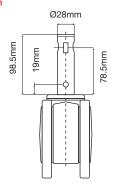




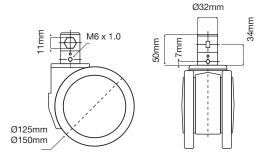
<b>(</b>		<b></b>		(KG	I		<b>&gt;</b>	J
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity	Height (mm)	Stem Diameter (mm)	Swivel Radius	Swivel Code
125	15 x 2	Polyurethane	Ball	120	165	28	102	S5296
150	18 x 2	Polyurethane	Ball	150	192	28	125	S6296
150	18 x 2	Polyurethane	Ball	150	192	32	125	S6298

#### **ABS Twin Wheel castors with** 28mm stem diameter





#### ABS Twin Wheel castors with 32mm stem diameter



#### **Brake Options**

D = Directional Lock

The markings at the top of the castor stem denote the brake type of that castor:







#### **Fine Adjustment** for Wheel Lock

Unlock and remove cap to access the adjustment screw for fine tuning the brake









Unlock

**Adjustment** 





Like the Twin Wheel range, this range is suitable for patient beds requiring onepoint locking and minimal maintenance. The ABS cover and precision ball bearing swivel head assists in swivelling the castor, making beds and stretchers easy to position at any time. The polyurethane wheels are non-marking and quiet running.

- Single polyurethane wheels
- Positive brake performance

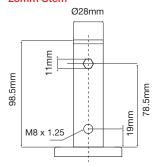
*				KG	J			Ī
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Stem Diameter (mm)	Swivel Radius	Swivel Code
125	32	Inst Rubber	Ball	100	165	28	102	S5295
150	32	Inst Rubber	Ball	120	192	28	125	S6295
150	32	Inst Rubber	Ball	120	192	32	125	S6297
200	32	Inst Rubber	Ball	120	240	28	157	S8295



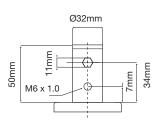




#### **ABS Central Locking** 28mm Stem



#### **ABS Central Locking** 32mm Stem



#### **Brake Options**

D = Directional Lock

To order castors with swivel code e.g. S5296B

The markings at the top of the castor stem denote the brake type of that castor:







#### **Fine Adjustment** for Wheel Lock

Unlock and remove cap to access the adjustment screw for fine tuning the brake









**Adjustment** 



<b>*</b>				KG	J	Œ			Ī
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius - (mm)	With ► Brake (mm)	Thread Size	Swivel Code
75	30	Nylon	Plain	80	100	62	65	3/4" BSW	<b>S</b> 3298
75	30	Nylon	Plain	80	107	71	105	3/4" BSW	\$3300
75	30	Nylon	Plain	80	90	62	65	Plate	S3296







S3296B S3300 S3298B

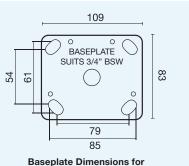


REFPLT10983 Optional baseplate to suit New Zealand style SKOPE brand equipment

#### **Brake Options**

B = Brake

Brake add B to end of



**Refrigeration Castors** 





## **STAINLESS STEEL** CATERING LEGS

Catering legs are suitable for use on catering equipment such as display fridges, preparation tables and bain maries. They are made from grade 304 stainless steel and are interchangeable with leading manufacturers. The use of catering legs allows for easy access underneath equipment to ensure a clean and hygienic environment. They feature an adjusting design, allowing for the quick levelling of your bench or fridge.

- Grade 304 stainless steel
- Adjustable for quick levelling

Height mm	Adjustment Height (mm)	Tube Diameter (mm)	Flange (mm)	Thread	Load Capacity (kg)	Product Code
130	130-147	50	60	3/4" BSW	400	REFADJLEG146*
75	100-125	51	62	3/4" BSW	400	CATERLEG100
100	125-150	51	62	3/4" BSW	400	CATERLEG125
115	115-150	51	62	3/4" BSW	400	CATERLEG150
175	200-225	51	62	3/4" BSW	400	CATERLEG200
225	250-275	51	62	3/4" BSW	400	CATERLEG250

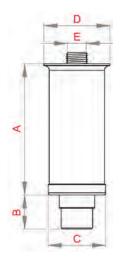




CATERLEG100

CATERLEG150



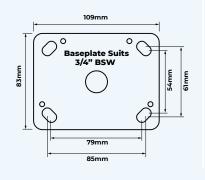


\*REFADJLEG146 has a thread that extends 9mm above the flange. All of the other models sit flat once a baseplate is threaded on.



#### REFPLT10983

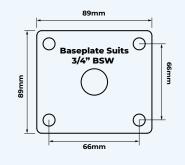
Compatible with New Zealand style SKOPE brand display fridge units and bain maries. Plate is in zinc plated mild steel.





#### **CATERPLATEZP**

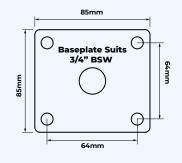
Compatible with major manufacturer display fridges, preparation benches, bain maries, display cabinets etc. This baseplate is made from zinc plated mild steel.





#### **CATERPLATESS**

Compatible with major manufacturer display fridges, preparation benches, bain maries, display cabinets etc. This baseplate is made from grade 304 stainless steel.









LOW PROFILE

**CASTORS** 

These castors are ideal for maintaining a low overall height and centre of gravity without compromising on a high load capacity. The hard-wearing nylon wheels offer low rolling resistance, minimal maintenance and maximum strength. They are suitable for use on manufacturing equipment, electrical cabinets, office equipment and more.

- · Low overall height withhigh load capacity
- Swivel plate or bolt hole mounting options

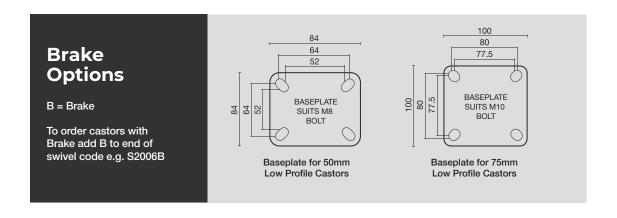


#### **LOW PROFILE BOLT CASTOR**

*		<b>(a)</b>		KG	G	(e	3		J	
Diameter (mm)	Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius ÷ (mm)	With ➤ Brake (mm)	Thread Size	Swivel Code	
50	38	Nylon	Plain	300	79	40	55	M16 x 25	S2005	
75	50	Nylon	Plain	600	105	55	105	M16 x 25	\$3005	S3005

#### **LOW PROFILE PLATE CASTOR**

<b>*</b>		<b></b>		KG	J	Œ	3		Ī	
Diameter (mm)	r Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Height (mm)	Swivel Radius (mm)	With ➤ Brake (mm)	Rigid Code	Swivel Code	
50	38	Nylon	Plain	300	79	40	55	R2007	S2006	S2006
75	50	Nylon	Plain	600	105	55	105	R3007	S3006	







## **LEVELLING STAND CASTOR**

This castor is ideal for moving, levelling and immobilising equipment.

It allows for leveling adjustment of up to 10mm over the total height of the castor, offering a multitude of uses.





Diameter (mm)	Wheel Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Lowered Height (mm)	Max Adjusted Height (mm)	Part Number
50	24	Nylon	Plain	200	84	94	S55LEVELR

# ADJUSTABLE HEIGHT CASTOR

This castor is adjustable from 150mm to 160mm in height.

It is ideal for levelling equipment on uneven floors, or adjusting to a height the best suits your working needs. The levelling action is activated by twisting the top of the castor. This castor is most commonly used on kitchen equipment and is suitable for all kinds of commercial kitchen and industrial applications.

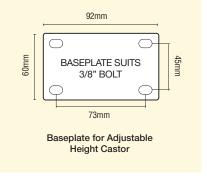
Diameter (mm)	Wheel Width (mm)	Wheel Type	Bearing Type	Load Capacity (kg)	Lowered Height (mm)	Max Adjusted Height (mm)	Part Number
75	33	Nylon	Plain	80	150	170	S75



## Brake Options

B = Brake

To order the castor with Brake add B to end of swivel code e.g. S75B







Using a simple twist motion the castor can be adjusted to a new height, where it can then be locked in place.





## **SCAFFOLD CASTORS**

These scaffold castors are compatible with Kwik Stage Steel Scaffolding and mobile Aluminium Scaffolding/ Platform products. They are tested and approved to AS1576.2 2009 standards.

They are designed to accommodate a variety of scaffold tubing including mild steel or aluminium with an outer diameter of 48.3mm. Solid round tubing is also suitable with an outer diameter not exceeding 50mm.

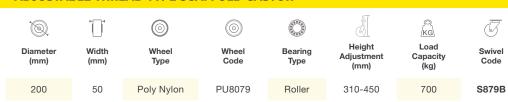
The adjustable scaffold castor is designed to accommodate a variety of scaffold tube including mild steel or aluminium with an outer diameter of 48.3mm and internal diameter of 39.46mm.



#### **TUBE TYPE SCAFFOLD CASTOR TO SUIT 48MM OD TUBE**



#### **ADJUSTABLE THREAD TYPE SCAFFOLD CASTOR**



Additional socket and pin sizes are available. Contact us to find out more.





## **TUBE TYPE** PLATFORM CASTORS

This castor suits round solid or tubular tube with a maximum outer diameter of 38mm. This castor is not suitable for use on scaffolding.



(mm)

125

 $\prod$ Width

(mm) 35



Wheel Туре

Rebound Rubber



Load Capacity (kg) 150

S551B

(Z

Swivel

Code





S551B

## PINTLE TYPE PLATFORM CASTORS

This castor features a high capacity poly tyred nylon centred wheel design with a swivel lock & brake frame and a 27mm pintle stem. This castor is not suitable for use on scaffolding.



Diameter

Width

50



Wheel

Polyurethane



Wheel

PU6071

Load Capacity (kg)

400



S6654B



#### There Are 3 Common Scaffold Castor Fixing Methods:

#### 1: Hollow Nut:

Suitable for Kwik stage steel scaffold leg: 48.3mm OD x 4.0mm wall thickness = 40.3NB, Aluminium Scaffold leg 48.4mm OD x 4.47mm wall thickness = 39.46 nominal bore

Adjustable scaffold castor are designed to accommodate a variety of scaffold tube including mild steel or aluminium with an maximum outer diameter of 48.3mm diameter and internal dimension 38.5mm.

#### 2: Internal Tube:

Suitable for Kwik stage steel scaffold leg: 48.3mm OD x 4.0mm wall thickness = 40.3NB, Aluminium Scaffold leg 48.4mm OD x 4.47mm wall thickness = 39.46 nominal bore

Tube scaffold castor are designed to accommodate a variety of scaffold tubing including mild steel or aluminium with an outer diameter not exceeding 48.3mm.

#### 3: Solid Stem:

Kwik stage steel scaffold leg: 48.3mm OD x 4.0mm wall thickness = 40.3NB Aluminium Scaffold leg 48.4mm OD x 4.47mm wall thickness = 39.46NB

Solid round stem castors are also suitable with an outer diameter not exceeding 49mm. Solid stem castor fixing requires the stem to be secured in place to ensure it cannot fallout when raised or placed on uneven surfaces





## **SPRING LOADED GATE CASTORS**

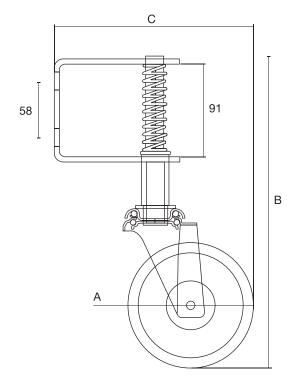


This range of spring-loaded gate castors are designed to make opening and closing of residential gates easier. The spring design provides shock absorption features specifically for use on uneven surfaces. The gate mount is integrated into the frame of the castor for ease of fixing to any gate system.

- Rebound rubber or nylon wheels
- Shock absorbing spring design
- For residential gates

Diameter (mm)	Width (mm)	Wheel Type	Wheel Code	Bearing Type	Load Ca- pacity (kg)	Height (mm)	Swivel Code
75	30	Reb Rubber	RR3348	Ball	20	259	S3022
75	30	Nylon	NY3321	Plain	20	259	S3024
75	25	Nylon	NY3324	Plain	25	100	S3712SPR
100	30	Reb Rubber	RR4473	Ball	20	285	S4022
100	30	Nylon	NY4417	Plain	20	285	S4024
125	30	Reb Rubber	RR5573	Ball	20	311	S5022
125	30	Nylon	NY5517	Plain	20	311	S5024











## **JOCKEY WHEELS**

Jockey wheels are suitable for use on caravans, campers, boat trailers and other trailers used for transporting goods for leisure or business. They are available in swing-up and clamp style models.





#### **Please Note**

When moving equipment, the best performance is achieved with the jockey wheel being at its lowest position. Moving equipment with the jockey wheel in a high position is not safe or advised. All load capacities are based on smooth concrete or asphalt surfaces.

#### **JOCKEY WHEELS**

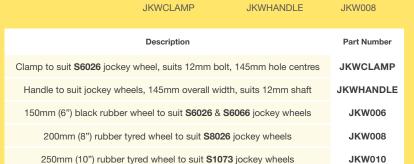
Diameter (mm)	Wheel Width (mm)	Wheel Type	Lowered Height (mm)	Raised Height (mm)	Static Load Capacity (kg)	Product Code
150	45	Black Rubber	540	850	350	S6026
150	45	Black Rubber	540	850	350	S6066
200	55	Rubber Tyred	600	890	400	S8026
200	85	Rubber Tyred	600	890	400	S8037
250	85	Rubber Tyred	650	910	400	S1073

## Example of heavy duty plate assembly 155mm Suits 12mm Bolts 191mm

#### **JOCKEY STANDS**

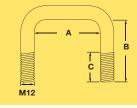
Lowered Height (mm)	Raised Height (mm)	Static Load Capacity (kg)	Part Number
420	640	400	TJS001
440	690	400	TJS003

#### **JOCKEY WHEEL SPARE PARTS**



#### **U-BOLTS TO SUIT**

All U-Bolts are made from zinc plated steel



Suits Draw Bar	A (mm)	B (mm)	C (mm)	Part Number
50 x 50mm	53	78	40	UBOLT50X50
75 x 50mm	77	78	40	UBOLT75X50
75 x 75mm	77	103	40	UBOLT75X75
100 x 50mm	103	40	103	UBOLT100X50





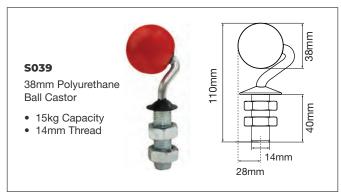


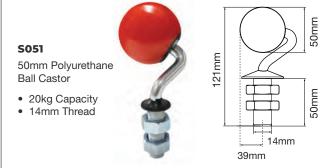
## GLASS HANDLING BALL TRANSFER CASTORS

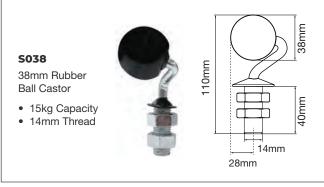
These castors have been designed for the smooth and efficient transfer of glass and other flat sheet materials with minimal impact or damage.

