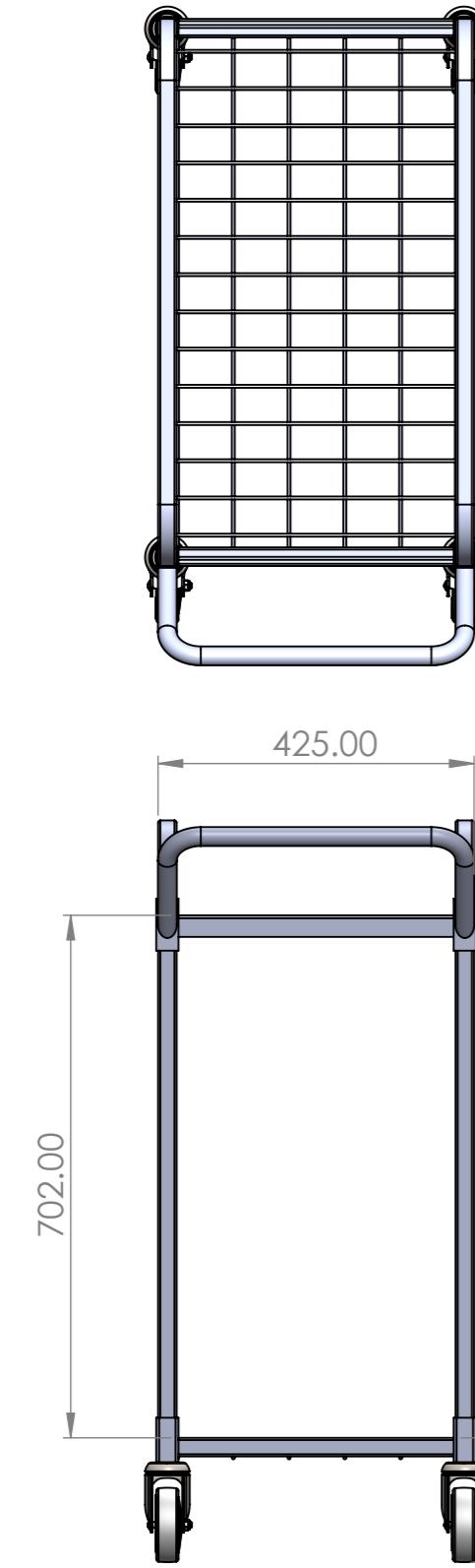
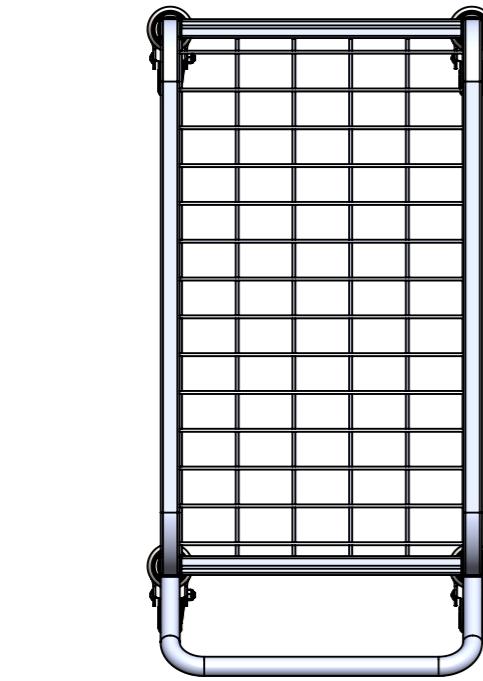
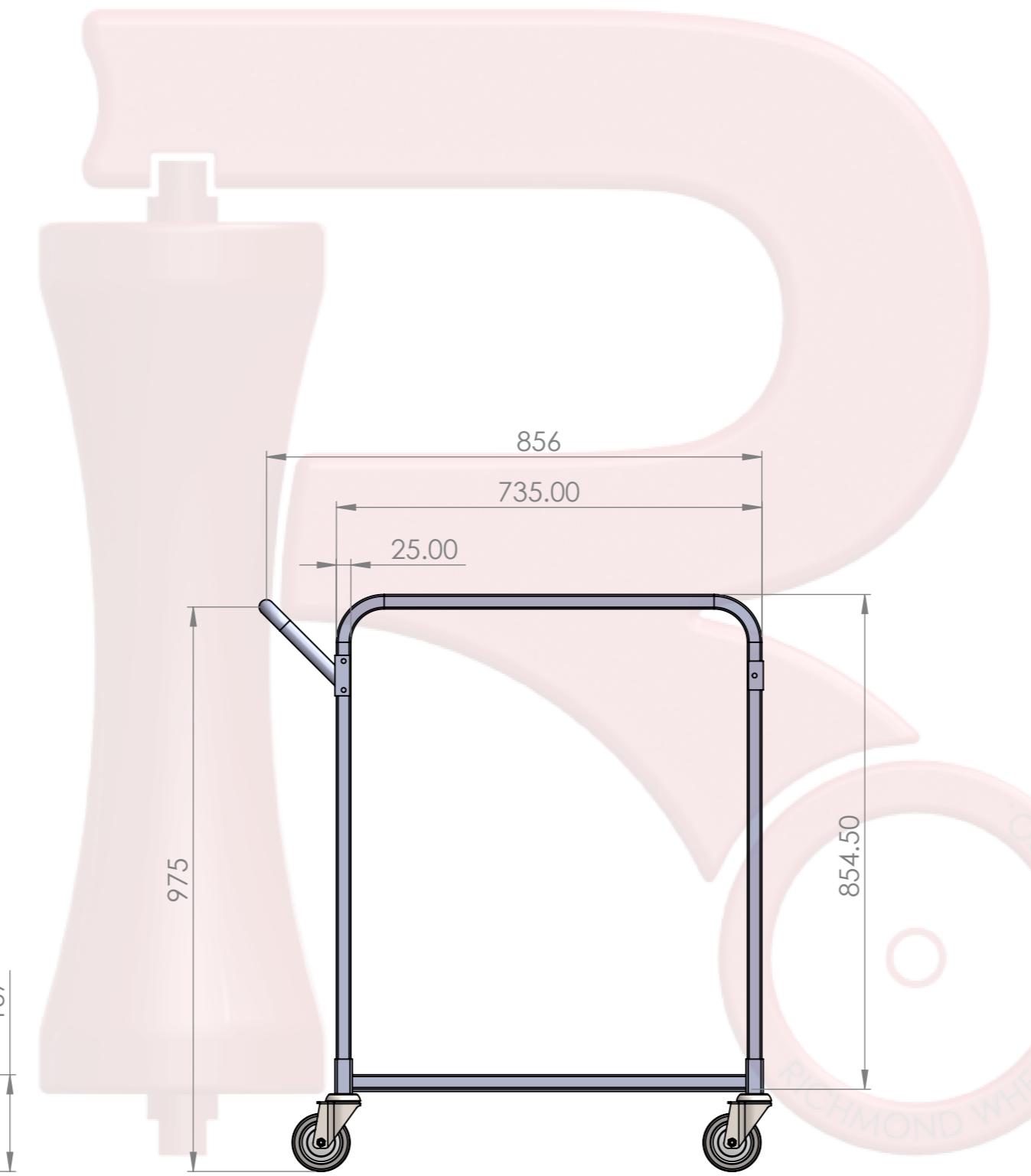


A



B



A

B

C

D

E

F

PROPRIETARY AND CONFIDENTIAL
 THE INFORMATION CONTAINED IN THIS DRAWING
 IS THE SOLE PROPERTY OF
 Richmond Wheel & Castor Co.
 ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT
 THE WRITTEN PERMISSION OF
 Richmond Wheel & Castor Co.
 IS PROHIBITED.

	NAME	SIGNATURE	DATE
DRAWN	ANH	AN	28/01/2026
CHK'D	TOM	TM	28/01/2026
APP'D	BREON	BW	28/01/2026
MFG	TOM	TM	28/01/2026
Q.A	PAUL	PC	28/01/2026
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS		DEBUR AND BREAK SHARP EDGES	
TOLERANCES TO 0.25MM			



CUSTOMER APPROVAL: NAME:
 COMPANY: SIGN:
 SALES PERSON: DATE:
 TITLE: **RICHMOND ROLLING
SOLUTIONS**
 DWG NO. 522OPT291636 (OPR001) A3
 T:\STANDARD PRODUCTS\518\522OPT291636 - OPR001
 DO NOT SCALE DRAWING SHEET 1 OF 1