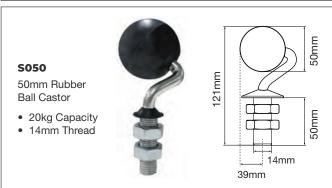
They are available in polyurethane or rubber varieties. Rubber ball transfers offer better grip, while polyurethane ball transfers offer a more wear-resistant option.













We can custom design and manufacture glass ball transfer tables. Contact us to find out more.



RICHMOND.

# **BASEPLATE MOUNTS**& STILLAGE FEET

Richmond has a range of mounting plates to suit most castors. These are ideal for welding to your base frame.

Stillage feet are primarily designed for stillages and crates that need to be stackable. They have a heavy duty press steel construction, a square base for stability and are unpainted, ready to weld.

## How to use the baseplate mounts:

- Weld the baseplate onto your table leg or bench leg etc.
- Using bolts, attach a castor with matching top plate to the baseplate.



### BPR01

Base plate size: 96 x 70mm Hole centres: 75 x 45mm Suits bolt size: 8mm Series: Light Industrial



### BPR02

Base plate size: 96 x 78mm
Hole centres: 80 x 60mm
Suits bolt size: 8mm
Series: Zinc Durolite + 300



### BPR05

Base plate size: 130 x 110mm
Hole centres: 105 x 80mm
Suits bolt size: 3/8"
Series: Heavy Industrial M3



### BPR04

**Base plate size:** 114 x 100mm **Hole centres:** 76 x 67/92 x 76mm

Suits bolt size: 3/8" Series: Heavy Industrial



### BPR07

Base plate size: 177 x 100mm
Hole centres: 152 x 76mm
Suits bolt size: 10mm
Series: 500 + 1000



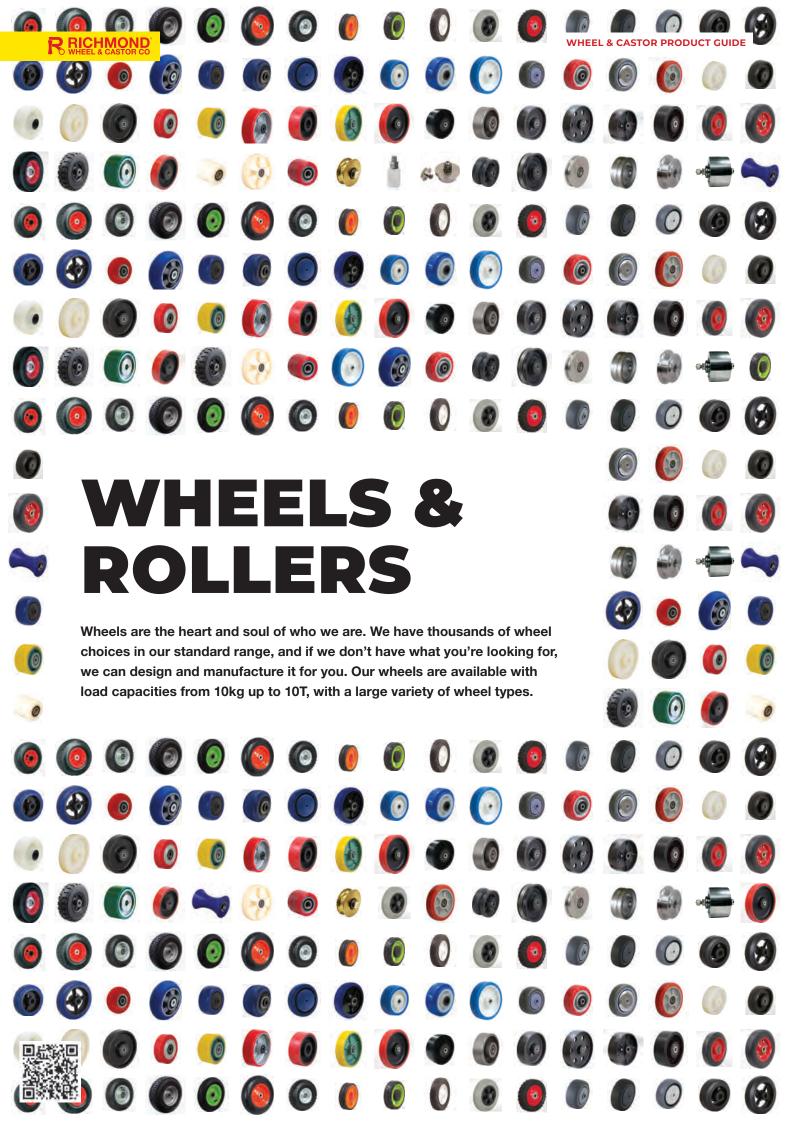
### STILLFEET2

Base plate size: 130 x 130mm

Height: 50mm

Top Section: 65 x 65mm Mounting Hole Size: 10mm Base Thickness: 3mm







# PNEUMATIC WHEELS PLASTIC CENTRED

Plastic centred pneumatic wheels feature a quality corrosion and rust resistant plastic rim, making them ideal for applications in wet or damp environments. They are suitable for use on nursery trolleys, hand trucks, agricultural equipment and more. They are an economical alternative to steel-rimmed pneumatics.

- Plastic rim for use in wet or damp environments
- Diameters ranging from 150mm to 400mm







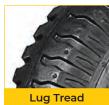




<b>*</b>	Ŧ	<b>\=</b>	<b>E</b> x				KG KG	
Nom Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Tyre Size	Tyre Tread Pattern	Load Capacity (kg)	Wheel Code
150	29	34	1/2"	Ball	-	-	60	PN6125
160	50	50	1/2"	Ball	-	-	60	PN6200
215	60	62	5/8", 3/4"	Nylon Bush	2.50-4	Lug	100	PN8864
215	60	62	5/8, 3/4", 20mm	Flange	2.50-4	Lug	100	PN8865
265	88	60	5/8", 3/4", 20mm	Nylon Bush	4.10/3.50-4	Diamond	100	PN1074
265	88	60	5/8 or 3/4", 20mm	Flange	4.10/3.50-4	Diamond	100	PN1075
420	150	106	1"	Nylon Bush	16x6.50-8	Turf	200	PN1604
420	150	106	20mm, 25mm, 1", 3/4"	Flange	16x6.50-8	Turf	200	PN1610
400	100	105	1"	Nylon Bush	4.00-8	Knobby	200	PN1603
400	100	105	20mm, 25mm, 1", 3/4"	Flange Ball	4.00-8	Knobby	200	PN1627

## **Tread Types**















PNEUMATIC WHEELS STEEL CENTRED

Steel centred pneumatic wheels are ideal for use in garden, industrial and agricultural equipment, as well as on concrete mixers. They are manufactured with one piece or three piece rims.

The 1 piece rims are powder coated and fitted with flange ball bearings. Our premium wheels are zinc plated, fitted with precision bearings and come with 3 piece rims for superior strength and durability.

- Diameters ranging from 210mm to 400mm
- Six tread patterns

RICHMOND ROLLING SOLUTIONS



<b>(</b>	Ŧ	<b>를</b>	<u> </u>				KG	
Nom Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Tyre Size	Tyre Tread Pattern	Load Capacity (kg)	Wheel Code
210	60	60	5/8", 3/4" or 20mm	Ball	2.50-4	Lug	100	PN8860
215	60	60	3/4"	Flange Ball	2.50-4	Lug	100	PN8826
215	60	60	5/8", 3/4" or 20mm	Ball	2.50-4	Lug	100	PN8870
260	83	60	5/8", 3/4" or 20mm	Ball	4.10/3.50-4	Highway	180	PN1066
260	85	60	5/8", 3/4" or 20mm	Ball	4.10/3.50-4	Saw Tooth	180	PN1050
260	80	60	20mm, 25mm, 1", 3/4"	Flange Ball	4.10/3.50-4	Diamond	180	PN1080
320	83	60	20mm, 25mm, 1", 3/4"	Flange Ball	4.10/3.50-6	Highway	180	PN1271
320	120	60	20mm, 25mm, 1", 3/4"	Flange Ball	13/5.00-6	Turf	200	PN1272
400	100	75	20mm, 25mm, 1", 3/4"	Flange Ball	4.00-8	Knobby	200	PN1608
400	150	75	1"	Ball	16x6.50x8	Turf	200	PN1658
400	100	94	20mm, 1" or 25mm	Ball	4.00-8	Highway	300	PN1616*
400	100	100	20mm, 25mm	Taper	4.00-8	Highway	300	PN1616TR*
400	150	75	1"	Ball	16x6.50x8	Turf	200	PN1658
400	100	94	20mm, 1" or 25mm	Ball	4.00-8	Highway	300	PN1616*
400	100	100	20mm, 25mm	Taper	4.00-8	Highway	300	PN1616TR*

### **Tread Types**















**UP TO** 

**200**KG CAPACITY

## **PUNCTURE PROOF** WHEELS

Puncture proof wheels are filled with foam instead of air, eliminating the possibility of punctures and flat tyres. They are a tough and reliable choice for use on nursery trolleys, hand trucks, wheelbarrows and other rolling equipment. They are available with steel or plastic rims to suit different applications.

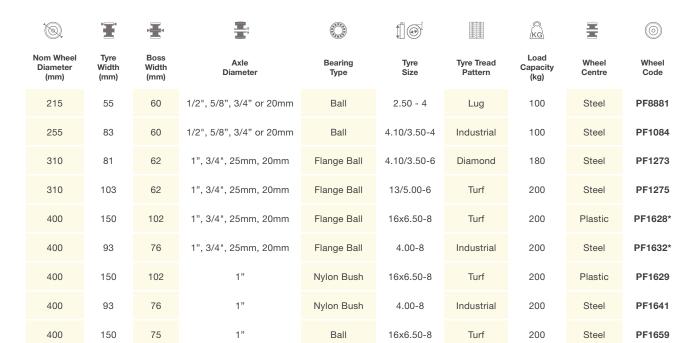
- Foam filled tyres eliminate flats
- Plastic or steel rims
- Four tread patterns







PF1275



### **Tread Types**















## **OFFSET PNEUMATIC WHEELS**

These pneumatic wheels are suitable for use on most hand trolleys with offset hub.

They are available with either 54mm or 60mm offset boss widths.









0	Reverse \	/ie

<b>'</b>	Ŧ	<b>=</b>	= ĭ				KG	
Nom Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Tyre Size	Tyre Tread Pattern	Load Capacity (kg)	Wheel Code
210	60	60 offset	3/4"	Ball	2.50-4	Lug	100	PN8872
260	26	60 offset	5/8, 3/4", 20mm	Flange Ball	2.50-4	Diamond	100	PN1012
260	85	54 offset	5/8", 3/4", 20mm	Ball	4.10/3.50-4	Highway	180	PN1070
260	85	54 offset	5/8, 3/4", 20mm	Flange	4.10/3.50-4	Industrial	100	PN1071
280	60	60 offset	5/8, 3/4", 20mm	Flange	2.50-6	Industrial	150	PN1100

## **OFFSET PUNCTURE PROOF** WHEELS

These wheels offer the convenience of a flat-free puncture proof wheel, but with an offset hub to suit most hand trolleys where this is a requirement.

They are available with either 54mm or 60mm offset boss widths.







PF1047

<b>(</b>	Ŧ	· <del>王</del> ·					KG	
Nom Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Tyre Size	Tyre Tread Pattern	Load Capacity (kg)	Wheel Code
200	60	35 offset	3/4"	Flange Ball	250x4	Lug	100	PF8827
200	80	50 offset	3/4"	Flange Ball	4.10x3.50x4	Industrial	100	PF1072
215	55	60 offset	5/8", 3/4" or 20mm	Ball	2.50 - 4	Lug	100	PF8881
255	85	54 offset	5/8", 3/4" or 20mm	Ball	4.10/3.50-4	Industrial	100	PF1047
280	60	60 offset	3/4"	Flange ball	2.50-6	Industrial	100	PF1124
330	90	76 offset	5/8"	flange Ball	400x6	Industrial	100	PF1301



## **INDUSTRIAL TYRES & TUBES**

## **INDUSTRIAL TYRES**

Size	Tread Pattern	Tyre Code
2.50-4	Lug	TYR1000
2.50-6	Industrial	TYR1010
4.10/3.50-4	Highway	TYR1020
4.10/3.50-6	Highway	TYR1030
13x5.00-6	Turf	TYR1040
4.00-8	Knobby	TYR1050
15x6.00-6	Turf	TYR1060
16x6.50-8	Turf	TYR1070
18x8.50-8	Turf	TYR1080
20x10.00x8	Turf	TYR1090



TYR1040



TYR1070

To order a tube to suit, simply change the first 3 letters of the part number. For example: to find a tyre to suit a TYR1000 2.50-4 tyre, just change the first 3 letters from TYR to TBE so that the TYR1000 tyre becomes a TBE1000 tube.

## **INDUSTRIAL TUBES**

To Suit Tyre Size	Tube Code
2.50-4	TBE1000
2.50-6	TBE1010
4.10/3.50-4	TBE1020
4.10/3.50-6	TBE1030
13x5.00-6	TBE1040
4.00-8	TBE1050
16x6.50-8	TBE1070
18x8.50-8	TBE1080



TBE1000



TBE1050





UP TO **80**KG

CAPACITY

BEACH16-1



## **BALLOON BEACH** WHEELS

Balloon beach wheels are made from polyurethane and are ideal for use over soft sand, mud, gravel, grass and rock. They can also handle harder surfaces such as concrete footpaths and roads. They are commonly seen on wheelchairs and other mobility equipment.

- For use on soft and uneven terrain

174

215

400





PF1105-1

BEACH16-1

80

Please note: Beach wheels are designed to be inflated to a rating of 2-4 PSI only. They are meant to be slightly squishy like a balloon. A bicycle pump is best for inflation. Compressed air can be used but care must be taken to ensure the wheels are not over-inflated.

Plain bore

**PUNCTURE PROOF NYLON BEACH WHEELS** 

Polyurethane

These wheels are ideal for use over rough and uneven terrain, and due to their solid nylon construction, will not puncture. They are commonly seen on kayak trolleys and other marine equipment.

- For use on rough and uneven terrain
- Commonly seen on kayak trolleys and marine equipment
- Solid nylon construction

1	Ī	子			<b>T</b> i	KG	
Diameter (mm)	Wheel Width (mm)	Boss Width (mm)	Wheel Material	Bearing Type	Axle Diameter	Load Capacity (kg)	Wheel Code
300	104	79	Nylon	Plain	1"	40	PF1104
300	147	117	Nylon	Plain	1"	50	PF1105
400	95	77	Nylon	Plain	1"	50	PF1695

**Axles & Axle Mounting** Kits to Suit Available



Available in 1" and 20mm **Diameters** 









## RUBBER/ PVC TYRED WHEELS

Rubber and PVC tyred wheels are an excellent low-cost, lightweight and durable solution for outdoor use. They are non-marking and due to their plastic construction, ideal for wash-down applications and prolonged outdoor exposure. They are commonly seen on barbecues, lawn mowers, billy carts, children's buggies and more.

- For prolonged outdoor exposure
- Lightweight and durable







**UP TO 40KG** 

CAPACITY

RN6629-50

RN4069-10 RN4068-08

Knock on retaining axle caps are available and provide an easy fixing arrangement.

To suit 3/8 shaft: 100AXLECAP350
To suit 5/8 shaft: 100AXLECAP625
To suit 3/4 shaft: 100AXLECAP750
To suit 1/2 shaft: 100AXLECAP50









RN8884-50



RN5041-10



RN6630-50

	<b>*</b>	Ť	暈	<b>=</b>		kg	
	Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Wheel Code
	95	30	29	8mm	Plain	10	RN4068-08
THE PERSON NAMED IN	107	30	30	10mm	Plain	12	RN4069-10
Sheek	130	21	29	10mm	Plain	15	RN5041-10
	150	42	40	1/2"	Flange	35	RN6630-50
4	155	42	37	1/2"	Plain	25	RN6629-50
	180	35	35	1/2"	Plain	35	RN8883-50





## RUBBER TYRED NYLON CENTRED WHEELS

These wheels have a rust-free nylon plain bore, making them an ideal choice for permanent outdoor settings. They are commonly seen on outdoor furniture, barbecues and nursery trolleys.

- For permanent outdoor exposure
- Solid rubber wheel
- Rust-free nylon centre



<b>(</b>	Ī	<b>=</b>			KG	
Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Vidth Axle Bo		Load Capacity (kg)	Wheel Code
150	37	37	1/2"	Plain	50	RN6661-50
200	42	37	1/2"	Plain	50	RN8874-50

## SEMI-PNEUMATIC RUBBER TYRED WHEELS

These semi-pneumatic rubber tyred wheels have excellent shock absorbing and puncture proof qualities.

They are commonly seen on portable equipment, steam cleaners, nursery trolleys, compressors and portable welders.

- Puncture proof construction
- Low rolling resistance
- Quiet operation











**UP TO 200**KG

CAPACITY

RN8875

## RUBBER TYRED NYLON WHEELS

These rubber wheels have a nylon centre which makes them highly resistant to corrosion. They are lightweight while still maintaining a high load bearing capacity. Rubber tyred nylon wheels are a low-cost alternative to rubber tyred cast iron wheels.

- Lightweight with high load capacity
- Corrosion resistant



# RUBBER TYRED CAST IRON CENTRED WHEELS



These wheels have a cast iron centre which results in extra strength and ease of movement. They also offer a cushioned ride, are shock absorbing and are fitted with roller bearings.

Blue tyres in this range are non-marking with high resilience, while black tyres in this range are harder wearing and will therefore last longer.

- Extra strong cast iron centres
- Quiet operation
- Non-marking or hard-wearing wheels





•	Ī	<b>'</b> ≣'			(KG	<b>(a)</b>	
Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Wheel Colour	Wheel Code
100	50	64	1/2" or 3/4"	Roller	110	Black	RT4447
125	50	64	1/2" or 3/4"	Roller	180	Black	RT5547
150	50	64	1/2" or 3/4"	Roller	225	Blue	RT6642
150	50	64	1/2" or 3/4"	Roller	225	Black	RT6647
200	50	64	1/2" or 3/4"	Roller	250	Blue	RT8842
200	50	64	1/2" or 3/4"	Roller	250	Black	RT8847



## INSTITUTIONAL RUBBER WHEELS

This range of grey rubber wheels are non-marking and feature sealed bearings with matching grey nylon threadguards for added protection. Models marked with \* come with chrome threadguards which are ideal for use in hospitals, schools, home use and light industrial applications.

- Non-marking grey rubber wheels
- Sealed threadguards for protection
- Commonly seen used in institutions



<b>*</b>	Ŧ				KG	
Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Wheel Code
50	20	41	1/4"	Ball	30	IR2201
75	30	41	5/16", 3/8", 8mm	Ball	80	IR3008
75	25	25	1/4", 6mm	Ball	50	IR3301
100	32	41	5/16", 3/8", 8mm	Ball	80	IR4007
100	32	41	5/16"	Ball	80	IR4004
100	27	27	5/16" or 8mm	Ball	80	IR4401*
125	32	41	5/16", 8mm	Ball	80	IR5004*
125	32	41	5/16" or 3/8"	Ball	80	IR5007
150	32	39.6	5/16", 8mm	Ball	80	IR6009

# ANTI-STATIC RUBBER WHEELS

Anti-Static Rubber Wheels provide a surface resistivity of less than 10,000  $\Omega$  (OHM). The resistance can increase as a result of mechanical influence. The wheels conform to AS 2050 1978.

The wheels in this range are grey rubber with a nylon centre. Wheels marked with an \* feature a black rubber tyre with a chrome centre. We also produce a large range of anti-static (conductive) polyurethane wheels.



Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type
100	32	41	5/16", 8mm	Ball
100	32	41	5/16", 8mm	Ball
125	32	41	5/16", 8mm	Ball
125	32	41	5/16", 8mm	Ball

KG	
Load Capacity (kg)	Wheel Code
80	AS4005
80	AS4006*
80	AS5005
80	AS5006*



## REBOUND RUBBER WHEELS

These wheels are non-marking, quiet, shock absorbing and have a low rolling resistance. They are ideal for moving lightly loaded equipment over uneven ground.

Rebound rubber wheels roll over small obstructions easily, and are commonly seen on waste bins, laundry trolleys, electrical equipment and other 'handle with care' goods. Stainless steel bearing models are also available.

- High shock absorbing qualities
- Non-marking
- Corrosion resistant models available



<b>(</b>	Ŧ	<b>*</b>	<b>ક</b>		KG	
Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Wheel Code
75	30	41	8mm or 3/8"	Ball	80	RR3348
75	32	41	8mm or 3/8"	SS Ball	80	RR3367
75	30	39	1/2"	Plain	100	RR3370
100	30	41	8mm or 3/8"	Ball	100	RR4473
100	32	41	8mm or 3/8"	SS Ball	100	RR4367
100	30	39	1/2"	Plain	100	RR4470
100	35	46	8mm, 3/8", 12mm	Ball	150	RR4077
100	50	65	1/2" or 20mm	Ball	200	RR4078
125	30	42	8mm or 3/8"	Ball	100	RR5573
125	32	42	8mm or 3/8"	SS Ball	100	RR5637
125	30	39	1/2"	Plain	100	RR5570
125	35	46	8mm, 3/8" or 12mm	Ball	150	RR5077
125	50	65	1/2" or 20mm	Ball	250	RR5078
150	45	65	1/2" or 20mm	Ball	300	RR6677
200	45	65	1/2" or 20mm	Ball	300	RR8871







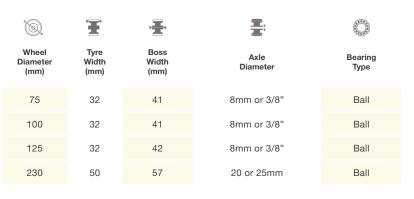




# **ELASTIC RUBBER**WHEELS

Elastic rubber wheels are quiet, shock absorbing and provide a cushioned ride for fragile loads. They manoeuvre well over small obstacles, and have a strong resistance to wear and tear. These wheels are not recommended for applications where solvents are present.

- Ideal for fragile loads
- Quiet and shock absorbing
- · Corrosion resistant models with threadguards available





KG.	
Load Capacity (kg)	Wheel Code
80	ER3368
100	ER4368
100	ER5368
250	ER1009

# REBOUND POLY TYRED WHEELS

These wheels have a softer than normal tyre, which provides a smoother, quieter ride than most polyurethane or nylon wheels.

The attractive sky blue tyre will remain cleaner than other types and when combined with stainless steel bearings, these wheels are suitable for clean rooms and other applications where aesthetics and performance are crucial.

- Soft and quiet riding
- Tyres remain cleaner than other wheels





## **DONUT PROFILE POLY TYRED ALUMINIUM CENTRED** WHEELS

These polyurethane tyred aluminium centred wheels require 20% less force to move than comparative wheels. The reactive polyurethane wheel tread is chemically and mechanically moulded on to a lightweight aluminium centre.

- 20% less force to move
- Lightweight aluminium centre





### **HEAVY INDUSTRIAL CASTORS WITH DONUT PROFILE WHEELS**

Castors with Swivel Lock & Brake or Directional Lock also available



### **500 SERIES CASTORS WITH DONUT PROFILE WHEELS**

Castors with Swivel Lock & Brake or Directional Lock also available







## **CROWNED POLY TYRED ALUMINIUM CENTRED** WHEELS

Crowned polyurethane wheels offer a much lower rolling resistance compared to traditional flat treaded wheels. They are constructed from a quiet running polyurethane tyre around a lightweight aluminium centre.

They have a high resistance to chemicals and abrasive wear, and feature precision ball bearings for extended bearing life.

- Lower rolling resistance
- Quiet running
- High resistance to chemicals & abrasive wear



Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Wheel Code
100	50	63	1/2" or 20mm	Ball	300	PU407
125	50	63	1/2" or 20mm	Ball	400	PU507
150	50	63	1/2" or 20mm	Ball	500	PU607
200	50	63	1/2" or 20mm	Ball	600	PU807

### **HEAVY INDUSTRIAL CASTORS WITH CROWNED POLY WHEELS**

Castors with Swivel Lock & Brake or Directional Lock also available



### **500 SERIES CASTORS WITH CROWNED POLY WHEELS**

Castors with Swivel Lock & Brake or Directional Lock also available







# POLY TYRED NYLON CENTRED WHEELS

These wheels are manufactured from injection moulded polyurethane around a nylon hub. They are hard wearing, non-marking and long lasting with high load carrying abilities.

These wheels are suitable for intermittent use only. If your application required continuous running usage, our engineering department can recommend more suitable polyurethane tyres.

- Hard wearing and non-marking
- High load capacities
- For intermittent use only



<b>(</b>	Ī	<b>=</b>	<u> </u>		kg	
Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Wheel Code
75	30	41	8mm	SS Ball	80	PU3345
75	30	41	8mm or 10m	Ball	80	PU3344
100	30	41	8mm	SS Ball	100	PU4439
100	30	41	8mm or 3/8"	Ball	100	PU4444
100	35	49	3/8" 1/2" or 3/4"	Roller	250	PU4408
100	50	63	1/2", 3/4" or 20mm	Ball	250	PU4409
125	27	41	8mm	SS Ball	100	PU5539
125	27	41	8mm or 3/8"	Ball	100	PU5555
125	35	49	3/4", 3/8" or 1/2"	Roller	250	PU5508
125	50	63	1/2", 3/4" or 20mm	Ball	350	PU5509
150	30	41	8mm	Ball	100	PU6660
150	50	63	1/2", 5/8 ,3/4" or 20mm	Ball	400	PU6071
200	50	63	1/2", 5/8 ,3/4" or 20mm	Ball	400	PU8071
200	50	48	20mm, 25mm or 1"	Ball	600	PU8074
200	50	63	3/4"	Roller	700	PU8079



PU4408



PU5555



PU8071





## **POLY TYRED CAST IRON CENTRED** WHEELS



These polyurethane tyred cast iron centred wheels have a hardness ranging from 60A to 75D on the shore scale. They are suitable for intermittent use only. If your application requires continuous running usage, our engineering department can recommend more suitable polyurethane tyres. Special tyres and other polyurethane parts are manufactured in-house.

polyurethane tyres. Special tyres and other polyurethane parts are manufactured in-house.							
<b>*</b>	Ŧ	· <del>王</del> ·	<u> </u>		KG\		
Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Wheel Code	
75	25	34	1/2"	Ball	240	PU350	
100	50	64	1/2" or 3/4"	Roller	250	PU424	
100	50	63	1/2", 3/4", 5/8", 17mm or 20mm	Ball	500	PU425	
100	38	45	3/8" or 1/2"	Ball	330	PU449	
125	50	64	1/2" or 3/4"	Roller	250	PU524	
125	50	64	1/2", 3/4", 5/8", 17mm, 20mm	Ball	500	PU525	
125	38	48	3/8" or 1/2"	Ball	330	PU549	
150	50	64	1/2" or 3/4"	Roller	250	PU614	
150	75	82	20mm, 25mm, 30mm, 1"	Ball	1500	PU615	
150	50	64	1/2", 5/8, 17mm, 20mm	Ball	600	PU649	
150	50	64	20mm, 25mm, 1"	Ball	900	PU659	
200	50	63	1/2", 3/4", 5/8", 17mm, 20mm	Ball	600	PU849	
200	50	66	20mm, 25mm, 30mm, 1"	Ball	1200	PU876	
200	75	82	20mm, 25mm, 30mm, 40mm or 1"	Ball	1500	PU896	
200	75	90	20mm, 25mm, 3/4"	Ball	1500	PU824	
200	75	82	20mm, 25mm, 1", 30mm	Ball	3000	PU823	
200	84	96	40MM	Taper/Ball	5000	PU890	
250	50	66	20mm, 25mm or 50mm	Ball	1500	PU1056	
250	75	82	20mm, 25mm, 30mm, 1"	Ball	1500	PU1076	
250	75	88	20mm	Ball	2000	PU1030	
250	75	82	20mm	Ball	2500	PU1029	
250	100	112	40mm	Ball	5000	PU1048	
250	100	112	40mm	Taper	5000	PU1049	
300	100	112	50mm	Ball	4000	PU1207	
300	72	82	20mm 25mm 30mm	Ball	3000	PU1217	
300	50	66	20mm	Ball	1300	PU1218	
300	100	112	25mm, 30mm or 40mm	Ball	3000	PU1224	
300	100	112	40mm	Ball	5000	PU1203	
300	100	112	40mm	Ball	5000	PU1238	
400	125	137	40mm	Taper	5000	PU1606	
400	125	137	40mm	Ball	5000	PU1666	





PU449



PU615



PU876



## DRIVE WHEELS

Drive wheels are polyrurethane tyred with a hardness of 85A on the shore scale. The cast iron centre is bored to provide a transition fit onto a shaft.

These drive wheels are stocked without keyways cut, but if your application requires keyways we can supply on request. These wheels are suitable for intermittent use only. If your application requires continuous running usage, our engineering department can recommend more suitable polyurethane tyres.

- 85A shore scale hardness
- Available with keyways cut on request



<b>\bigsim</b>	Ŧ	<b>=</b>	<b>=</b>		(KG	
Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Wheel Code
150	75	76	25mm	Plain	900	PU615DV
150	50	63	25mm	Plain	500	PU659DV
200	50	63	25mm	Plain	700	PU876DV
200	75	76	25 to 40mm	Plain	900	PU896DV
250	100	112	50mm	Plain	5000 (57D)/ 3750 (90A)	PU1049DV
250	50	60	25 to 50mm	Plain	1200 (57D)/ 900(90A)	PU1056DV
250	75	76	25 to 40mm	Plain	1100	PU1076DV
300	100	102	50mm	Plain	2000	PU1207DV
300	75	76	25 to 50mm	Plain	1000	PU1217DV
400	125	137	50mm	Plain	2800	PU1606DV
450	150	152	50mm	Plain	3500	PU1800DV

All wheel options can be supplied to order with any bore sizes, keyway, spline or shaft locking element. Assembly may be required.



PU659DV



PU876DV



PU1076DV





## HIGH/LOW **TEMPERATURE** WHEELS

These glass-filled nylon, cast iron, aluminium or high temp polymer wheels are commonly seen on bakery ovens, smoke houses, chillers or applications where there is temperature fluctuation and exposure from -30° to +350°C with peaks up to 400°C.

Aluminium models AL472 and AL473 are fitted with DU Teflon bushes for noiseless ease of use, while AL471 and AL474 are fitted with aluminium bronze bushes for extremely high temperatures.

All wheels can be fitted to a variety of castor frames. Get in touch with our team for a more comprehensive evaluation of your requirements.



1	Ŧ		· <b>王</b> ·			KG		
Wheel Diameter (mm)	Tyre Width (mm)	Wheel Type	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Temperature Range	Wheel Code
75	32	Cast Iron	38	1/2"	Plain	150	-30° to 300°C	Ci3340
100	31	High Temp Polymer	38	1/2 or 5/16	Oiless Du Bush	200	-20° to 280°C	HT480
100	40	High Temp Polymer	45	1/2 or 3/8	Oiless Du Bush	200	-20° to 280°C	HT481
100	35	Glass Filled Nylon	45	20mm	Plain	200	-30° to 240°C	GF412
100	30	Glass Filled Nylon	37	1/2"	Plain	200	-30° to 240°C	GF4420
100	36	Aluminium	40	5/16",1/2"	Bronze Bush	200	-30° to 400°C	AL471
100	36	Aluminium	40	5/16",1/2"	Oiless Du Bush	200	-30° to 280°C	AL472
100	36	Aluminium	46	3/8", 1/2"	Oiless Du Bush	200	-30° to 280°C	AL473
100	36	Aluminium	46	3/8", 1/2"	Bronze Bush	200	-30° to 400°C	AL474
100	38	Cast Iron	45	1/2"	Plain	300	-30° to 300°C	Ci421
125	38	Cast Iron	45	1/2"	Plain	380	-30° to 300°C	Ci532
150	45	Glass Filled Nylon	57	3/4"	Plain	400	-30° to 240°C	GF652
150	45	Cast Iron	60	1/2", 3/4"	Plain	500	-30° to 300°C	Ci611
150	50	SG Iron	60	5/8"	Plain	500	-30° to 300°C	SG608
200	43	Glass Filled Nylon	60	20mm, 1/2"	Plain	40	-30° to 240°C	GF800
200	50	Cast Iron	60	3/4"	Plain	600	-30° to 300°C	Ci842

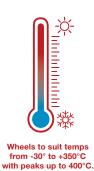




GF652











## **SOLID NYLON** WHEELS

These wheels are constructed from virgin nylon and are fully conditioned in an industrial sauna for maximum strength. They are an easy to maintain and durable wheel with low rolling resistance. They are high wearing when compared to equivalent sized rubber wheels. These solid nylon wheels are available in black or white.

- Conditioned for maximum strength
- Plain bore models suitable for wash-down applications
- Available in black or white



<b>(</b>	Ŧ	<b>\\ \\ \\ \</b>	<b>1</b>		(KG)		
Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Colour	Wheel Code
50	20	22	5/16"	Plain	50	White	NY204
75	25	28 incl. sleeve	6 or 8mm	Plain	50	Black	NY3324
75	30	41	5/16" or 1/2"	Plain	125	White	NY3321
100	35	47	1/2", 3/4",3/8"	Plain	300	White or Black	NY401
100	50	64	1/2" or 3/4"	SS Roller	300	White	NY404
100	35	42	3/8" or 1/2"	Ball	300	Black	NY413
100	26	34 incl. sleeve	8mm, 6mm	Plain	70	Black	NY4415
100	30	41	5/16" or 1/2"	Plain	125	White	NY4417
125	35	47	1/2", 3/4", 3/8"	Plain	350	White or Black	NY501
125	50	64	1/2 or 3/4"	Plain	300	White	NY504
125	35	48	3/8" or 1/2"	Ball	330	Black	NY513
125	30	41	5/16" or 1/2"	Plain	125	White	NY5517
150	50	64	1/2", 5/8", 3/4" or 20mm	Ball	400	Black	NY613
150	50	64	1/2" or 20mm	SS Ball	400	Black	NY635
150	50	60	1/2", 3/4", 20mm or 7/8"	Plain	400	White or Black	NY652
150	45	45	1/2", 3/4"	Plain	250	White	NY653
150	50	60	1/2", 3/4"	SS Roller	400	White	NY655
200	50	60	3/4", 20mm or 7/8", 1/2"	Plain	400	White or Black	NY800
200	50	63	1/2", 20mm	SS Roller	500	White	NY802
200	50	65	1/2", 5/8", 3/4" or 20mm	Ball	400	Black	NY830
200	50	64	1/2" or 20mm	SS Ball	400	Black	NY854

To specify wheels in black or white add **BLK** or **WHT** to to the end of the part number. For example NY501BLK is a 100mm black nylon wheel, and NY501WHT is a 100mm white nylon wheel.





## **POLYURETHANE** & NYLON ROLLERS

These polyurethane and nylon rollers are commonly used as replacement parts for pallet jacks and other equipment. They offer good wear resistance, and are available in a number of sizes and configurations. Our engineering department can custom design and manufacture rollers for printing and press applications.

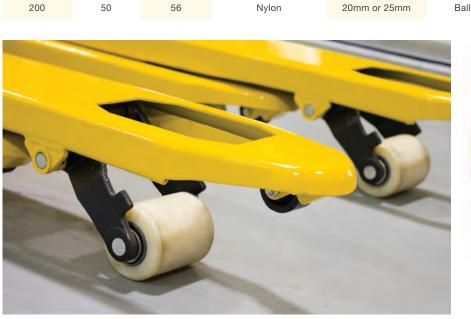
- Replacement parts for pallet jacks & equipment



20 or 25mm

20 or 25mm

20mm



Polyurethane

Nylon

Polyurethane



600

600

600

600

Ball

Ball

Ball

PU8074

NY832

PU820

NY833





200

200

200

50

50

50

48

48

56







## **CAST IRON & SG IRON** WHEELS

Both cast iron and spheroidal graphite iron wheels provide a high capacity with low rolling resistance. They are hard wearing as well as abrasive and heat resistant.

They can be used for high load bearing applications in which loads are left standing for extended periods, as they will always be ready to roll due to their low rolling resistance.

- High load capacity
- Low rolling resistance
- Abrasive and heat resistant



### **CAST IRON WHEELS**

1	Ŧ	害	<del>2</del> ,		KG	
Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Wheel Code
75	32	40	1/2"	Plain	100	CI3340
100	38	48	1/2"	Plain	300	CI421
100	50	66	1/2" 5/8" 3/4" 20mm	Ball	750	CI464 *
100	38	49	1/2" or 3/8"	Ball	400	CI400
125	38	48	1/2"	Plain	380	CI532
125	45	66	5/8"	Ball	650	CI520
150	45	66	1/2", 3/4"	Plain	600	CI611
150	75	82	20 or 25 mm	Ball	1670	CI689
150	45	66	1/2", 5/8", 3/4" & 20mm	Ball	1000	CI601
200	50	62	3/4"	Plain	600	CI842
200	50	66	1/2", 20 or 25mm	Ball	1000	CI852



Ci842

### **SG IRON WHEELS**









SG607 SG822 SG834 SG835 \* SG821 STG836 \* SG1027 SG1040





SG821

1050KG

CAPACITY

SN1612

# **CUSHION RUBBER**WHEELS

These wheels can withstand high impact while still offering a soft ride. The steel centre adds additional strength while quality elastic rubber compound tyres result in a softer, shock absorbing ride.

- Soft, shock absorbing ride
- Can withstand high impact





	KG	
Bearing Type	Load Capacity (kg)	Wheel Code
Ball	220	CR9000
Ball	300	CR1060
Ball	200	CR1110

## SOLID PNEUMATIC WHEELS

These wheels are puncture proof for long wear, and feature split pins with rugged bolt-on hubs. The unique formulation of these solid pneumatic wheels provides the performance of a pneumatic tyre but with a much higher load capacity. They are towable up to 24kph and are ideal for tarmac use.

- Towable up to 24kph
- Puncture proof
- High load capacity

<b>(</b>	Ī		<b>S</b> ,		(C) (KG)	
Wheel Diameter (mm)	Tyre Width (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Wheel Code
250	75	93	20mm, 25mm	Ball	260	SN1005
300	83	93	20mm, 25mm, 1"	Ball	540	SN1295
400	110	94	20mm, 25mm, 1"	Ball	950	SN1612
400	123	PCD	N/A	Ball	1050	SN1619

<sup>\*</sup>SN1005 and SN1295 solid pneumatic wheels are only towable for speeds up to 12kph

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# CONCRETE AGITATOR & TRUNNION ROLLERS

These concrete agitator rollers are designed for small to large concrete trucks. They are suitable for all trommel applications with nylon and aluminium rollers made to order.

A full range of spare parts are available for these rollers.



### MINI ROLLER - USED FOR 3 METRE MINI CONCRETE TRUCKS

						->-	KG	-
Roller Diameter (mm)	Rim Width (mm)	Dist b/w Flats (mm)	Flat Width (mm)	Flat Depth (mm)	Flat Diameter (mm)	Axle Length (mm)	Load Capacity (kg)	Roller Code
152	75	105	10	5	26.5	154		AGR003

### JTY ROLLER - USED FOR 4 TO 6 METRE MINI CONCRETE TRUCKS

				*			KG	-
Roller Diameter (mm)	Rim Width (mm)	Dist b/w Flats (mm)	Flat Width (mm)	Flat Depth (mm)	Flat Diameter (mm)	Axle Length (mm)	Load Capacity (kg)	Roller Code
208	92	158.5	12.75	5.5	32.5	216		AGR002

### MAXI ROLLER - USED FOR 6 TO 8 METRE LARGE CONCRETE TRUCKS







## **TRACK WHEELS** SINGLE FLANGE

Single flange wheels are designed to run on railway line. They are made from cast iron to suit your application, with axle shafts available.

Track wheels can be flame hardened to increase wear resistance, and are also available as drive wheels. These wheels can also be used on other sections such as RHS.





*	**			-*			KG\	
Wheel Diameter (mm)	Rim Width (mm)	Flange Width (mm)	Flange Diameter (mm)	Boss Width (mm)	Axle Diameter	Bearing Type	Load Capacity (kg)	Wheel Code
75	45	10	100	61	20 or 25mm	Ball	750	SF399
100	25	10	120	41	3/4"	Plain	375	SF499
100	25	10	120	44	1/2"	ball	375	SF499
100	50	20	130	76	20 or 25mm	Ball	1300	SF492
100	25	10	120	48	1/2"	Ball	375	SF499
150	40	9	175	59	3/4" or 25mm	Plain	1000	SF699
154	50	20	192	82	25mm	Ball	2000	SF697
150	40	9	175	59	5/8" or 20mm	Ball	1000	SF699
200	50	14	225	70	25 to 50mm	Plain	1800	SF899
200	39	16	228	61	35mm	Ball	1100	SF891
200	50	14	225	70	20, 25, or 40mm	Ball	1100	SF899
250	50	15	290	71	25 or 50mm	Plain	1800	SF1099
250	52	12	285	81	45mm	Ball	2400	SF1098
250	50	15	290	71	20, 25, 30, or 40mm	Ball	2400	SF1099
250	50	15	290	71	20mm to 50mm	Plain	2400	SF1099
300	52	14	360	101	50mm	Ball	4000	SF1299







## **TRACK WHEELS DOUBLE FLANGE**

Double flange wheels are often used where accurate tracking is needed. They are manufactured using K1045 steel, and can be matched with a flat rim wheel to guide on one side of the track only.

Axle shafts are available upon request. These wheels can be flame hardened to increase wear resistance, and are also available as drive wheels.







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Wheel Diameter (mm)	Rim Width (mm)	Flange Width (mm)	Flange Diameter (mm)	Boss Width (mm)
125	27	15	150	66
150	52	10.5	178	80
175	52	12	200	82
225	52	14	250	89
250	62	19	300	106

Axle Diameter	Bearing Type
20 or 25mm	Ball
30mm	Ball
30mm	Ball
30 or 50mm	Ball
50mm	Ball

KG	
Load Capacity (kg)	Wheel Code
1300	DF698
1800	DF795
2800	DF895
4000	DF1095

5000

Wheel Code	
DF698	
DF795	
DF895	
DF1095	
DF1295	

## TRACK WHEELS **BEAM TROLLEY**

These beam trolley wheels have been designed to fit standard channel and beam sections. They are manufactured using K1045 steel, making them strong and reliable track wheels.

100







					*	(\$)	
Wheel Diameter (mm)	Rim Width (mm)	Flange Width (mm)	Flange Diameter (mm)	Axle Length (mm)	Shoulder Length (mm)	Axle Diameter	В
48	14	5	61	17	2	1/2" UNF	
58	27	12	79	25	3	16mm (M16)	
80	27	12	100	30	3	20mm (M20)	

		KG\
Axle Diameter	Bearing Type	Load Capacity (kg)
1/2" UNF	Ball	65
imm (M16)	Ball	200
mm (M20)	Ball	250
mm (M24)	Ball	500

Wheel Code
BT481
BT581
BT80
BT493

We can custom design and manufacture track wheels to your specifications. Contact our team to find out more.

## RICHMOND ROLLING SOLUTIONS

## TRACK WHEELS **V GROOVE**

These V groove track wheels are CNC machined from cast iron, K1045 steel or SG iron. They are suitable for running track wheels on bars, pipes, angle iron or rope.

Capacities can be increased with changes to bearing and shaft configurations. Our engineering department can also design and manufacture V groove track wheels to your specifications.







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H Wheel Load Groove Wheel Wheel Axle Bearing Diameter Width Width Width Depth Capacity Diameter (mm) (mm) (mm) (mm) (kg) (mm) 32 38 22 10.8 1/2" Plain Cast Iron VG360 75 65 100 36 22 10.8 3/4" Plain Cast Iron 280 VG459 100 36 10.8 3/8" or 1/2" Ball Cast Iron 280 VG459 41 22 100 50 60 22 12 1/2" or 3/4" Roller Cast Iron 300 VG461 1/2" 5/8" 3/4" or 150 38 60 22 10.8 Ball K1045 Steel 650 VG609 20mm 50 22 12 1/2" or 3/4" Roller VG661 150 60 Cast Iron 450 VG839 200 30 14.7 20 or 25mm 1300 52 60 Ball SG Iron VG836 200 75 96 30 14.7 40mm Taper/Ball K1045 Steel 5000 250 52 60 30 14.7 20, 25,30mm Ball K1045 Steel 2000 VG1059

## TRACK WHEELS ROPE GROOVE

These rope groove track wheels are CNC machined from cast iron, K1045 steel or SG iron. They are suitable for running track wheels on bars, pipes, angle iron or rope.

Capacities can be increased with changes to bearing and shaft configurations. Our engineering department can also design and manufacture rope groove track wheels to your specifications.







RG458

Wheel Diameter (mm)	Rim Width (mm)	Boss Width (mm)
100	25	30
150	32	40



12



Bearing Type	
Ball	

Ball

I	Load Capacity (kg)
	500
	1500



Wheel Code
RG458
RG658

# TRACK WHEELS C GROOVE

These C groove track wheels are CNC machined from cast iron, K1045 steel or SG iron. They are suitable for running track wheels on bars, pipes, gate tracks, angle iron or rope.

Capacities can be increased with changes to bearing and shaft configurations. Our engineering department can also design and manufacture rope groove track wheels to your specifications.



<b>X</b>	¥	→₩~	¥				KG	
Wheel Diameter (mm)	Rim Width (mm)	Boss Width (mm)	Suit Bar	Axle Diameter	Bearing Type	Wheel Type	Load Capacity (kg)	Wheel Code
78	28	34	20	14	Ball	Steel	350	GTR006
88	28	34	20	14	Ball	Steel	380	GTR007
98	28	34	20	14	Ball	Steel	400	GTR008
100	36	41	16 or 20	3/8" or 1/2"	Ball	Ci Iron	280	CG459
116	28	34	20	14	Ball	Steel	420	GTR009

### **BOTTOM MOUNT EXTERNAL TRACK WHEELS**

D (mm)	A (mm)	B (mm)	C (mm)	D1 (mm)	E (mm)	F (mm)	G (mm)	Wheel Type	Load Capacity (kg)	Product Code
78	23	85	20.5	60	35	70	100	Steel	250	GTR001
88	23	96	20.5	70	36	105	130	Nylon	250	GTR238
88	23	96	20.5	70	36	105	130	Stainless Steel	250	GTR239
98	23	106	20.5	70	36	105	130	Steel	250	GTR093
118	30	127	20.5	100	42	130	158	Steel	400	GTR002



GTR001

GTR238 and GTR239 feature a grade 304 stainless steel frame with dual 2RS grade 440 SS bearings.

### **RECESSED TRACK WHEELS**

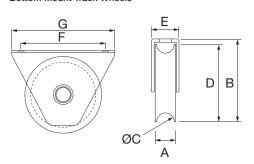
D (mm)	A (mm)	B (mm)	C (mm)	D1 (mm)	E (mm)	F (mm)	G (mm)	Wheel Type	Load Capacity (kg)	Product Code
78	23	19	20.5	60	32	110	135	Steel	250	GTR003
88	24	14.5	20.5	70	34	128	152	Steel	250	GTR004
88	24	14.5	20.5	70	34	128	152	Nylon	250	GTR236
88	24	14.5	20.5	70	34	128	152	Stainless Steel	250	GTR237
98	24	19.5	20.5	80	34	128	152	Steel	300	GTR005



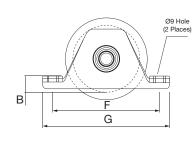
GTR003

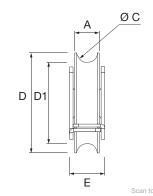
GTR236 and GTR237 feature a grade 304 stainless steel frame with dual 2RS grade 440 SS bearings.

### Bottom Mount Track Wheels



### Recessed Track Wheels







## BALL TRANSFER UNITS

UP TO 250KG CAPACITY

Ball transfers enable the smooth and simple transfer of objects in any direction. These ball transfers consist of a large load bearing roller sitting upon many smaller balls encapsulated in a cup. Where moving heavy loads is paramount, multi-directional movement is essential. These ball transfers are commonly used around presses, guillotines and packing machines. They make for perfect transfer stations from one conveyor to another.

Richmond can customise ball transfer tables to suit your application.

### Square Flange Mount Ball Transfer 38.1mm Roller Diameter

**RICHMOND** 

Load Capacity: 90kg
Overall Height: 45mm
Hole Centres: 62mm
Mounting Hole Diameter: 7mm

Mild Steel: BTR638MS Stainless Steel: BTR638SS



### Double Flange Mount Ball Transfer 15.8mm Roller Diameter

Load Capacity: 10kg
Overall Height: 21mm
Hole Centres: 40mm
Mounting Hole Diameter: 4mm

Mild Steel: BTR116MS Stainless Steel: BTR116SS

## Double Flange Mount Ball Transfer 25.4mm Roller Diameter

Load Capacity: 35kg
Overall Height: 30mm
Hole Centres: 56mm
Mounting Hole Diameter: 5.5mm

Mild Steel: BTR125MS Stainless Steel: BTR125SS



Load Capacity: 15kg
Overall Height: 19.5mm
Hole Centres: 31mm
Mounting Hole Diameter: 4mm

Mild Steel: BTR216MS Stainless Steel: BTR216SS

#### Recessed Flange Mount Ball Transfer 22.225mm Poller Diameter

Load Capacity: 25kg
Overall Height: 26mm
Hole Centres: 40mm
Mounting Hole Diameter: 4mm

Mild Steel: BTR222MS Stainless Steel: BTR222SS

#### Recessed Flange Mount Ball Transfer 25.4mm Roller Diameter

Load Capacity: 15kg
Overall Height: 19.5mm
Hole Centres: 31mm

Mounting Hole Diameter: 4mm

Mild Steel: BTR225MS
Stainless Steel: BTR225SS

#### Threaded Ball Transfer 15.8mm Roller Diameter

Load Capacity: 35kg Thread Size: M10 x 17mm Overall Height: 51mm

Mild Steel: BTR325MS Stainless Steel: BTR325SS

## Drop in Stamped Style Ball Transfer 15.8mm Roller Diameter Load Capacity: 13kg Overall Height: 21mm

Load Capacity: 13kg Overall Height: 21mm Flange Diameter: 31mm Base Diameter: 24mm

Mild Steel: BTR416MS Stainless Steel: BTR416SS



Drop in Stamped Style Ball Transfer 22.225mm Roller Diameter

Load Capacity: 30kg Overall Height: 30mm Flange Diameter: 45mm Base Diameter: 36mm

Mild Steel: BTR422MS
Stainless Steel: BTR422SS

### Drop in Stamped Style Ball Transfer 25.4mm Roller Diameter

Load Capacity: 35kg
Overall Height: 38mm
Flange Diameter: 47.02mm
Base Diameter: 38.5mm

Mild Steel: BTR425MS Stainless Steel: BTR425SS

### Drop in Machined Style Ball Transfer 25.4mm Roller Diameter

Load Capacity: 200kg Overall Height: 38mm Flange Diameter: 45mm Base Diameter: 38mm

Mild Steel: BTR525MS Stainless Steel: BTR525SS

### Drop in Machined Style Ball Transfer 30mm Roller Diameter

Load Capacity: 250kg Overall Height: 36.5mm Flange Diameter: 55mm Base Diameter: 45mm

Mild Steel: BTR530MS Stainless Steel: BTR530SS





We can custom design and manufacture ball transfer tables to suit any specification. Contact our team to find out more.



## **FLOW RAILS**

Flow rail systems are gravity driven and ideal for applications where picking and stock turnover is frequent.

They reduce manual handling, by presenting on a stock rotation basis as inventory flows on a first-in-first-out system. They can be easily incorporated into racking or custom framing, providing unlimited solutions in the manufacturing industry.



Length (m)	Roller Diameter (mm)	Roller Width (mm)	Frame Width (mm)	Overall Height (mm)	Skate Type	Load Capacity Per Metre (kg)	Model Number
3	28	25	40	39	Nylon	20	FRR001
3	32	25	36	36	Nylon	60	FRR002
3	13	17	29	23	Nylon	10	FRR010

## **SKATE RAILS**

Skate rails are a heavy duty alternative to flow rails, and are suitable for heavy industrial loads, pallets and larger, robust cartons.

They are free-flowing and gravity driven. They are designed to reduce costs by reducing manual handling.





Length (mm)	Roller Diameter (mm)	Width (mm)	Pitch (mm)	Skate Type	Load Capacity (kg)	Model Number	
3000	50	16	Single 75	Nylon	750 *	FRR005	
3000	50	16	Single 75	Steel	1500 *	FRR004	*Load capacity is
3000	50	16	Double 75	Steel	1400 *	FRR003	based on the skate rail supported every metre.

### SKATE RAIL WHEELS

Diameter (mm)	Material	Load Capacity (kg)	Bore size (mm)	Boss Width (mm)	Rim width (mm)	Model Number
48.5	Nylon	60	8	18	16	SKW001
49	Steel	15	8	20	15	SKW002





SKW003



**CRR010** 

CRR500



## **CONVEYOR ROLLERS**

Richmond Gravity Conveyor Rollers allow free moving, efficient and safe transportation of goods at any operational stage of a conveyor line. Producing movement via natural forces, gravity conveyors are an economical material handling solution used in many industries for simplicity and functionality.

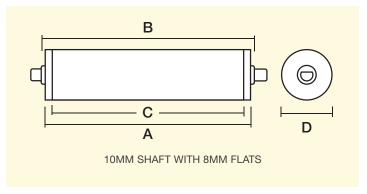
Spring-loaded shafts provide hassle free maintenance and simple installation. They ensure secure attachment to the conveyor frame (channel) maximising roller and bearing function and performance. Rollers are available in zinc plated steel, nylon and stainless steel for wash down applications.

It is recommended that there be a minimum of three rollers under the goods being transported at any one time. The size of the object being transported can help determine the roller pitch on your conveyor system applying the three roller rule.

Richmond can custom manufacture gravity conveyor rollers to length, diameter and shaft requirements.

Face Width (A) (mm)	Tyre Width (C) (mm)	Over Bearing Width (B) (mm)	Diameter (D) (mm)	Material Type	Load Capacity (kg)	To Suit Overall Conveyor Width (mm)	Model Number
217	-	227	50	Steel	100	290	CRR003
206	-	227	50	Nylon	40	290	CRR500
377	-	387	50	Steel	100	450	CRR007
366	-	387	50	Nylon	40	450	CRR501
527	-	537	50	Steel	100	600	CRR014
516	-	537	50	Nylon	40	600	CRR502
380	380	387	56	Rubber Coated Steel	40	450	CRR008
530	530	537	56	Rubber Coated Steel	40	600	CRR009
377	360	387	60	Poly Coated Steel	100	450	CRR010
527	511	537	60	Poly Coated Steel	100	600	CRR011

We make conveyor rollers to size. Contact us to find out more.









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No matter the application or industry, Richmond have got a solution. You name it, we've done it.







• We have over 60 years of industry experience to back us up. We know conveyors -custom

solutions are what we do best.

**Aviation** 



Manufacturing



Food **Processing** 



Agricultural



**Automotive** 

## Why choose us?

- On-site engineers ready to tackle your project
- **S** On-site manufacturing machinery
- Nationwide service
- 60+ years of industry experience
- 100% family owned and run



Contact our team today to design your custom conveyor solution.





## **FLOOR LOCKS**

Floor locks are designed to stop portable equipment and trolleys from moving. They are foot-operated and feature a long-lasting resilient polyurethane pad and swivel base for uneven floors.







Extended Height (mm)	Retracted Height (mm)	Stroke	Pedal Length (mm)	Floor Lock Code
155	130	25	140	900-2FL
215	170	45	145	900-4FL

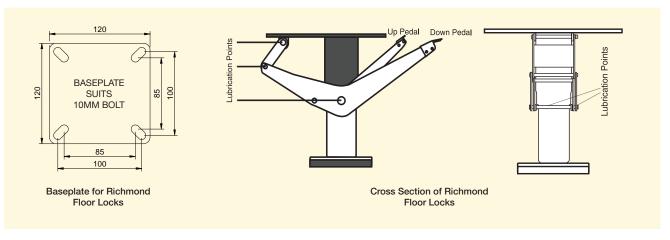
### FLOOR LOCK OPERATION

- 1. Depress the down pedal as far as it will go. The lock is now set.
- 2. To unlock, press the up pedal until it is level with the down pedal. Release. The base will then retract from the floor.



### **SELECTING & INSTALLING FLOOR LOCKS**

- It is important to select a model which clears the floor when retracted
- To adapt a floor lock to your current equipment, select a model with an extended height 1.6mm to 6mm greater than the overall height of the castors.
- · The lock must be centred between castors
- When installed the floor lock must be set 5mm from ground level when in the UP position.







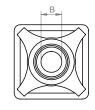
## **THREADED TUBE INSERTS**

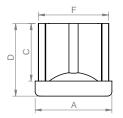
### **SQUARE TUBE INSERTS**

Base Width (A)	Suits Tube Size	Shank Width (F)	Shank Length (C)	Overall Length (D)	Thread (B)	Load Capacity	Part Number
19	19mm square tube	16.5	28	31	M8	250	TIR19SQM08
25	25.4mm square tube	23.8	39.6	46.6	M8	250	TIR25SQM08
25	25.4mm square tube	23.8	39.6	46.6	M10	250	TIR25SQM10
25	25.4mm square tube	23.8	39.6	46.6	M12	250	TIR25SQM12
32	31.8mm square tube	30	38.4	46.4	M8	350	TIR32SQM08
32	31.8mm square tube	30	38.4	46.4	M10	350	TIR32SQM10
32	31.8mm square tube	30	38.4	46.4	M12	350	TIR32SQM12
38	38mm square tube	36.1	38.1	46.1	M10	500	TIR38SQM10
38	38mm square tube	36.1	38.1	46.1	M12	500	TIR38SQM12
38	38mm square tube	36.1	38.1	46.1	M16	500	TIR38SQM16
40	40mm square tube	36.8	38.1	47.1	M10	500	TIR40SQM10
40	40mm square tube	36.8	38.1	47.1	M12	500	TIR40SQM12
40	40mm square tube	36.8	38.1	47.1	M16	500	TIR40SQM16
51	50mm square tube	47.9	36.9	46.9	M10	750	TIR51SQM10
51	50mm square tube	47.9	36.9	46.9	M12	750	TIR51SQM12
51	50mm square tube	47.9	36.9	46.9	M16	750	TIR51SQM16
51	50mm square tube	47.9	36.9	46.9	M20	750	TIR51SQM20



For stainless steel options add SS to the part number e.g. TIR19SQM08SS

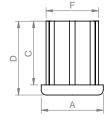






For stainless steel options add SS to the part number e.g. TIR25R0M08SS







### **ROUND TUBE INSERTS**

Diameter (mm)	Suits Tube Size	Shank Diameter (F)	Shank Length (C)	Overall Length (D)	Thread (B)	Load Capacity	Part Number
19	19mm O.D. square tube	16	27	31	M8	50	TIR19RDM08
25	25.4mm O.D round tube	22.5	37.4	45.8	M8	100	TIR25R0M08
25	25.4mm O.D round tube	22.5	37.4	45.8	M10	100	TIR25R0M10
25	25.4mm O.D round tub	22.5	37.4	45.8	M12	100	TIR25R0M12
32	31.8mm O.D round tube	29.5	39.2	45.3	M10	250	TIR32R0M10
32	31.8mm O.D round tube	29.5	39.2	45.3	M12	250	TIR32R0M12
32	31.8mm O.D round tube	29.5	39.2	45.3	M16	250	TIR32R0M16
38	38mm O.D round tube	35.3	39.4	45.6	M10	300	TIR38R0M10
38	38mm O.D round tube	35.3	39.4	45.6	M12	300	TIR38R0M12
38	38mm O.D round tube	35.3	39.4	45.6	M16	300	TIR38R0M16
51	51mm O.D round tube	48.5	39.2	47.4	M10	450	TIR51R0M10
51	51mm O.D round tube	48.5	39.2	47.4	M12	450	TIR51R0M12
51	51mm O.D round tube	48.5	39.2	47.4	M16	450	TIR51R0M16
51	51mm O.D round tube	48.5	39.2	47.4	M20	450	TIR51R0M20

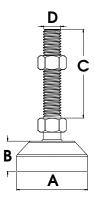
## LEVELLING FEET

FIXED - RUBBER & STEEL BASE

Used to provide a level, stable base for tables, machinery, or equipment. Richmond's range of adjustable feet help ensure your table, workbench machinery etc. is mounted correctly and levelled on uneven surfaces. Adjustable feet also help to prevent tipping, vibration, wear and noise.

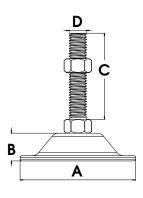


Size	Base Diameter (A)	Base Height (B)	Thread Length (C)	Thread (D)	Load Capacity	Part Number
60 x M10	60mm	25mm	50mm	M10	500kg	LVR118
60 x M10	60mm	25mm	100mm	M10	500kg	LVR119
60 x M12	60mm	25mm	100mm	M12	500kg	LVR121
70 x M16	70mm	30mm	150mm	M16	500kg	LVR123
70 x M20	70mm	30mm	150mm	M20	500kg	LVR125



### **FIXED - STEEL BASE**

Size	Base Diameter (A)	Base Height (B)	Thread Length (C)	Thread (D)	Load Capacity	Part Number
38 x M8	38mm	11mm	50mm	M8	150kg	LVR088
38 x M8	38mm	11mm	100mm	M8	150kg	LVR089
38 x M10	38mm	11mm	50mm	M10	150kg	LVR090
60 x M10	60mm	11mm	100mm	M10	300kg	LVR093
60 x M12	60mm	11mm	100mm	M12	300kg	LVR095
80 x M16	80mm	13mm	100mm	M16	500kg	LVR096
80 x M20	80mm	13mm	100mm	M20	500kg	LVR098
100 x M20	100mm	20mm	150mm	M20	700kg	LVR101









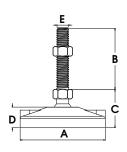
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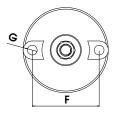


## **LEVELLING FEET**

## **BOLT DOWN & FIXED - RUBBER BASE**

BOLT DO	WN								
Size	Base Diameter (A)	Thread Height (B)	Base Thread Height (C)	Base Height (D)	Thread (E)	Hole Centres (F)	Hole Diameter (G)	Load Capacity	Part Number
80 x M8	80mm	100mm	35mm	18mm	M8	56mm	10mm	350kg	LVR8008100B
80 x M10	80mm	100mm	32mm	18mm	M10	56mm	10mm	500kg	LVR8010100B
80 x M12	80mm	100mm	33mm	18mm	M12	56mm	10mm	800kg	LVR8012100B*
80 x M12	80mm	150mm	35mm	18mm	M12	56mm	10mm	800kg	LVR8012150B
100 x M12	100mm	100mm	41mm	29mm	M12	73mm	13mm	800kg	LVR10012100B
100 x M12	100mm	150mm	44mm	29mm	M12	73mm	13mm	800kg	LVR10012150B
100 x M16	100mm	150mm	45mm	28mm	M16	73mm	13mm	1000kg	LVR10016150B
127 x M16	127mm	150mm	47mm	29mm	M16	102mm	13mm	1000kg	LVR12716150B
127 x M20	127mm	150mm	47mm	30mm	M20	102mm	13mm	1000kg	LVR12720150B





В

For stainless steel options add SS to the part number e.g. LVR8008100BSS.\* indicates models not available in stainless steel

FIXED							
Size	Base Diameter (A)	Thread Height (B)	Base Thread Height (C)	Base Height (D)	Thread (E)	Load Capacity	Part Number
50 x M8	50mm	50mm	31mm	23mm	M8	350kg	LVR500850F
50 x M10	50mm	50mm	31mm	23mm	M10	500kg	LVR501050F
60 x M12	60mm	50mm	33mm	25mm	M12	800kg	LVR601250F
60 x M12	60mm	100mm	33mm	25mm	M12	800kg	LVR6012100F
60 x M16	60mm	150mm	35mm	25mm	M16	1000kg	LVR6016150F
60 x M20	60mm	150mm	35mm	25mm	M20	1000kg	LVR6020150F
80 x M12	80mm	100mm	40mm	30mm	M12	500kg	LVR8012100F *
80 x M12	80mm	150mm	40mm	30mm	M12	500kg	LVR8012150F
80 x M16	80mm	150mm	40mm	30mm	M16	800kg	LVR8016150F *
80 x M20	80mm	150mm	40mm	30mm	M20	1000kg	LVR8020150F

For stainless steel options add SS to the part number e.g. LVR8008100BSS. \* indicates models not available in stainless steel

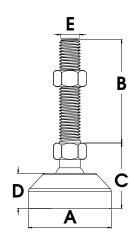




## RICHMOND ROLLING SOLUTIONS

## **LEVELLING FEET BALL JOINTED - RUBBER BASE**

Size	Base Diameter (A)	Thread Height (B)	Base Thread Height (C)	Base Height (D)	Thread (E)	Load Capacity	Part Number
40 x M8	40mm	50mm	30mm	17mm	M8	350kg	LVR400850S
40 x M8	40mm	100mm	33mm	17mm	M8	350kg	LVR4008100S
40 x M10	40mm	50mm	30mm	16mm	M10	500kg	LVR401050S
40 x M10	40mm	100mm	32mm	18mm	M10	500kg	LVR4010100S
60 x M8	60mm	50mm	36mm	24mm	M8	350kg	LVR600850S
60 x M10	60mm	50mm	36mm	24mm	M10	500kg	LVR601050S
60 x M10	60mm	100mm	38mm	24mm	M10	500kg	LVR6010100S
60 x M12	60mm	50mm	36mm	24mm	M12	800kg	LVR601250S
60 x M12	60mm	100mm	36mm	24mm	M12	800kg	LVR6012100S
80 x M12	80mm	50mm	36mm	24mm	M12	800kg	LVR801250S
80 x M12	80mm	100mm	36mm	24mm	M12	800kg	LVR8012100S
80 x M16	80mm	100mm	38mm	23mm	M16	1000kg	LVR8016100S
80 x M16	80mm	150mm	38mm	24mm	M16	1000kg	LVR8016150S
80 x M20	80mm	100mm	42mm	23mm	M20	1000kg	LVR8020100S
80 x M20	80mm	150mm	42mm	24mm	M20	1000kg	LVR8020150S



For stainless steel options add SS to the part number e.g. LVR400850SSS



LVR400850S Ball Jointed



LVR6010100S Ball Jointed



LVR8020150S Ball Jointed



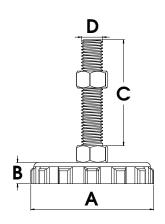


## **LEVELLING FEET**

## FIXED - NYLON & NYLON CONE

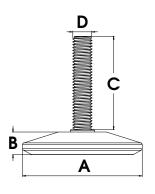
#### **NYLON KNOB**

Size	Base Diameter (A)	Base Height (B)	Thread Length (C)	Thread (D)	Load Capacity	Part Number
25 x M8	25mm	10mm	50mm	M8	100kg	LVR057
38 x M8	38mm	10mm	50mm	M8	200kg	LVR059
38 x M10	38mm	10mm	50mm	M10	200kg	LVR060
50 x M10	50mm	10mm	50mm	M10	300kg	LVR062
50 x M10	50mm	10mm	100mm	M10	300kg	LVR063
50 x M12	50mm	10mm	50mm	M12	300kg	LVR064
50 x M12	50mm	10mm	100mm	M12	300kg	LVR065
63 x M10	63mm	10mm	30mm	M10	500kg	LVR066
63 x M10	63mm	10mm	100mm	M10	500kg	LVR067
63 x M12	63mm	10mm	50mm	M12	500kg	LVR068
63 x M12	63mm	10mm	100mm	M12	500kg	LVR069



#### **NYLON CONE**

Size	Base Diameter (A)	Base Height (B)	Thread Length (C)	Thread (D)	Load Capacity	Part Number
40 x M8	40mm	13mm	50mm	M8	100kg	LVR051
50 x M10	50mm	13mm	50mm	M10	150kg	LVR052
60 x M12	60mm	13mm	50mm	M12	200kg	LVR053





LVR057 Nylon Knob



LVR052 Nylon Cone



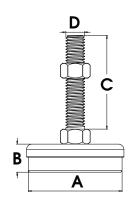
# AU: richmondau.com

## RICHMOND ROLLING SOLUTIONS

## **LEVELLING FEET**

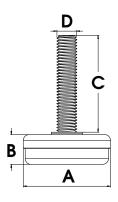
## FIXED - STEEL/RUBBER & STEEL/NYLON

FIXED - ST	EEL/RUBBER					
Size	Base Diameter (A)	Base Height (B)	Thread Length (C)	Thread (D)	Load Capacity	Part Number
30 x M6	30mm	15mm	50mm	M6	200kg	LVR074
30 x M8	30mm	15mm	50mm	M8	200kg	LVR075
40 x M8	40mm	17mm	50mm	M8	300kg	LVR076
40 x M10	40mm	17mm	50mm	M10	300kg	LVR078
50 x M10	50mm	17mm	50mm	M10	450kg	LVR080
50 x M12	50mm	17mm	50mm	M12	450kg	LVR082
60 x M10	60mm	20mm	100mm	M10	600kg	LVR085
60 x M12	60mm	20mm	100mm	M12	600kg	LVR087



#### **FIXED - STEEL/NYLON**

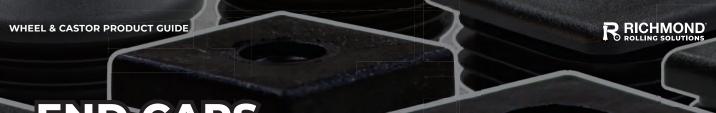
Size	Base Diameter (A)	Base Height (B)	Thread Length (C)	Thread (D)	Load Capacity	Part Number
25 x M6	25mm	10mm	25mm	M6	200kg	LVR069A
25 x M8	25mm	10mm	25mm	M8	200kg	LVR070
35 x M8	35mm	12mm	25mm	M8	300kg	LVR071
35 x M10	35mm	12mm	45mm	M10	350kg	LVR072
40 x M10	40mm	14mm	45mm	M10	500kg	LVR073A
40 x M10	40mm	14mm	25mm	M10	500kg	LVR073
80 x M20	80mm	13mm	100mm	M20	500kg	LVR098
100 x M20	100mm	20mm	150mm	M20	700kg	LVR101











End caps insert to fit light wall tubes.
All models feature a ribbed design for a safe and secure fit.



#### **SQUARE TUBE END CAPS**

Tube Size	Tube Wall Thickness	Product Code
15.88 (5/8")	1.2 - 1.6	ENDCPSQ15
19.05 (3/4")	1.2 - 1.6	ENDCPSQ19
22.23 (7/8")	1.2 - 1.6	ENDCPSQ22
25.4 (1")	1.2 - 1.6	ENDCP1-000SQ
30	1.2 - 1.6	ENDCP30MMSQ
31.75 (1.25")	1.25 - 1.6	ENDCP1-250SQ
38.1 (1.5")	1 - 2.5	ENDCP1-500SQ
40	1 - 3	ENDCP40MMSQ
50	1.6 - 3	ENDCP50MMSQ
65	1.6 - 4	ENDCP65MMSQ
75	2 x 4.5	ENDCP75MMSQ
100	1.6 - 4	ENDCP100MMSQ



RECTANGLE TUBE END CAPS							
Tube Size	Tube Wall Thickness	Product Code					
50 x 25	1.6 - 1.8	ENDCP50X25					
70 x 25	1 - 3	ENDCP75X25					
75 x 50	2.5 - 4.5	ENDCP75X50					
100 x 50	2 - 4	ENDCP100X50					
150 x 50	2 - 4	ENDCP150X50					



#### **ROUND TUBE END CAPS**

Tube Size	Tube Wall Thickness	Product Code
15.87 (5/8")	1.2 - 1.6	ENDCP-625RD
19.05 (3/4")	1.2 - 1.6	ENDCP-750RD
22.22 (7/8")	1.2 - 1.6	ENDCP-875RD
25.4 (1")	1.2 - 1.6	ENDCP1-000RD
28.575 (1.125")	1.2 - 1.6	ENDCP1-125RD
31.75 (1.25")	1.2 - 1.6	ENDCP1-250RD
38.1 (1.5")	1.2 - 1.6	ENDCP1-500RD
50.8 (2")	1.2 - 1.6	ENDCP2-000RD
63.5 (2.5")	1.2 - 1.6	ENDCP2-500RD
75mm(3")	3.2 - 5m	ENDCP3-00RND



ENDCP-THR001

#### **THREADED SQUARE TUBE END CAPS**

Product Code	Tube Wall Thickness	Thread Size	Tube Size
ENDCP-THR001	1.2 - 1.6	3/8" BSW	25.4 (1")
ENDCP-THR002	1.6	3/8" BSW	31.275 (1.25")



# SLEEVES & REDUCTION TOP HATS

Richmond's range of sleeves are most commonly used inside roller bearings or plain bore wheels for castors.

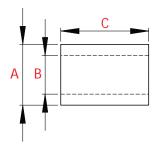
A range of top hats are available to reduce precision bearing sizes. Mild steel axles are available from Richmond to suit our wheel range. Axles are easily cut to length to suit any application.



#### **SLEEVES - MILD STEEL**

OD (A)	ID (B)	Length(C)	Product Code
3/4"	3/8"	48.5	SL137
3/4"	1/2"	63.5	SL142
3/4"	1/2"	101	SL143
3/4"	1/2"	82	SL144
1/2"	3/8"	48	SL165UG
20mm	1/2"	64.8	SL151
1/2"	8mm	41	SL148
1/2"	3/8"	41	SL202

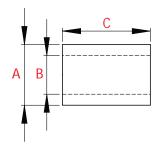




#### **SLEEVES - STAINLESS STEEL**

OD (A)	ID (B)	Length(C)	Product Code
1/2"	8mm	41	SL099
1/2"	3/8"	49.5	SL101
20mm	1/2"	63.5	SL105
3/4"	1/2"	48.5	SL106
3/4"	1/2"	63.5	SL107
3/4"	5/8"	63.4	SL108
15mm	10mm	46.5	SL118









#### **REDUCER TOP HATS - ZINC PLATED MILD STEEL**

OD (A)	ID (B)	Length (C)	Shoulder Width	Product Code
10mm	6mm	4mm	5mm	RED1006UTI
10mm	8mm	4mm	5mm	RED1008UTI
12mm	8mm	13mm	3mm	RED1208OBT
12mm	10mm	13mm	3mm	RED1210OBT
1/2"	3/8"	20mm	3mm	RED500x37
5/8"	1/2"	27mm	3mm	RED625x50
15mm	12mm	20mm	3mm	RED15X12
15mm	1/2"	20mm	3mm	RED15X50
20mm	1/2"	29mm	3mm	RED20X12.8
20mm	5/8"	20mm	3mm	RED20X62
25.4mm	5/8"	20mm		RED25-4-62
25.4mm	3/4"	20mm	2mm	RED25-4-19
25.4mm	20	15mm	2mm	RED25-4-20
30mm	20mm	38mm	3mm	RED3020
30mm	25mm	38mm	3mm	RED3025
40mm	20mm	33mm	5mm	RED4020
40mm	25mm	33mm	5mm	RED4025



RED1208OBT

#### **REDUCER TOP HATS - ZINC PLATED MILD STEEL**

OD (A)	ID (B)	Length (C)
3/4"	3/8"	15mm
3/4"	1/2"	15mm
3/4"	5/8"	15mm
1"	5/8"	15mm
1"	3/4"	15mm
1"	20mm	15mm
2"	20mm	17mm

**Product Code** NRR001 NRR002 NRR003 NRR004 NRR005 NRR006 NRR007





## **FASTENERS - SET SCREWS**

#### **HIGH TENSILE ZINC PLATED**

Part Number	Size	Pack Qty
SETM840HPK	M8 x 40mm	4
SETM1030HPK	M10 x 30mm	4
SETM1040HPK	M10 x 40mm	4
SETM1050HPK	M10 x 50mm	4
SETM1230HPK	M12 x 30mm	4
SETM1240HPK	M12 x 40mm	4
SETM1250HPK	M12 x 50mm	4



#### **GRADE 304 STAINLESS STEEL**

Part Number	Size	Pack Qty
SETM840SPK	M8 x 40mm	4
SETM1030SPK	M10 x 30mm	4
SETM1040SPK	M10 x 40mm	4
SETM1050SPK	M10 x 50mm	4
SETM1230SPK	M12 x 30mm	4
SETM1240SPK	M12 x 40mm	4
SETM1250SPK	M12 x 50mm	4



## **FASTENERS** NUTS

#### **HEX NUTS - ZINC PLATED**

Part Number	Size	Pack Qty
NUTM8ZPK8	M8	8
NUTM10ZPK8	M10	8
NUTM12ZPK4	M12	4



#### **NYLON LOCK NUTS - ZINC PLATED**

Part Number	Size	Pack Qty
NUTM8ZNPK8	M8	8
NUTM10ZNPK8	M10	8
NUTM12ZNPK4	M12	4



#### **HEX NUTS - 304 STAINLESS STEEL**

Part Number	Size	Pack Qty
NUTM8SPK8	M8	8
NUTM10SPK8	M10	8
NUTM12SPK4	M12	4



#### **NYLON LOCK NUTS - 304 STAINLESS STEEL**

Part Number	Size	Pack Qty
NUTM8SNPK8	M8	8
NUTM10SNPK8	M10	8
NUTM12SNPK4	M12	4



#### **T NUTS - ZINC PLATED**

Part Number	Size	Pack Qty
TNUTM8ZPK4	M8	4
TNUTM10ZPK4	M10	4
TNUTM12ZPK4	M12	4









## **FASTENERS - WASHERS**

#### **FLAT WASHER - ZINC PLATED**

Part Number	Size	Pack Qty
FLWM8ZPK8	M8	8
FLWM10ZPK8	M10	8
FLWM12ZPK8	M12	8
FLWM16ZPK8	M16	8
FLWM20ZPK	M20	8
FLW500ZPK8	1/2"	8
FLW750ZPK8	3/4"	8



#### FLAT WASHER - 304 STAINLESS STEEL

Part Number	Size	Pack Qty
FLWM8SPK8	M8	8
FLWM10SPK8	M10	8
FLWM12SPK8	M12	8
FLWM16SPK8	M16	8
FLWM20SPK8	M20	8
FLW500SPK8	1/2"	8
FLW750SPK8	3/4"	8



#### **SPRING WASHER - ZINC PLATED**

Part Number	Size	Pack Qty
SPWRM8ZPK	M8	8
SPWRM10ZPK	M10	8
SPWRM12ZPK	M12	8



#### **SPRING WASHER - 304 STAINLESS STEEL**

Part Number	Size	Pack Qty
SPWRM8SPK	M8	8
SPWRM10SPK	M10	8
SPWRM12SPK	M12	8



## **FASTENERS - SPLIT PINS**

#### **SPLIT PINS - ZINC PLATED**

Part Number	Size	Pack Qty
SPIN3240ZPK8	3.2 x 40mm	8
SPIN4040ZPK8	4 x 40mm	8



#### **SPLIT PINS - 304 STAINLESS STEEL**

Part Number	Size	Pack Qty
SPIN3240SPK8	3.2 x 40mm	8
SPIN4040SPK8	4 x 40mm	8



## **FASTENERS - ANCHOR BOLTS**

#### **EXPANDING HEX ANCHOR BOLT**

Part Number	Size	Pack Qty
ABLM6ZPK8	M6 x 45mm	8



#### **NAIL-IN MUSHROOM ANCHOR**

~ ~///		
Part Number	Size	Pack Qty
NIA250ZPK8	1/4" x 1"	8
NIA380ZPK8	1/4" x 2"	8
NIA380ZPK25	1/4" x 2"	25









## **PINTLE PARTS**

Solid metal pintles are used to ensure castors and securely fastened into position. Solid pintles are maintenance free, and both solid and threaded metal pintles fit all of our pintle castors.

Threaded metal pintles are used when a variety of thread sizes are required. Other sizes available for quantity order.





#### **EXPANDING PINTLE PARTS - FOR ROUND TUBE**

These expanding pintles are perfect to attach our bolt hole castors into round tubular legs.

These pintles are made out of nylon and come with a suitable zinc-plated or stainless steel pintle bolt.

Product Code	Suits Tube Diameter	Pintle Bolt Dimensions	Pintle Bolt Material
UTI10-P1	19mm	M10 x 90mm	Zinc Plated Steel
UTI10-P2	22mm	M10 x 90mm	Zinc Plated Steel
UTI10-P3	28.5mm	M10 x 90mm	Zinc Plated Steel
OBT12-P1	19mm	M12 x 90mm	Zinc Plated Steel
OBT12-P2	22mm	M12 x 90mm	Zinc Plated Steel
OBT12-P3	28.5mm	M12 x 90mm	Zinc Plated Steel
SSP12-P1	19mm	M12 x 90mm	Stainless Steel
SSP12-P2	22mm	M12 x 90mm	Stainless Steel
SSP12-P3	28.5mm	M12 x 90mm	Stainless Steel



OBT12-P2

#### **EXPANDING PINTLE PARTS - FOR SQUARE TUBE**

These expanding pintles are perfect to attach our bolt hole castors into square tubular legs.

These pintles are made out of nylon and come with a suitable zinc-plated or stainless steel pintle bolt.

Product Code	Suits Internal Tube Size	Pintle Bolt Dimensions	Pintle Bolt Material
UTI10-P4	19mm Square	M10 x 90mm	Zinc Plated Steel
UTI10-P5	22mm Square	M10 x 90mm	Zinc Plated Steel
UTI10-P6	28.5mm Square	M10 x 90mm	Zinc Plated Steel
OBT12-P4	19mm Square	M12 x 90mm	Zinc Plated Steel
OBT12-P5	22mm Square	M12 x 90mm	Zinc Plated Steel
OBT12-P6	28.5mm Square	M12 x 90mm	Zinc Plated Steel
SSP12-P4	19mm Square	M12 x 90mm	Stainless Steel
SSP12-P5	22mm Square	M12 x 90mm	Stainless Steel
SSP12-P6	28.5mm Square	M12 x 90mm	Stainless Steel



SSP12-P6





#### THREADED METAL PINTLE PARTS

Product Code	Pintle Thread	Hex Shoulder Height	Base Thread
SMPT-62UNC	5/8" UNC	8mm	M12 x 17mm(L)
SMPT-50BSW	1/2" BSW	8mm	M12 x 17mm(L)
SMPT-16M	16mm	8mm	M12 x 17mm(L)
SMPT-20M	20mm	8mm	M12 x 17mm(L)
TH1	12mm	8mm	12 x 28mm(L)
TH2	16mm	8mm	12 x 30mm(L)
тнз	3/4" BSW	-	12 x 30mm(L)
TH4	1/2" UNF	8mm	12 x 30mm(L)
TH5	1/2" BSW	8mm	12 x 30mm(L)
TH6	5/8" UNC	8mm	12 x 30mm(L)



SMPS-32M

#### **SOLID ROUND METAL PINTLE PARTS**

Product Code	Pintle Diameter	Base Thread	Tapped Through Thread
SMPR-19M	19mm	M12 x 17mm (L)	M8
SMPR-22M	22mm	M12 x 17mm (L)	M8
SMPR-28.5M	28.5mm	M12 x 17mm (L)	M8
SMPR-32M	32mm	M12 x 17mm (L)	M8



SMPR-22M

#### **SOLID SQUARE METAL PINTLE PARTS**

Product Code	Pintle Size	Base Thread	Tapped Through Thread
SMPS-19M	19mm Square	M12 x 17mm (L)	M8
SMPS-22M	22mm Square	M12 x 17mm (L)	M8
SMPS-28.5M	28.5mm Square	M12 x 17mm (L)	M8
SMPS-32M	32mm Square	M12 x 17mm (L)	M8



SMPS-32M

#### MOUNTING FITTINGS FOR GRIP NECK FURNITURE CASTORS

Pintle	Pintle Code	Pintle Type	To Suit Castor
	PINTLER01	For 12.7mm ID Round Tube	S055PK2
	PINTLER03	For 19.0mm ID Round Tube	S055PK2
	PINTLER04	For 22.0mm ID Round Tube	S055PK2
	PINTLER07	For 16.0mm ID Round Tube	S055PK2
	PINTLER05	Grip Neck to suit Timber	S055PK2
1	PINTLES01	For 16.0mm ID Square Tube	S055PK2
	PINTLES02	For 22.0mm ID Square Tube	S055PK2
	PINTLER02	For 19.0mm ID Round Tube C/W 3/8" BSW Thread	S055PK2
	PINTLER06	For 22.0mm ID Round Tube C/W 3/8" BSW Thread	S055PK2
	PINTLES03	For 22.0mm ID Square Tube C/W 3/8" BSW Thread	S055PK2
	PINTLES04	For 19.0mm ID Square Tube C/W 3/8" BSW Thread	S055PK2





richmondnz.co.nz



## **BEARINGS**

We use a lot of different types of bearings in the production and assembly of our products. With over 60 years of designing Wheels and Castors behind us, we have deep experience in the choice and use of bearings of all types.

Contact our knowledgeable team for help choosing the perfect bearing for your application.





#### **FLANGE BEARINGS**

Outer Diameter	Internal Diameter	Product Code
1 1/8" (28.575mm)	1/2" (12.7mm)	FUB-50
1 3/8" (34.925mm)	5/8" (15.875mm)	FBB-62
1 3/8" (34.925mm)	3/4" (19.05mm)	FBB-75
2" (50.8mm)	1" 25.4mm	FBB-1

#### PRECISION BALL BEARINGS

Outer Diameter	Internal Diameter	Bearing Width	Seal Type	Product Code
28mm	12mm	8mm	Rubber Seal	6001-2RS
40mm	3/4" (19.05mm)	12mm	Rubber Seal	62032RS-75
40mm	17mm	12mm	Rubber Seal	62032RS-17
40mm	5/8" (15.875mm)	12mm	Rubber Seal	62032RS-62
42mm	20mm	12mm	Rubber Seal	60042RS-20
47mm	20mm	14mm	Rubber Seal	62042RS-20
47mm	3/4" (19.05mm)	14mm	Rubber Seal	62042RS-75
52mm	1" (25.4mm)	15mm	Rubber Seal	62052RS-1
52mm	25mm	15mm	Rubber Seal	62052RS-25



60042RS-20

#### **BEARING TYPES**



#### PLAIN BORE WHEELS

Are normally polypropylene, nylon or cast iron and are suitable for lighter loads where rolling resistance is not as important. They are used in very wet, corrosive or high heat conditions where better bearings would not survive.



#### ROLLER BEARINGS

Are suitable for medium duty applications. If kept well greased, they can cope with some dirt or water. Best service is given on hardened axles. These bearings do not require axial adjustment.



#### PRECISION DEEP GROVE BALL BEARINGS

Are fitted to most of our heavy duty wheels. Such wheels have very low rolling resistance and are normally provided with double seal bearings that are 'sealed for life.' If the application required regular greasing, grease nipples can be fitted.



TAPER ROLLER BEARINGS

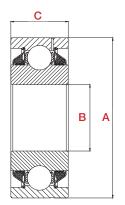
Are the best choice for power towing applications and have the highest carrying capacity. All wheels with taper roller bearings are fitted with oil seal sleeves. The axle design must allow for fine adjustment of distance between bearing cones.





#### **AGRICULTURE & MACHINERY BEARINGS - ROUND BORE**

(A)	(B)	(C)	(D)	Product Code
45.225mm	3/4"	15.49mm	-	P204RR6
40mm	16.256mm	18.29mm	12mm	203KRR2
100mm	55.575mm	33.34mm	-	GW211PPB2
125mm	70mm	39.69mm	-	GW214PP2
100mm	55.575mm	33.34mm	-	W211PP2
100mm	55.575mm	33.34mm	-	W211PPB2

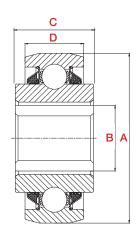




P204RR6

#### **AGRICULTURE & MACHINERY BEARINGS - SQUARE BORE**

(A)	(B)	(C)	(D)	Product Code
80mm	29.97mm	36.53mm	18mm	W208PP5
80mm	29.97mm	36.53mm	18mm	W208PPB5
5.74mm	29.97mm	36.53mm	30.18mm	W208PPB12
00mm	38.89mm	33.34mm	-	GW211PPB3
)1.6mm	38.89mm	44.45mm	36.53mm	GW211PP5
00mm	38.89mm	50.8mm	33.34mm	PDNF11008R3
)1.6mm	41mm	44.45mm	36.53mm	W211PP34
3.56mm	38.89mm	44.45mm	36.53mm	W211PPB6
00mm	41.20mm	33.34mm	-	W211PP30
	30mm 30mm 5.74mm 00mm 01.6mm 01.6mm 3.56mm	30mm 29.97mm 29.97mm 35.74mm 29.97mm 38.89mm 38.89mm 38.89mm 41mm 33.56mm 38.89mm	30mm     29.97mm     36.53mm       30mm     29.97mm     36.53mm       5.74mm     29.97mm     36.53mm       00mm     38.89mm     33.34mm       01.6mm     38.89mm     44.45mm       01.6mm     41mm     44.45mm       01.6mm     41mm     44.45mm       33.56mm     38.89mm     44.45mm	30mm       29.97mm       36.53mm       18mm         30mm       29.97mm       36.53mm       18mm         5.74mm       29.97mm       36.53mm       30.18mm         00mm       38.89mm       33.34mm       -         01.6mm       38.89mm       44.45mm       36.53mm         00mm       38.89mm       50.8mm       33.34mm         01.6mm       41mm       44.45mm       36.53mm         33.56mm       38.89mm       44.45mm       36.53mm

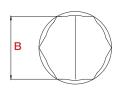


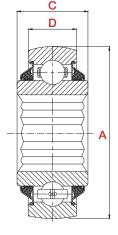


PDNF11008R3

#### **AGRICULTURE & MACHINERY BEARINGS - HEX BORE**

(A)	(B)	(C)	(D)	Product Code
52mm	7/8"	1"	15mm	205KRRB2
62mm	1"	24mm	16mm	206KRRB6







205KRRB2

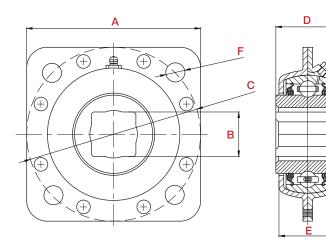






#### FLANGE-MOUNT SQUARE BALL BEARING UNIT: FOUR-BOLT FLANGE

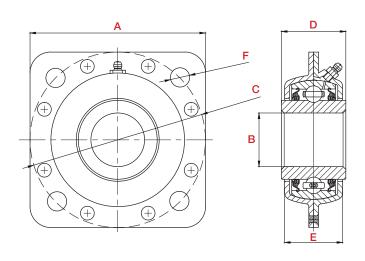
(C) (F) (A) (B) (D) (E) **Product Code** 139.7mm 139.7mm 50.95mm 45.70MM 13.5MM FD211RP 41mm 127mm 29.85mm 127mm 44.45mm 42MM 13.5MM FD210R





#### FLANGE-MOUNT ROUND BALL BEARING UNIT: FOUR-BOLT FLANGE

(C) (D) (E) (F) Product Code 139.7mm 139.7mm 55.563MM 46 55.563mm 13.5mm ST211-2





#### **BEARING KITS**

#### Description

To suit 20mm axle, fits any wheel with a 40mm I.D. bearing pocket

To suit 25mm axle, fits any wheel with a 2" I.D. bearing pocket

#### Kit Code

BUSH20MMBRG

BUSH25MMBRG

**ALLOWS IMPERIAL SIZE BORES TO FIT METRIC AXLE SIZES** 





## **AXLES**

Richmond can supply a full range of bearings, axles and fasteners including bolts, nuts and washers to suit all of our castors and wheels.



#### **AXLES**

Diameter	Length (mm)	Product Code
1/2"	900	AXLE-50X900
5/8"	900	AXLE-62X900
3/4"	900	AXLE-75X900
1"	900	AXLE-1X900

#### **AXLE CAPS**

Metal axle caps available to suit a range of axle sizes. Easy knock on installation.

Suits Axle Size	Pack Qty	Product Code
1/2"	4	AXLECAP50
5/8"	4	AXLECAP625
3/8"	4	AXLECAP350
3/4"	4	AXLECAP750



AXLECAP750

#### **BEACH WHEEL AXLES & AXLE KITS**

Aluminium axles to suit Richmond's range of beach wheels. Axle mounting kits available to suit both 20mm and 1" axle sizes.

Diameter	Length (mm)	Product Code
20mm	1200	AXLE20X1200
1" (25.4mm)	1200	AXLE1X1200

Axle Mounting Kit to suit 20mm Aluminium Axle

Axle Mounting Kit to suit 1" Aluminium Axle

AXLEKIT20-AL

AXLEKIT-1AL



AXLEKIT-20AL



Axle kit includes: 2x U-Bolts, 2x Aluminium U-Brackets, 4x Aluminum Tubes, 4x Lynch Pins, 4x Nylon Lock Nuts, and 4x Flat Washers



## **BUFFERS**

These non-marking round corner and D section buffers are a great way to protect doors and corridor walls. Round buffers are fitted onto a round/square RHS tube and Corner and D section buffers are fitted using self tapering scews.

Ideal for use on flat bed trolleys, mobile tables, as well as hospital beds and equipment. We can also manufacture different shapes and sizes in polyurethane to suit your requirements.



#### **PVC ROUND BUFFERS - ROUND & SQUARE TUBE FITTING**

Buffer Description	Measurement	Product Code
Round Buffer	Suit 25mm SQUARE x 125 DIA	BUFFER12
Round Buffer	Suit 25mm ROUND x 125 DIA	BUFFER13
Round Buffer	Suit 32mm ROUND x 125 DIA	BUFFER14
Round Buffer	Suit 38mm x 2mm RHS x 125mm DIA	BUFFER15

Fitted to square or round tubular trolley legs before castors, the buffer sits loosely on top of the castor, absorbing and reducing damage.

#### **PVC ROUND BUFFERS - ROUND & SQUARE TUBE FITTING**

Buffer Description	Measurement	Product Code
Round Buffer	Suit 25mm SQUARE x 125 DIA	BUFFER02
Round Buffer	Suit 25mm ROUND x 125 DIA	BUFFER06

Fitted to square or round tubular trolley legs before castors, the buffer sits loosely on top of the castor, absorbing and reducing damage.

#### **CORNER BUFFERS**

<b>Buffer Description</b>	Measurement	Product Code
Corner Buffer	50mm x 19mm	BUFFER04
Corner Buffer	65mm x 25mm	BUFFER05
Corner Buffer	75mm x 25mm	BUFFER01
Corner Buffer	110mm x 25mm	BUFFER16
Corner Buffer	103mm x 35mm	BUFFER17

Corner buffers are fitted to the square edges of new or existing trolleys to cushion impact against walls or doors.

#### **D SECTION BUFFER**

Buffer Description	Measurement	Product Code
D Section Buffer	20mm x 30mm W x 7 MTR	BUFFER07

D Section buffers are used to run along trolley edges between corner buffers.



RICHMOND

## TRICASTOR STAGE DOLLIES

Custom designed and manufactured by our in-house engineering team, these dollies feature a heavy duty, robust top plate and a high load capacity. These dollies can manoeuvre heavy loads with ease, even in tight spaces making them ideal for theatrical sets and stage equipment.

These dollies provide easy mobility to your sets and equipment and keep your production running by reducing strain and overexertion to the crew as they move sets and equipment around the stage.

The design of these triple wheel dollies is customisable to accommodate a range of different wheel types and capacities. Richmond can custom design and manufacture heavy duty dollies up to 20 tonne to suit to customers requirements.



Contact
our expert
team to
design your
custom
solution

## CUSTOM DESIGNED AND MANUFACTURED

Manufactured by our expert Australian team with decades of experience.

TRICASTOR10

## A HUGE RANGE OF WHEEL OPTIONS AVAILABLE

Choose from our extensive range of wheel types and materials to customise the perfect dollie to suit your application.



## ENGINEERING SERVICES

We aren't just suppliers - we're creators. Our team have the knowledge and the tools to take every project to the next level.

Whether it's design, design and supply or complete project management, we've got you covered.

### WHAT ARE OUR CAPABILITIES?

## TAILORED AND ENGINEERED SOLUTIONS

**RICHMOND** 

Over 60 years experience as a big project, critical component partner for moving bulky items. We design and manufacture practical and uncomplicated solutions that aligns with the project requirements.

## IN-HOUSE MANUFACTURING CAPABILITIES

Our skilled operations team have expertise in the use of manufacturing machinery that enables both a fast turnaround and a high level of quality control. The engineers work side by side with the machine operators.

#### Our manufacturing machinery includes:

- Lathes
- CNC machinery
- Robot Welder
- Casting machinery
- Polyurethane manufacturing
- · Liquid nitrogen axle fitting

#### **3D PRINTING CAPABILITIES**

Product concepts can be quickly conceptualised and validated.

#### **F.R.A.S. POLYURETHANE SOLUTIONS**

A polymer additive used in the manufacture of polyurethane products makes the solution fire resistant and anti static. Ideal for use in mining, pipeline and fluid transport systems when compliance with Electrical Resistance and Fire Resistance standards are required.

#### **NETWORK OF SPECIALISED SUPPLIERS**

Our operations team can quickly source low cost solutions.

#### **ISO9001 ACCREDITED**

Our processes are internationally accredited, ensuring a high-quality fit for purpose solution that is rigorously tested and reviewed before delivery to market.

#### **FAST TURNAROUND**

From concept to solution our design, sourcing and manufacturing infrastructure enables us to meet the tightest of deadlines.

Contact us today on 1300 474 246 or visit richmondau.com to find out what we can do for your industry.

# m NZ: richmondnz.co.nz

## TAILORED ENGINEERING SERVICES

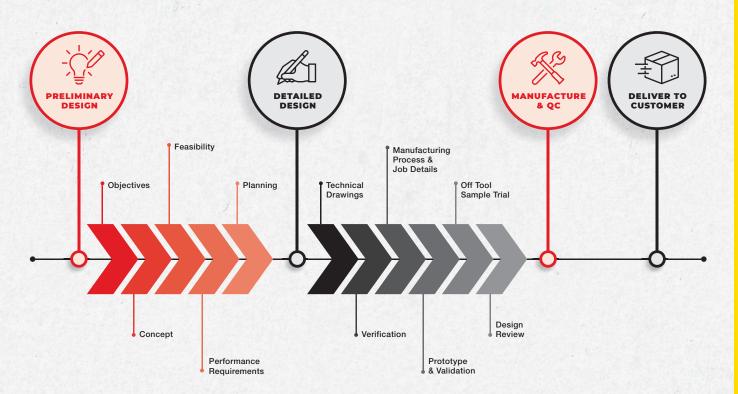
Specialising in the design and manufacturing of practical turnkey solutions. Need to move something big and heavy? We have what you need.

## HOW DO WE DEVELOP THE BEST SOLUTION FOR YOU?

At Richmond Wheel and Castor Co. we understand that when it comes to developing tailored solutions it is critical that we:

- Closely consult with our customers from the beginning and validate throughout the design process. The earlier we are involved at the design stage, the easier it is to develop the optimum solution.
- Follow an ISO9001 structured process to ensure all details are managed.

This methodology has ensured our customers are always delivered a cost effective and practical solution and continue to return to Richmond Wheel & Castor Co. for their tailored materials handling requirements.



Richmond's Melbourne-based engineering department can custom design a solution to meet your requirements.

Contact us to find out how we can help with your project.



## **CASE STUDIES**







**JOBO MASCINEN GMBH** 

#### PIPE ROLLER DESIGN AND MANUFACTURE

**Brief:** Design and manufacture 150 large scale pipe rollers to launch pipe from on-shore to an off-shore docking platform as a part of a major infrastructure upgrade for oil and gas pipelines in Nigeria. These stackable, twin roller assemblies easily nest inside of a shipping container for transport or storage.

**Image:** One of our largest engineering projects to date. The success of the rollers demonstrates our ability to provide a complete turnkey solution from start to finish, including all design, material selection, verification, testing and construction.



**JOHN ROBBINS (USA)** 

#### **TUNNEL BORING BOGIES AND COMPONENTS**

**Brief:** Supply of 80 x 40-ton capacity tunnel boring bogies, 2 x 80-ton tunnel boring super bogies, and a wide variety of tunnel boring plastic wear plate components, heavy duty weldments, heavy duty guide rollers and FRAS (fire retardant anti-static polymer components).

**Image:** Bogies and components in action on tunnel boring machinery.



CUSTOM WHEELS AND ROLLERS CAN BE DESIGNED, MANUFACTURED, AND ASSEMBLED TO SUIT YOUR PROJECT REQUIREMENTS



#### **HEDWELD ENGINEERING**

## HIGH CAPACITY SKID STEER WHEELS FOR TYRE STAND

**Brief:** Supply of 40-Ton capacity skid steer wheels for mining machinery maintenance.

Image: Castors in action on tyre stand.



**JOHN HOLLAND** 

#### TRENCHLESS PIPELINE ROLLERS

**Brief:** Design and manufacture a 10-ton load capacity pipe roller solution for the transport of water mains pipe through tunnels.

**Image:** This simple and efficient design allows for large carrying capacity and safety at the lowest possible cost.



**DOWNER EDI** 

#### **HIGH CAPACITY CASTORS**

**Brief:** Design and manufacture 16 x 10-ton capacity castors.

**Image:** 16 x 10-ton capacity castors packed and ready for delivery.





CONFIDENTIAL

#### WHEELS FOR WAVE MAKING MACHINE

**Brief:** Design and manufacture heavy duty linear support wheels for wave making machinery.

**Image left:** Machinery produces perfect surfing waves in a man-made lake.

**Image right:** Linear support wheels straight off the production line.

## WHAT DOES THE INDUSTRY HAVE TO SAY ABOUT US?

"Richmond Wheel and Castor Co. is a genuine Australian success story. Since its humble beginnings as a one-man steel trading operation in the 1950s, three generations of the Winslow family have steered the business through recessions, downturns and the global financial crisis to its commanding current day position as one of the longest standing – and most successful – materials manufacturers in Australia."

CSS, FAT Mag, October 2015

"Richmond met and exceeded the stringent timeline requirements and, utilised manufacturing and assembly in both Melbourne and Perth to ensure satisfactory completion in a compressed timeline."

Regarding Perth slipway project. Manufacturers' Monthly, May 2018 "Richmond is at the forefront of engineered materials handling solutions, including heavy duty castors, machined componentry, wheels, general engineering works and direct access to onsite engineers."

The Australian Pipeliner, official magazine of the Australian Pipelines and Gas Association. March 2016 "Having supplied key infrastructure for Christies Beach Wastewater Treatment Plant and various other major Australian projects, Richmond Wheel and Castors get products and projects moving on custom-built wheels."

The Australian Pipeliner, March 2016



## **CUSTOM** PIPE ROLLER SOLUTIONS

Here at Richmond, rolling solutions are what we do best. We've been working with the pipeline industry for decades, and our experience is unmatched in the industry. Richmond can design and supply a large range of equipment to the pipeline industry such as:

- Lightweight horizontal rollers
- Bogey transition system rollers
- Stackable pipeline rollers
- Pipe band support rollers
- Precision adjustable pipe rollers
- Pipe roller support slings

Our in-house engineering team can design and manufacture pipe roller equipment to any specification. Big or small, we do it all.













WE COME TO YOU



COMPETITIVE PRICING



RESPONSIVE



SOLUTIONS ORIENTATED SKILLED TECHNICIANS

## EQUIPMENT SERVICING & MAINTENANCE

#### **OUR SERVICES**

#### Trolleys & Materials Handling Equipment

- Repairing & reconditioning
- Upgrading parts, wheels & castors
- Customised solutions including new designs & modifications
- Preventative maintenance programs

#### Electrical Test, Tag & Plug Replacement

- Inspecting & testing
- Tagging
- Plug replacement
- Documenting

#### **HOW WE CAN HELP**

#### We Service, Repair & Replace

- Trolleys of all shapes & sizes
- Wheels & Castors
- Conveyors
- Ladders
- Power/Electric trolleys
- Fork Stackers



This bakery trolley has been upgraded with new

grade 304 stainless steel castors

- Dollies & Skates
- Lift Tables
- Order & Stock Pickers
- Pallet Jacks
- Food Service Carts
- Cleaning & Utility Carts

#### SCHEDULED PREVENTATIVE MAINTENANCE PROGRAM

OUR APPROACH IS BASED ON YEARS OF EXPERIENCE

#### **ASSESS & DOCUMENT**

We will complete an initial assessment of all your rolling equipment and provide you with a quality assurance audit, asset identification and catalogue.

#### **DESIGN MAINTENANCE PROGRAM**

We work with you to design a program that aligns with your budget restrictions but also minimises equipment downtime.

#### **CONDUCT MAINTENANCE PROGRAM**

Our thorough on-site equipment inspection provides us the information required to provide a fully costed recommended repair report. All of our work is guaranteed and performed to the highest standard by our trained team of skilled technicians.

#### REPORTING

We provide a comprehensive report at the end of each scheduled call, and continually update the parts catalogue and asset register.



## **OUR STORES**

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